

MODEL 216 with ENGINE 156, 273

MODEL 221 with ENGINE 156, 272, 273, 642

MODEL 221 with ENGINE 275

with CODE (494) USA version


with CODE (498) Japan version

with CODE (625) Australia version

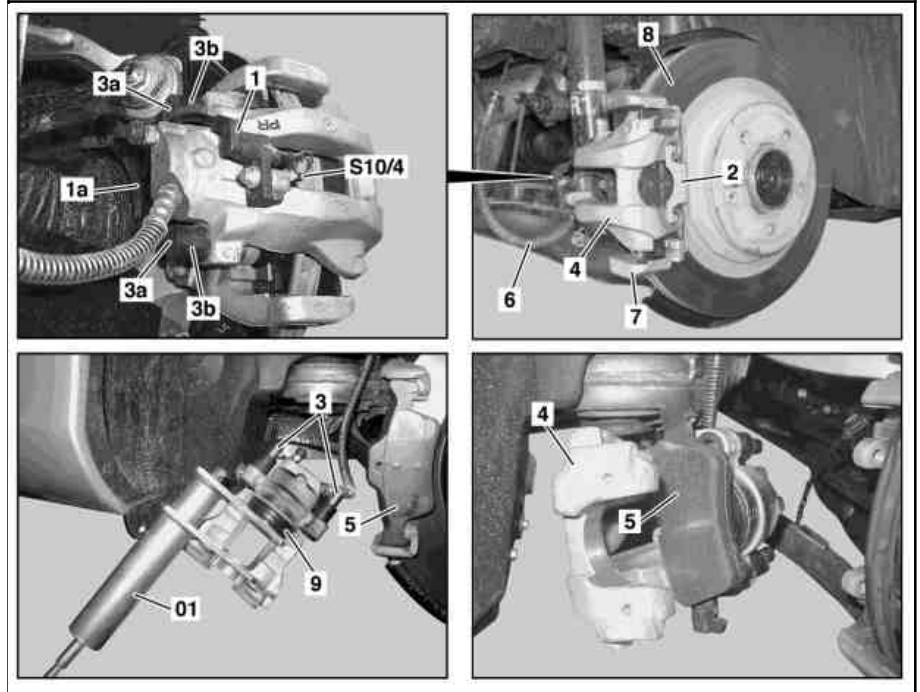
MODEL 216, 221 with ENGINE 275.982

MODEL 221 with ENGINE 629 except CODE (Z07) Top protection

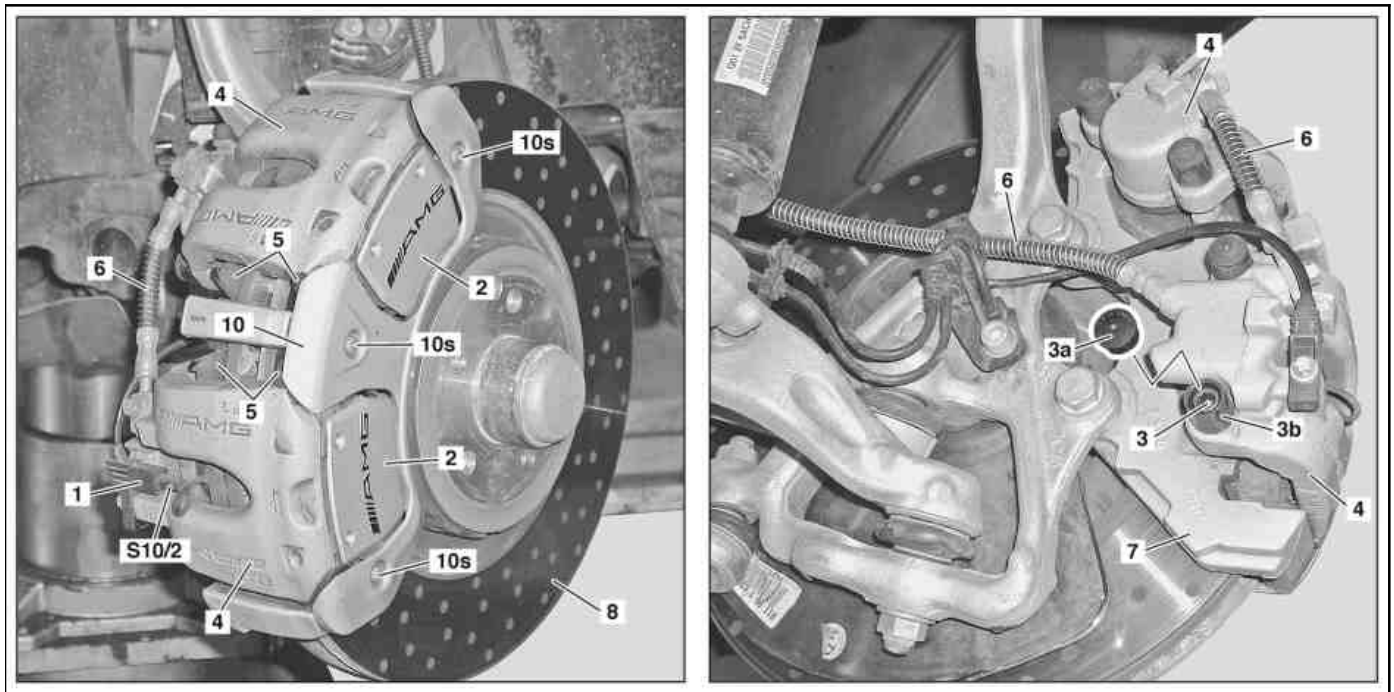
Illustrated on model 221.071

- 01  Pusher tool
 1 Electrical feed line
 1a Cable retainer
 2 Spring steel sheet
 3 Guide bolts
 3a Protective cap
 3b Boot
 4 Brake caliper
 5 Brake pad
 6 Brake hose
 7 Caliper support
 8 Brake disk
 9 Dust boot

S10/4 Right rear brake pad contact sensor



P42.10-2530-06




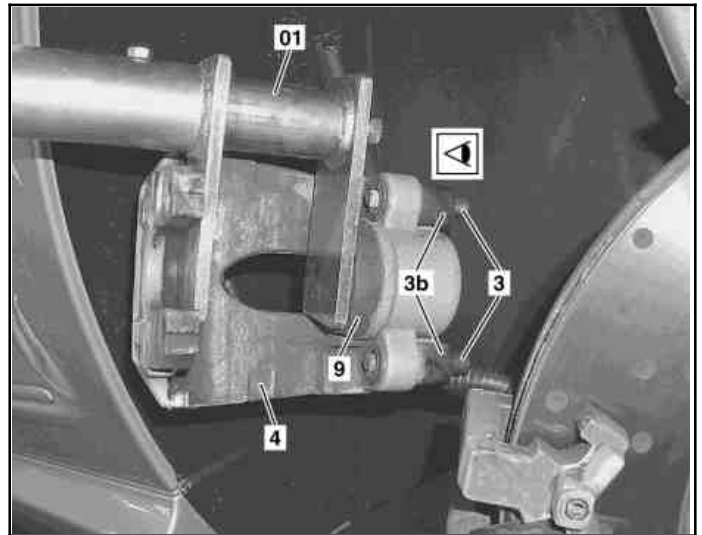
P42.10-2588-09

Model 216.377/379, 221.077/177/179, front axle

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|------------------------|-------------------|--|
| 1 Electrical feed line | 4 Brake caliper | 10 Cover panel |
| 2 Spring steel sheet | 5 Brake pad | 10s Screw |
| 3 Guide bolts | 6 Brake hose | |
| 3a Protective cap | 7 Caliper support | S10/2 Right front brake pad contact sensor |
| 3b Boot | 8 Brake disk | |

Model 216.377/379, 221.077/177/179, front axle













- 01  Pusher tool
- 3 Guide bolts
- 3b Boot
- 4 Brake caliper
- 9 Dust boot




P42.10-2590-11

Modification notes

15.9.06	Model 221.179: "Additionally on brake caliper support of rear axle, lightly grease contact surfaces of brake pads" added	Operation step 17	
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	Remove/install		
 Danger!	Risk of poisoning caused by swallowing brake fluid. Risk of injury caused by brake fluid coming into contact with skin and eyes.	Only pour brake fluid into suitable and appropriately marked containers. Wear protective clothing and eye protection when handling brake fluid.	AS42.50-Z-0001-01A
 Danger!	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear safety gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
	Brake fluid notes		AH42.50-P-0001-01A
	Notes on repairs to brake system		AH42.00-P-0003-01A
1	Unscrew the cap on the brake fluid expansion reservoir and suction off some brake fluid	 In order to prevent the expansion reservoir overflowing when pressing back the brake pistons.	
2  AP	Remove wheels Remove/install wheels		AP40.10-P-4050SX
3	Unscrew bolts (10s) and remove cover panel (10)	Model 216.377/ 379, 221.077/177/179 on front axle  Installation: Replace bolts (10s). Coat ATE brake cylinder paste lightly on the contact surfaces of the bolt heads. Do not grease the thread Wipe off excess brake cylinder paste after tightening the bolts (10s). ATE brake cylinder paste	*BR00.45-Z-1078-06A
4	Separate brake pad contact sensor (S10/2, S10/4) from electrical feed line (1)	When removing the brake pads (5) on the right-hand side of the vehicle	
5	Unclip the electrical feed line (1) from the cable retainer (1a) on the wheel carrier	When removing the brake pads (5) from the rear axle on the right-hand side of the vehicle	
6	Pry off spring steel sheet (2) and remove		
7	Pry off and remove protective caps (3a) from boots (3b)		
8	Remove guide pins (3)	 	*BA42.10-P-1003-12M *BA42.10-P-1004-10M
9	Remove brake caliper (4)	 Do not subject brake hoses (6) to tensile loads or kink. Attach brake caliper (4) without tension to vehicle to relieve load on brake hose (6), otherwise the brake hose (6) will be damaged.  Do not detach brake hoses (6).	

10	Take out brake pads (5)	<p>i Brake pads (5) are to be disposed of as special waste. The local authorities can provide information regarding whether disposal is also permitted as industrial waste similar to domestic waste.</p> <p>i Only complete sets of brake pads (5) approved by Mercedes-Benz may be installed.</p> <p>i Installation: Insert inner brake pad (5) with riveted-on spring in brake piston. Except vehicles with engine 156, at the rear axle: Insert outer brake pad (5) in brake caliper support (7) and mount brake caliper (4).</p> <p>Vehicles with engine 156, at the rear axle: Insert outer brake pad (5) with spring riveted on into brake caliper (4) and mount brake caliper (4).</p>	
11	<p>Pull brake pad contact sensor (S10/2, S10/4) out of the pad backing plate of the brake pad (5)</p> <p>Notes on installing brake pad wear sensor contact sensors</p>	<p>When removing the brake pads (5) on the right-hand side of the vehicle</p> <p>i Installation: Replace defective brake pad contact sensor (S10/2, S10/4).</p>	AH42.10-P-0003-01A
	Checking		
12	<p>Check brake pads (5) and brake disks (8)</p> <p>Check brake lining thickness</p> <p>Inspect condition of brake disks</p>	<p>i Replace brake pads (5) and brake disks (8) in complete sets if necessary.</p>	<p>AP42.10-P-4253A</p> <p>AP42.10-P-4258SX</p>
13	Check brake caliper (4) for leaks	<p>i In the event of leaks: ↓ Replace rear axle brake caliper. Install new front axle brake caliper.</p>	<p>AR42.10-P-0080SX</p> <p>AR42.10-P-0070SX</p>
14	Check dust boot (9) on brake piston for damage	<p>i If dust boot (9) is damaged: ↓ Replace rear axle brake caliper. Install new front axle brake caliper.</p>	<p>AR42.10-P-0080SX</p> <p>AR42.10-P-0070SX</p>
15	Push back brake piston using pusher tool (01)	<p>i If the brake piston is difficult to move: ↓ Replace rear axle brake caliper. Install new front axle brake caliper.</p>	<p>AR42.10-P-0080SX</p> <p>AR42.10-P-0070SX</p> <p>*000589524300</p>
	Clean		
16	Clean contact surfaces of brake pads (5) on brake caliper (4) and brake caliper support (7) using rag	<p>! Do not damage dust boot (9) in the process. Do not use sharp-edged or pointed tools, otherwise the brake caliper (4) or brake caliper support (7) will be damaged.</p> <p>LU cleaner</p>	*BR00.45-Z-1028-04A
17	Grease contact surfaces of brake pads (5) lightly	<p>i Except model 216.377/ 379, 221.077/ 177/179: On the front and rear axle only use Molykote Cu 7439 brake pad paste.</p> <p>Molykote Cu-7439 brake pad paste Model 216.377/ 379, 221.077/177/179: On the front and rear axle only use plastilube paste.</p> <p>Plastilube paste</p>	<p>*BR00.45-Z-1057-06A</p> <p>*BR00.45-Z-1054-06A</p>
18	Install in the reverse order		
! Danger!	Risk of accident when commissioning the vehicle due to a lack of braking effect when the service brake is operated for the first time after repair work	Before starting engine, actuate brake pedal several times until the pressure is built up and maintained in the brake system.	AS42.50-Z-0002-01A
19	Press brake pedal several times until the brake pads (5) touch the brake disks (8)	i Firm resistance should be noticeable at the brake pedal.	
20	<p>Inspect fluid level in expansion reservoir, adjust to correct level if necessary</p> <p>Brake system - inspect fluid level</p>		AP42.10-P-4210SX

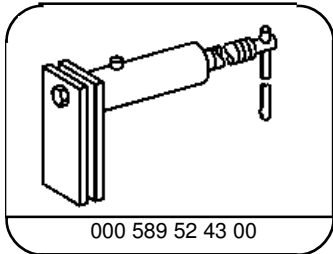
21 	Check function and effectiveness of brake system Brake test on roller brake test stand		AP42.00-P-4292SX
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Nm Front axle brake caliper

Number	Designation		Model 216	Model 221
BA42.10-P-1004-10M	Guide pin, brake caliper to brake caliper support	Nm	28	28

Nm Rear axle brake caliper

Number	Designation		Model 216	Model 216.377 / 379	Model 221	Model 221.077/ 177/179
BA42.10-P-1003-12M	Guide pin to caliper support	Nm	28	28	28	28



Pusher tool

Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1028-04A	LU cleaner	Adolf Würth GmbH & Co. KG Reinhold-Würth-Str. 12-17 74653 Künzelsau-Gaisbach Germany Tel. +49-7940-15-0 Fax +49-7940-15-1000 www.wuerth.de
BR00.45-Z-1054-06A	ATE brake pad paste (ATE Plastilube) Article number: 03.9902-1001.2 (35 ml) Article number: 03.9902-1002.2 (75 ml)	Continental Teves AG & Co. oHG Guerickestr. 7 60488 Frankfurt Germany Tel. +49 69 7603-1 Fax +49 69 761061 www.conti-online.com
BR00.45-Z-1057-06A	Molykote Cu-7439 brake pad paste	A 001 989 87 51

BR00.45-Z-1078-06A	ATE brake cylinder paste 188 ml. Article no.: 03.9902-0501.2	Continental Teves AG & Co. oHG Guerickestr. 7 60488 Frankfurt Germany Tel. +49 69 7603-1 Fax +49 69 761061 www.conti-online.com
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