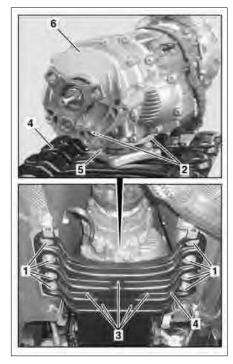
ENGINES 272, 273, 276, 642 in MODEL 221.08 /18

ENGINES 273 in MODEL 216.38

ENGINES 278 in MODEL 221.094 /194, 216.39

- 1 Bolts
- 2 Bolts
- 3 Bolts
- 4 Rear engine crossmember
- 5 Rear engine mount
- 6 Transfer case



P22.10-2268-03

Modification notes

29.5.08	Value changed: Bolt for rear engine crossmember to	*BA22.10-P-1007-03D
	body	

XX	Remove/install		
(1)	Notes on bolted connections with self tapping screws		AH00.00-P-0007-01SF
1	Secure vehicle on vehicle lift		AR00.60-P-0100SX
2	Remove rear section of lower engine compartment paneling		AR61.20-P-1105SX
3	Support transfer case (6) and lift a little		
4	Remove bolt (3)	Nm	*BA22.10-P-1005-03D
		Nm	*BA22.10-P-1005-03C
5	Remove screws/bolts (1) and remove rear engine crossmember (4)	Nm	*BA22.10-P-1007-03D
		Nm	*BA22.10-P-1007-03C
6	Remove bolts (2) and rear engine mount (5) from transfer case (6)	Nm	*BA22.10-P-1004-03D
		Nm	*BA22.10-P-1004-03C
7	Install in the reverse order		

Nm Engine suspension, engine mounts, engine supports

Number	Designation		Model 216.386/394
BA22.10-P-1004-03C	Bolt connecting rear engine mount to transmission bracket	lm	28
BA22.10-P-1005-03C	Bolt, rear engine mount to rear engine crossmember	lm	28
BA22.10-P-1007-03C	Bolt, rear engine crossmember to body	lm	45

$\overline{^{\rm Nm}}$ Engine suspension, engine mounts, engine supports

Number	Designation	Model 221.08/094/18/ 194
BA22.10-P-1004-03D	Bolt connecting rear engine mount to transmission bracket Nm	28
BA22.10-P-1005-03D	Bolt, rear engine mount to rear engine Nm crossmember	28
BA22.10-P-1007-03D	Bolt, rear engine crossmember to body Nm	45