





P64.10-2113-09

Shown on model 221

- 1 Reinforcement
- 2 Bolts

- 3 Nuts

- N10/2 Rear SAM control unit with fuse and relay module

 	Remove/install		
1	Remove trunk paneling at top	Vehicles without code (Z07) Top protection Vehicles with code (Z07) Top protection	AR68.30-P-4600SX AR68.30-P-4600SXS
2	Unscrew screws (2) and nuts (3)	 <b>Installation:</b> Tighten reinforcement (1) first with bolts (2) at top, then with nuts (3) at bottom to prevent distortions and damage to the body.	*BA64.10-P-1001-01A
3	Guide reinforcement (1) out below rear shelf, pivot downward and remove from threaded studs	 This motion sequence is required, otherwise the side struts of the reinforcement (1) and the electrical lines next to the rear SAM control module with fuse and relay module (N10/2) can be damaged.	
4	Install in the reverse order		

 Rear wall, rear shelf

Number	Designation		Model 216	Model 221 without Code Z07/ Z07+Z19
BA64.10-P-1001-01A	Bolt/nut, rear shelf reinforcement to body	Nm	23	23