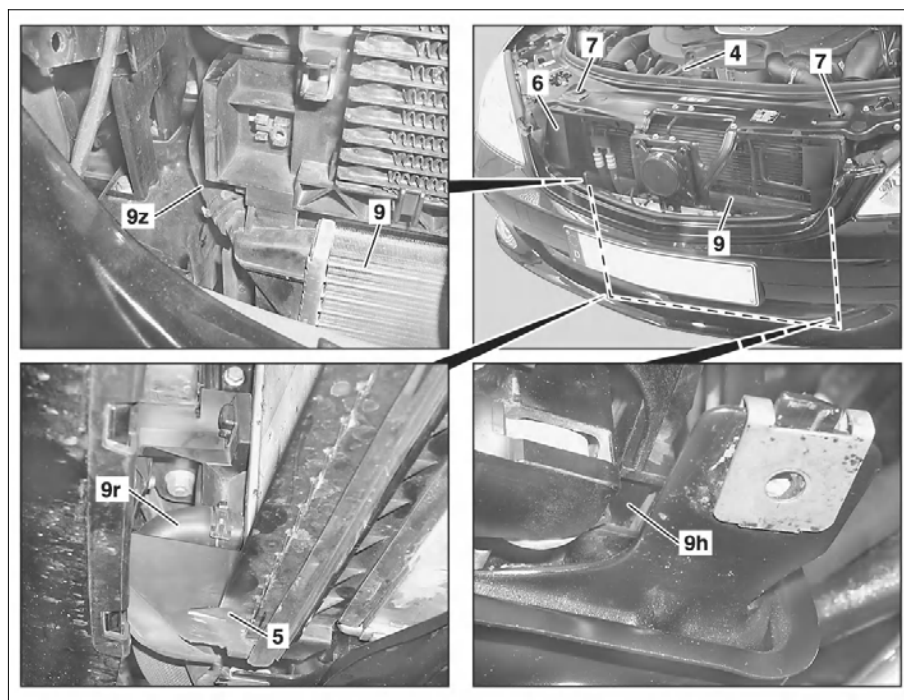



ENGINE 275 (except 275.982) in MODEL 216, 221

- 4 Coolant hose
- 5 Air ducting
- 6 Air ducting
- 7 Expansion clip
- 9 Low-pressure cooler
- 9h Bracket
- 9r Coolant hose
- 9z Coolant hose



P09.41-2430-06

	Remove/install		
1	Remove right engine intake air duct upstream of left air filter		
2	Remove expansion clip (7) from engine radiator		
3	Remove radiator grille from bumper	Model 216 i Installation: First install radiator paneling in bumper.	
4	Remove right air ducting (6)		
5	Remove front section of lower engine compartment paneling	Vehicles without top protection Vehicles with code Z07 Top protection	AR61.20-P-1105SX AR61.20-P-1105SXS
6	Remove front section of fender liner in right front fender		
7	Loosen oil cooler and secure with cable tie	Model 221.176, 216.376	AR18.30-P-1000SZ
8	Remove lower air ducting (5)		
9	Drain coolant from low temperature circuit		AR20.00-P-1142HM
10	Remove coolant hoses (9r, 9z) on low-temperature cooler (9) with hose clamp pliers with Bowden cable		
11	Press bracket (9h) upwards and unclip low temperature cooler (9) from engine radiator		
12	Unhook low temperature cooler (9) from engine radiator and raise low temperature cooler (9) somewhat		
13	Take low temperature cooler (9) down and out		
14	Install in the reverse order		
15	Bleed low temperature circuit		AR20.00-P-1145H
16	Inspect cooling system for leaks		AR20.00-P-1010HN