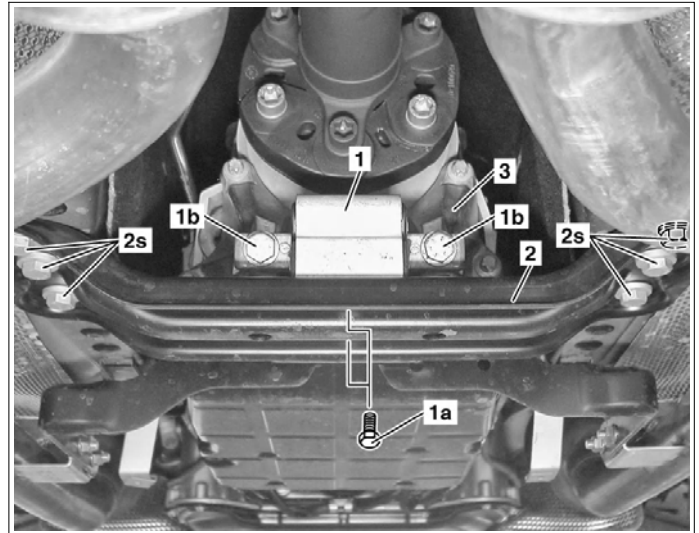


**ENGINES 156, 157, 272, 273, 275, 276, 278, 642, 629 in MODEL 221 (except 221.08 /18 /094 /194)**

**ENGINES 156, 157, 273, 275, 278 in MODEL 216 (except 216.38 /39)**

- 1 Rear engine mount
- 1a Bolt
- 1b Bolt
- 2 Engine crossmember
- 2s Bolts
- 3 Bracket



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☒ ☒	<b>Remove/install</b>		
ⓘ	Notes on bolted connections with self tapping screws		AH00.00-P-0007-01SF
1	Secure vehicle on vehicle lift		AR00.60-P-0100SX
2	Remove rear part section of engine compartment paneling	Vehicles without code (Z07) Top protection	AR61.20-P-1105SX
		Vehicles with code (Z07) Top protection	AR61.20-P-1105SXS
3	Remove bolts (1a)	Model 221	*BA22.10-P-1005-03D
		Model 216	*BA22.10-P-1005-03C
4	Raise transmission with a transmission jack by about 10 mm		
5	Remove bolts (2s) and take off engine crossmember (2)	Model 221	*BA22.10-P-1007-03D
		Model 216	*BA22.10-P-1007-03C
6	Remove bolts (1b) and rear engine mount (1) from holder (3) on transmission	Model 221	*BA22.10-P-1004-03D
		Model 216	*BA22.10-P-1004-03C
7	Install in the reverse order		

**Engine suspension, engine mounts, engine supports**

Number	Designation		Model 221.02/05/07/ 095/12/15/17/ 195
BA22.10-P-1004-03D	Bolt connecting rear engine mount to transmission bracket	Nm	50
BA22.10-P-1005-03D	Bolt, rear engine mount to rear engine crossmember	Nm	28
BA22.10-P-1007-03D	Bolt, rear engine crossmember to body	Nm	45

**Engine suspension, engine mounts, engine supports**

Number	Designation	Model 216.371/373/374 /376/377/379
BA22.10-P-1004-03C	Bolt connecting rear engine mount to transmission bracket	Nm 50
BA22.10-P-1005-03C	Bolt, rear engine mount to rear engine crossmember	Nm 28
BA22.10-P-1007-03C	Bolt, rear engine crossmember to body	Nm 45