

1 Bolt 2 Bolt

Bolt

3

4 Screw

- 5 Nut
 - 6 Bracket

N14/3 Glow output stage

P15.20-2144-09

XX	Remove/install		
•	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Remove engine trim panel	i Installation: Ensure correct seating of the engine cover. Model 207, 212, 218 Model 221	AR01.10-P-2405SXI
2	Unscrew nut (5)	Model 221	
3	Remove bolts (1, 2, 3, 4)		
4	Remove bracket (6)		
5	Unplug electrical connectors at glow output stage (N14/3)	i Pull glow output stage (N14/3) with connecting cable forwards a little before disconnecting electrical connectors.	
6	Remove glow output stage (N14/3)	-	
7	Install in the reverse order		
8	Perform function test		
9	Read out and erase fault memory using STAF DIAGNOSIS	Stored faults which may be caused by assembly work, test work, removed lines or a simulation, must be processed and erased in fault memories after completing the work.	AD00.00-P-2000-04A