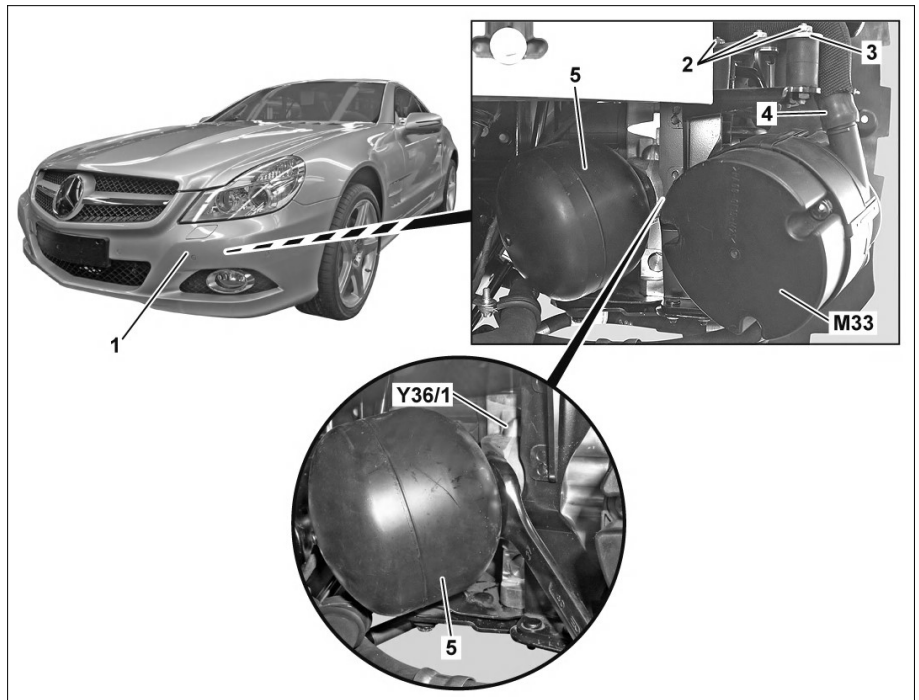


MODEL 230.456 with CODE (487) Active Body Control (ABC)
 MODEL 230.470 /471 /472 /477
 MODEL 230.479 as of model year 2006
 MODEL 216, 221, 231 with CODE (487) Active Body Control (ABC)

Illustrated on model 230.479

5 Pressure reservoir

Y36/1 ABC front axle valve unit



P32.50-2304-06

	Remove/install		
1	Remove front axle ABC valve unit (Y36/1) with pressure reservoir (5)	Model 230 Model 216, 221 Model 231	AR32.50-P-0001RX AR32.50-P-0001SX AR32.50-P-0001RK
2	Clamp front axle ABC valve unit (Y36/1) with pressure reservoir (5) into vise	Use protective jaws.	
	Clean		
3	Clean the area surrounding the pressure reservoir separation point (5) and the front axle ABC valve unit (Y36/1)	Before opening the front axle ABC valve unit (Y36/1) the area surrounding the separation point is to be thoroughly cleaned. Only use clean, lint free rags and cleaner free of mineral oil.	
4	Undo pressure reservoir (5) from front axle ABC valve unit (Y36/1) and remove	Model 216, 221 Model 230 Model 231 	*BA32.50-P-1006-01B *BA32.50-P-1026-01A *BA32.50-P-1002-01C *221589010900 OS00.00-P-1000-01A OS32.30-P-0620-01A
	Notes on scrapping gas-filled hydraulic components		
	Disposing on spring actuator		
5	Install in the reverse order		

Active Body Control suspension

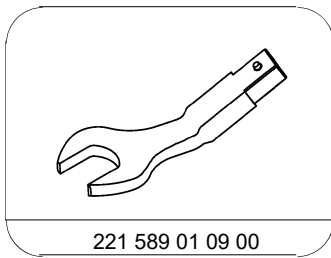
Number	Designation		Model 216	Model 221
BA32.50-P-1006-01B	Front axle pressure reservoir to valve unit	Nm	80	80

Active Body Control suspension

Number	Designation	Model 230
BA32.50-P-1026-01A	Front axle pressure reservoir to valve unit	Nm 80

Nm Active Body Control suspension

Number	Designation	Model 231
BA32.50-P-1002-01C	Front axle pressure reservoir to valve unit	Nm 80



Plug in open-end wrench