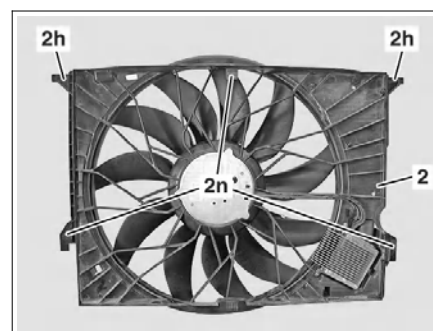


P20.20-2310-09

- 1 Bracket
- 2 Fan shroud
- 2h Bracket
- 2 Fan shroud
- 2h Brackets
- 2n Brackets

- 2k Clamp
- 2s Electrical connector
- 3 Edge stripping

- 4 Venting hose
- 5 Radiator crossmember
- 6 Coolant hose



P20.20-2309-01

☒ ☒	Remove/install		
1	Remove front engine cover	Engine 275.95 Engine 275.98	AR01.10-P-2405LA AR01.10-P-2405IM
2	Remove engine intake air duct		
3	Unclip bracket (1)		
4	Disconnect electrical connector (2s) on electrical suction fan		
5	Unclip coolant hose (6) on upper right on radiator from bracket		
6	Detach edge stripping (3) in area of the radiator crossmember (5)		
7	Detach clamps (2k) on the left and right from fan shroud (2) brackets (2h)		
8	Pull out ventilation hose (4) between fan shroud (2) and radiator crossmember (5)		
9	Remove front and center section of engine compartment paneling	Vehicles without code (Z07) Top protection Vehicles with code(Z07) Top protection	AR61.20-P-1105SX AR61.20-P-1105SXS
10	Unhook fan shroud (2) out of radiator	ⓘ Lift fan shroud (2) until brackets (2n) have moved out of the radiator mounts. ⓘ Installation: Check for correct seating of fan shroud (2) brackets (2n) in the radiator mounts.	
11	Remove fan shroud (2) downwards		

12	Install in the reverse order		
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