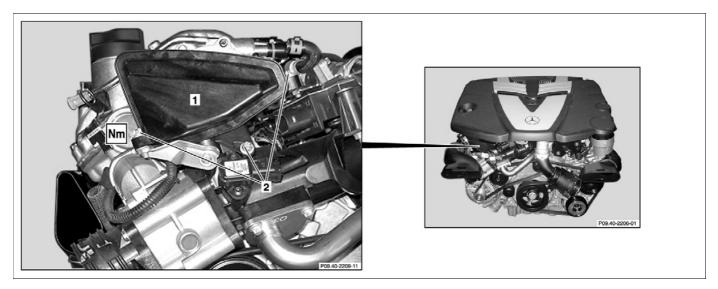
ENGINES 642 in MODEL 207, 212, 218, 221



P09.40-2205-08

## 1 Silencer downstream of the charge air cooler

## 2 Bolts

XX	Remove/install		
1	Remove engine cover	i Installation: Ensure correct seating of the engine cover.	
		Model 207, 212, 218	
		Model 221	AR01.10-P-2405SXI
2	Remove bolts (2)	Nm	*BA09.41-P-1007-01J
3	Remove noise damper downstream of charge air cooler (1)	Installation: Inspect sealing ring for damage and replace if necessary to prevent leaks and damage to the engine.	
4	Install in the reverse order		

## Nm Charge air pipe/charge air cooling

Number	Designation	Engine 642
BA09.41-P-1007-01J	Silencer downstream of charge air cooler to Nm mixing chamber	9