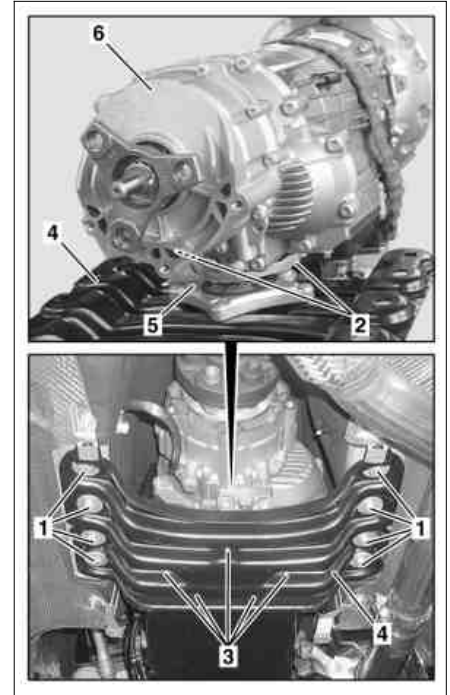


ENGINES 272, 273, 276, 642 in MODEL 221.08 /18

ENGINES 273 in MODEL 216.38

ENGINES 278 in MODEL 221.094 /194, 216.39

- 1 Bolts
- 2 Bolts
- 3 Bolts
- 4 Rear engine crossmember
- 5 Rear engine mount
- 6 Transfer case



P22.10-2268-03

Modification notes

29.5.08	Value changed: Bolt for rear engine crossmember to body	*BA22.10-P-1007-03D
---------	---	-------------------------------------

		Remove/install		
⚠		Notes on bolted connections with self tapping screws		AH00.00-P-0007-01SF
1		Secure vehicle on vehicle lift		AR00.60-P-0100SX
2		Remove rear section of lower engine compartment paneling		AR61.20-P-1105SX
3		Support transfer case (6) and lift a little		
4		Remove bolt (3)	Nm	*BA22.10-P-1005-03D
5		Remove screws/bolts (1) and remove rear engine crossmember (4)	Nm	*BA22.10-P-1007-03D
6		Remove bolts (2) and rear engine mount (5) from transfer case (6)	Nm	*BA22.10-P-1004-03D
7		Install in the reverse order	Nm	*BA22.10-P-1004-03C

Nm Engine suspension, engine mounts, engine supports

Number	Designation		Model 216.386/394
BA22.10-P-1004-03C	Bolt connecting rear engine mount to transmission bracket	Nm	28
BA22.10-P-1005-03C	Bolt, rear engine mount to rear engine crossmember	Nm	28
BA22.10-P-1007-03C	Bolt, rear engine crossmember to body	Nm	45

Nm Engine suspension, engine mounts, engine supports

Number	Designation	Model 221.08/094/18/ 194
BA22.10-P-1004-03D	Bolt connecting rear engine mount to transmission bracket	Nm 28
BA22.10-P-1005-03D	Bolt, rear engine mount to rear engine crossmember	Nm 28
BA22.10-P-1007-03D	Bolt, rear engine crossmember to body	Nm 45