

P54.30-9043-07

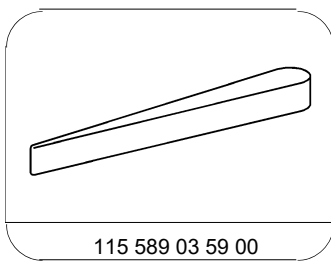
Shown on model 221

1 Covering

2 Bolt

A1 Instrument cluster

	Remove/install		
1.1 	Store basic data from instrument cluster (A1) temporarily in STAR DIAGNOSIS Connect STAR DIAGNOSIS and read out fault memory	When installing new instrument cluster (A1). i Installation: Transfer the cached basic data to the new instrument cluster (A1). STAR DIAGNOSIS diagnosis system	AD00.00-P-2000-04A *WH58.30-Z-1048-13A
2	Move steering column back and down		
3	Switch off ignition and withdraw transmitter key or Keyless Go start/stop button from the EIS [EZS] control unit	i Keyless Go start/stop button only for vehicles with code (889) Keyless Go.	
4	In working area, cover trim strip on instrument panel with clean rag		
5	Remove cockpit switch group		AR54.25-P-1000SX
6	Unclip covering (1) on instrument cluster (A1)		*115589035900
7 	Remove bolts (2), remove instrument cluster (A1) from instrument panel and disconnect electrical connector at rear Notes on avoiding damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
8	Install in the reverse order		



115 589 03 59 00

Long wedge

Commercially available tools

Number	Designation	
WH58.30-Z-1048-13A	STAR DIAGNOSIS diagnosis system, Compact Passenger Car	6511 1801 00