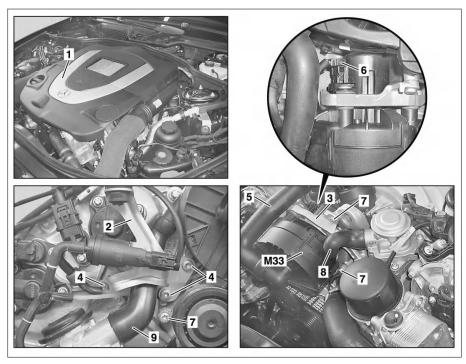
ENGINE 272, 273 in MODEL 221 **ENGINE** 273 in MODEL 216

Shown on Model 221.071 with Active **Body Control (ABC) Code 487**

- Front engine cover 1
- 2 Engine cover bracket
- 3 Electric air pump bracket
- 4 Screwing
- 5 Air intake hose
- 6 7 Electrical connector
- Screwing
- 8, 9 Air hose

M33 Electric air pump



P14.30-2148-06

XX	Remove/install		
1	Turn key in ignition switch to position "0".	Vehicles with Keyless Go, code 889: Press Keyless Go start/stop button repeatedly until ignition is switched off. Remove Keyless Go transmitter card or transmitter key from the vehicle and store beyond transmitter range (min. 2 m).	
2	Remove front engine cover (1)	See "Remove/install air filter housing".	AR09.10-P-1150SX
	Remove bracket (2) for front engine cover (1) from front cover on cylinder head and from bracket (3) by removing bolts (4)	Nm	*BA14.30-P-1001-01D
	Remove air intake hose (5) on electric air pump (M33)		
	Disconnect electrical connector (6) on electric air pump (M33)		
	Detach bracket (3) from the cylinder head and from timing case cover by removing bolts (7)	Nm	*BA14.30-P-1002-01D
	Detach air hoses (8, 9) from electric air pump (M33)		
	Remove electrical air pump (M33) with bracket (3)		
	Detach electric air pump (M33) from bracket (3)	When replacing the electric air pump (M33) i Installation: Check rubber bushings at bracket (3).	*BA14.30-P-1003-01D
10	Install in the reverse order		
11	Read out fault memory		

Nm Air pump

Number	Designation		Engine 272, 273
BA14.30-P-1001-01D	Bracket bolt for front engine cover to bracket of N electric air pump or cylinder head	m	14

BA14.30-P-1002-01D	Bolt, bracket for electric air pump to cylinder head or timing case cover	Nm	14
BA14.30-P-1003-01D	Bolt connecting electric air pump to bracket	Nm	8