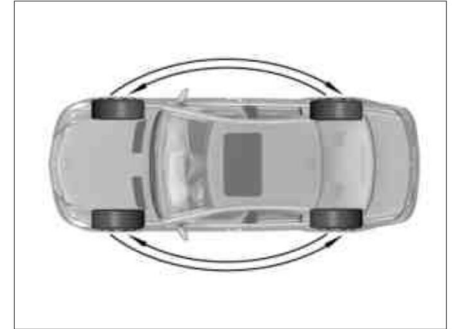


Model 216
 Model 221



Left illustration
 1 bis 5 Tightening sequence

Right figure
 Pfeile Interchange wheel-and-tire assemblies (vehicles without mixed tires)



P40.10-4105-01

P40.10-4106-01

<p>Danger !</p>	<p>Risk of death caused by vehicle slipping or toppling off of the lifting platform.</p>	<p>Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.</p>	<p>AS00.00-Z-0010-01A</p>
<p>Information on tires / rims</p>			<p>AI140.10-P-9411-01A</p>
<p>Remove</p>	<p>Raise vehicle with vehicle lift</p>		
<p>1 2</p>	<p>Unfasten wheel bolts and wheels using wheel lift</p>	<p>⚠ Note modified wheel bolts for "17 inch" forged wheel (long wheel bolt).</p>	<p>AR00.60-P-1000SX</p>
<p>3</p>	<p>Check Check tires for signs of damage and make sure that they are in good condition</p>		<p>AP40.10-P-4051Z</p>
<p>4</p>	<p>Clean and check wheel bolt connection components, then protect against corrosion</p>	<p>Before mounting a wheel-and-tire assembly all the operation steps listed in the linked description must be conducted carefully. The complete wheel can otherwise work its way loose from the vehicle. Paste, hot lubrication 1 kg, DBL 6879.20</p>	<p>AP40.10-P-4050-01A *BR00.45-Z-1005-06A</p>
<p>5</p>	<p>Install Change round wheel-and-tire assemblies on front and rear axles</p>	<p>If necessary, subject to separate repair order and only for vehicles without mixed tires. Maintain running direction of wheel-and-tire assemblies. Otherwise handling characteristics and handling comfort may be impaired and tire wear increased.</p>	
<p>6</p>	<p>Mount wheels using wheel lift and tighten wheel bolts</p>	<p>⚠ Observe the tightening sequence (1 to 5) and tightening torque. ⚠ Note modified wheel bolts for "17 inch" forged wheel (long wheel bolt).</p>	<p>*BA40.10-P-1001-01L</p>
<p>7</p>	<p>Lower vehicle</p>	<p>■ Bolt, disk wheel to wheel hub or flange</p>	
<p>8</p>	<p>Correct tire pressure of front and rear axle tires</p>	<p>In the event of unusual tire pressure loss: Determine and rectify cause, subject to separate repair order.</p>	<p>AP40.15-P-4061A</p>
<p>9.1</p>	<p>Activate tire pressure loss warning</p>	<p>Model 216 Model 221 except code 475 (Tyre pressure monitoring system)</p>	<p>AR54.30-P-1000-02RAW</p>
		<p>⚠ Only for wheel-and-tire assembly change.</p>	

9.2 ↗	Activate the tire pressure monitoring system	Model 216 Model 221 with code 475 (Tyre pressure monitoring system) ⌘ Only for wheel-and-tire assembly change, tire replacement or a change in tire pressure.	AR54.30-P-1000-02RAS
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■ Wheels

Number	Designation	Model 216	Model 221
BA40.10-P-1001-01L	Bolt, disk wheel to wheel hub or flange Nm	150	150

Repair materials

Number	Designation	Order number
BR00.45-Z-1005-06A	Paste, hot lubrication 1 kg, DBL 6879.20	A 000 989 76 51