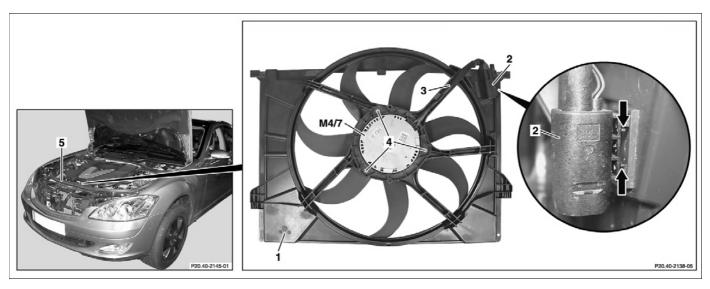
ENGINES 642, 651 in MODEL 221



P20.40-2144-08

- 1 Fan box
- 2 Electrical connector
- 3 Electrical feed line

- 4 Bolts
- 5 Weather strip

M4/7 Engine and AC electric suction fan with integrated control

XX	Remove/install		
	Risk of injury to skin and eyes caused by handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses.	AS00.00-Z-0002-01A
1	Switch off ignition		
2	Remove engine trim panel		AR01.10-P-2405SXI
3.1	Remove engine intake air ducts on the right and left	With engine 642	
3.2	Remove engine vacuum duct	With engine 651	
4	Remove edge stripping (5) in the area of the radiator crossmember		
5	Disconnect electrical connector (2)		
6	Remove electrical feed line (3) from fan shroud (1)		
7	Remove clamps on the left and right on fan shroud (1)		
8	Remove fan shroud (1) together with engine and air conditioning electric suction fan with integrated control (M4/7) upwards		
9	Install in the reverse order		