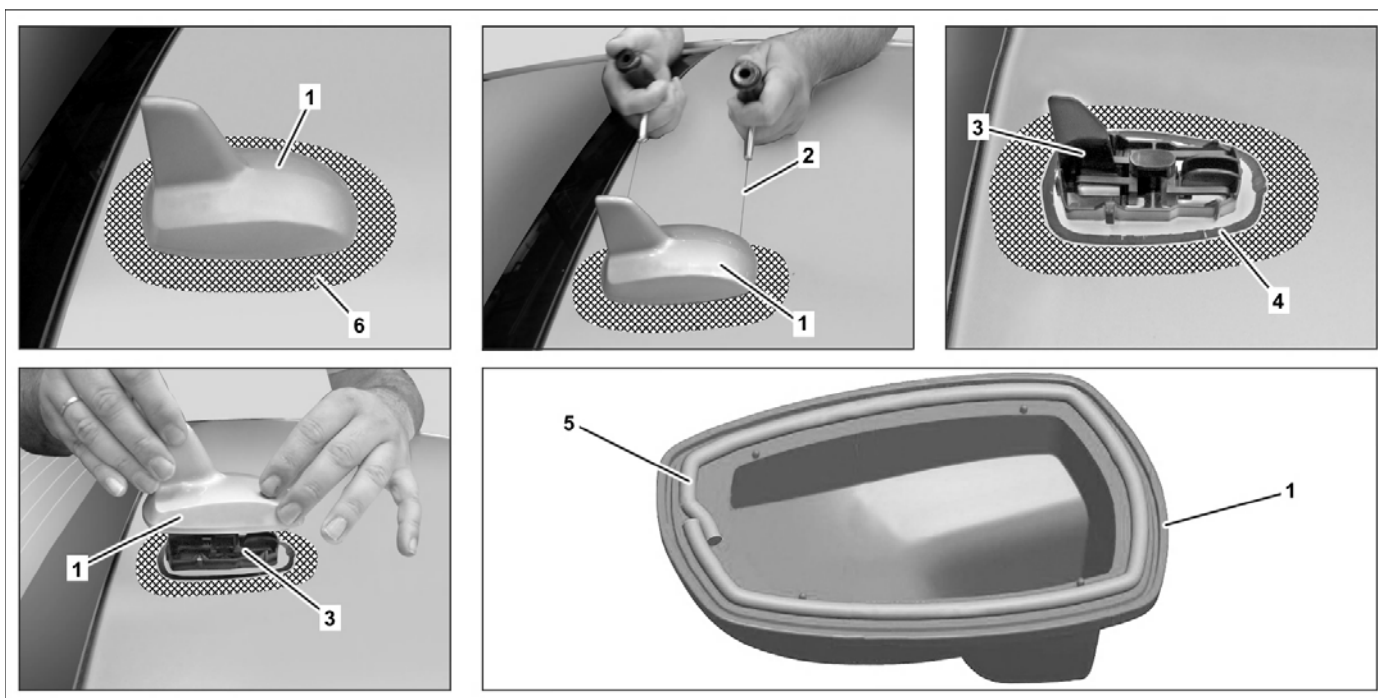


Model 117.3
Model 166, 172.4, 218
Model 212.0/2
 as of model year 2011
Model 222
Model 242, 246
 with code 362 (HERMES LTE)
 with code 460 (Canada version)
Model 242, 246
 with code 362 (HERMES LTE)
 with code 494 (US version)
Model 242, 246
 with code 536 (SIRIUS satellite radio)
Model 292



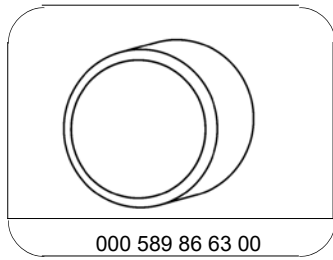
P82.62-3671-09

Shown on MODEL 218 with multifunction antenna mock-up

- 1 Cover
 2 Cutting wire
 3 Multifunction antenna mock-up
 6 Masking tape

	Remove		
1	1KPrepare -component adhesive cartridge	Adhesive parts kit (with heptane cleaner) Repair kit for installing windshields, 1-component adhesive Adapter	AR67.10-P-1000-12SX *BR00.45-Z-1142-02A *BR00.45-Z-1135-02A *000589866300
2	Mask off body with masking tape (6) in area of cover (1)		
Warning	Risk of injury caused by tearing of the cutting wire	Wear safety glasses.	AS88.00-Z-0001-01A
3	Cut out cover (1) with cutting wire (2)	The cover (1) is destroyed when cut out and it has to be replaced.	AR82.70-P-8952-02EW
	Install		
4	Prepare body for installation	Primer stick	AR82.70-P-8952-01EW *BR00.45-Z-1012-07A

		Repair kit for installing windshields, 1-component adhesive	*BR00.45-Z-1135-02A
5	Apply adhesive material to cover (1)	<p>⚠</p> <p>The cover (1) must be mounted onto the body within a period of 5 minutes after applying the adhesive material. Otherwise the adhesive force of the glue starts to decrease.</p> <p>Repair kit for installing windshields, 1-component adhesive</p> <p>🔧 Adapter</p>	AR82.70-P-8952-03EW *BR00.45-Z-1135-02A *000589866300
6	Position cover (1) above multifunction antenna mock-up (3) and press onto body, applying slight pressure up to contact surface	<p>ℹ The cover (1) is aligned to the multifunction antenna mock-up (3).</p> <p>ℹ The manufacturer's specifications with regard to adhesive material curing times must be noted.</p>	



Adapter

Repair materials

Number	Designation	Order number
BR00.45-Z-1012-07A	Primer stick	A 000 986 27 50
BR00.45-Z-1135-02A	Repair kit for installing windshields, 1-component adhesive	A 221 670 81 01
BR00.45-Z-1142-02A	Adhesive parts kit (with heptane cleaner)	A 451 989 01 71