

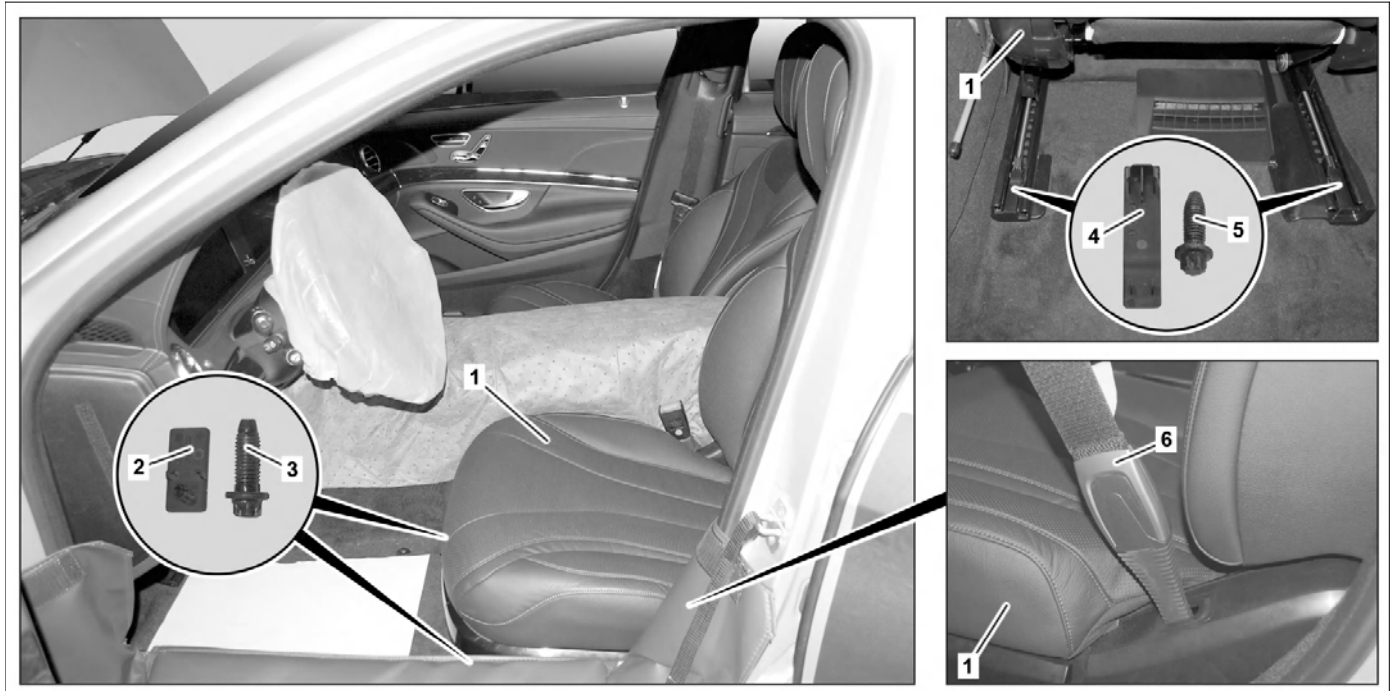
Model 217

Model 222

Modification notes

15.07.2016 Adjustment of seat cushion changed.

Step 4



P91.10-3731-09









Shown on model 222

1 Front seat
2 Cover

3 Screw
4 Cover

5 Screw
6 Belt end fitting

Warning	Risk of injury during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical component parts to temperatures above 100 °C or 212 °F. Disconnect current supply when working on such component parts.	AS91.00-Z-0008-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Information, assessment and legal requirements when working with, handling and storing pyrotechnical components		AH91.00-Z-0000-10A
	Remove/install		
1	Move head restraint down		
2	Move steering column all the way forward and all the way up	When removing the front seat (1) on the driver side.	
3	Move front seat (1) backwards and all the way to top		
4	Extend the seat cushion by approx. 20 mm		
5	Unclip cover (2) on guide rails		
6	Remove screws/bolts (3) from guide rails	Bolt, front seat to vehicle floor	*BA91.10-P-1001-01S
7	Adjust front seat (1) to front		
8	Disconnect belt end fitting (6)	Model 222	AR91.40-P-1030-02LF
9	Unclip covers (4) on guide rails		
10	Remove screws/bolts (5) from guide rails	Bolt, front seat to vehicle floor	*BA91.10-P-1001-01S
11	Move front seat (1) to center position		

12	Open soft top	Model 217.4	
13	Detach ground line of on-board electrical system battery		AR54.10-P-0003LF
14	Tilt back front seat (1)		
15	Disconnect electrical connectors at bottom at front seat (1) and place to one side with electrical wiring harness	 The number of electrical connectors depends on the equipment installed.	
16	Disconnect pneumatic line from bottom of front seat (1)	Model 217 with code 432 (Left and right dynamic multicontour seat) Model 222 with code 432 (Left and right dynamic multicontour seat)	
17.1	Cover up center console and door sill  000 588 08 98 00 Cover	When removing the front seat (1) on the passenger side.  Cover door sill and door sill molding with door sill protector.	WS98.00-P-0014B
17.2	Cover center console, door sill and steering wheel  000 588 08 98 00 Cover	When removing the front seat (1) on the driver side.  Cover door sill and door sill molding with door sill protector.	WS98.00-P-0014B
18	Remove front seat (1) from the vehicle through the door cutout for the front door	 Carefully remove front seat (1) from vehicle. Otherwise adjacent components may be damaged.  Helper required.  Installation: Check that the lock pin for the guide rail is correctly seated in the vehicle floor.	
19	Install in the reverse order		

 Front seats

Number	Designation		Model 217	Model 222
BA91.10-P-1001-01S	Bolt, front seat to vehicle floor	Nm	50	50