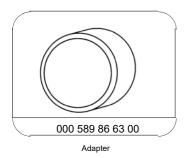
AR82.70-P-8952-03EW	Apply adhesive material to cover
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Model	117.3
Model	166, 172.4, 218
Model	212.0/2
Model	222
Model	242, 246
	with code 362 (HERMES LTE)
	with code 460 (Canada version)
Model	242, 246
	with code 362 (HERMES LTE)
	with code 494 (US version)
Model	242, 246
	with code 536 (SIRIUS satellite radio)
Model	292



overlap (3) of approx. 10 mm. Otherwise leaktightness and strength are not assured.

Completely press adhesive residues not required out of cartridge using the *S* adapter and dispose of.

**i G** Insert adapter between cartridge piston and plate on push rod of cartridge gun.

## Repair materials

3

Number	Designation	Order number
3R00.45-Z-1135-02A	Repair kit for installing windshields, 1-component adhesive	A 221 670 81 01
Clean bonding area at c with the cleaning cloth i in the repair kit and wi using dry cloth.	ncluded ipe again	v
The bonding area o cover (1) must be absol free of dust and grease. Otherwise the adhesive the glue starts to decrea	force of	
Center application nozz flange of cover (1) and e apply adhesive material process.	evenly	
The adhesive bead have a diameter of 4 m must not exhibit any discontinuities and it mu applied in the front area	ist be with an	P82.62-3675-

() The cover (1) must be mounted onto the body within a period of 5 minutes after applying the adhesive material. Otherwise the adhesive force of the glue starts to decrease.