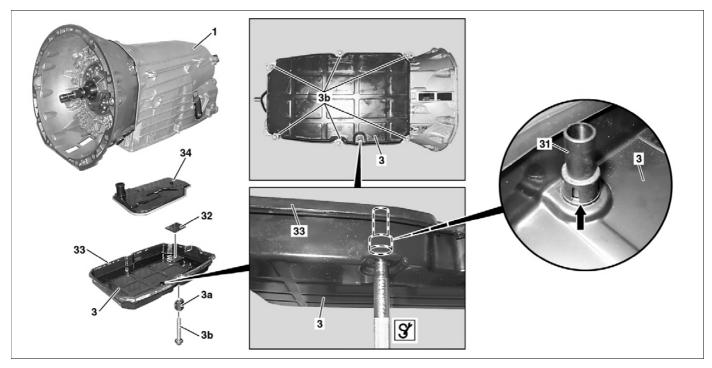
Transmission

722.9



P27.00-2136-09

- Oil pan 3
- Bolts Зb
- 32 Solenoids

33 Seal

Oil filter 34

		Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A	
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A	
	Risk of death caused by vehicle slipping or toppling off during lifting	Only lift vehicle at the lift support points specified by the vehicle manufacturer.	AS00.00-Z-0032-01A	
⚠ Caution	Risk of injury to skin and eyes due to handling of transmission oil. Health risk caused by swallowing transmission oil	Wear protective gloves, protective clothing and safety glasses. Do not pour transmission oil into beverage bottles.	AS00.40-Z-0001-01A	
	Notes on automatic transmission		AH27.19-P-0001-01NKB	
X	Remove			
1	Shift automatic transmission into neutral position.			
2	Switch electronic ignition lock control unit to position "0".			
3 ⊯≆ar	Lift vehicle with lifting platform.		AR00.60-P-1006A	
		1 The vehicle must be horizontal in the longitudinal and transverse direction on the vehicle lift.		
4	Remove auxiliary oil pump from automatic transmission.	Transmission 722.9 (except 722.930/931/971) Vehicle with CODE B03 (ECO start/stop function)		
₩ AR		Model 166, 292 with transmission 722.9 (except 722.931)	AR27.30-P-0651GQ	
₩ĨAR		Model 172, 212, 218 with transmission 722.9 (except 722.930/931/971)	AR27.30-P-0651EL	
₩ĨAR		Model 204, 207 with transmission 722.9 (except 722.930)	AR27.30-P-0651FH	
⊯ AR		Model 205 with transmission 722.9 (except 722.930)	AR27.30-P-0651LW	

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₩ĨAR		Transmission 722.96/97	AR27.00-P-0270SYZ
₩ AR		Transmission 722.9 (except 722.96/97) Transmission 722.9	AR27.00-P-0270W
₩ AR	Fill automatic transmission with oil.	Model 231 with transmission 722.9 (except 722.931)	AR27.30-P-0651RK
₩ AR		Model 217, 222 with transmission 722.9 (except 722.931/971)	AR27.30-P-0651LF
₩ AR		Model 216, 221 with transmission 722.9 (except 722.930/931)	AR27.30-P-0651SXH
₩ AR ₩ AR		Model 204, 207 with transmission 722.9 (except 722.930) Model 205 with transmission 722.9	AR27.30-P-0651FH AR27.30-P-0651LW
I∲ [®] AR I≊A P		Model 172, 212, 218 with transmission 722.9 Model 204, 207 with transmission 722.9	AR27.30-P-0651EL
₩ AR		function) Model 166, 292 with transmission 722.9 (except 722.931)	AR27.30-P-0651GQ
12	Install auxiliary oil pump of automatic transmission.	Transmission 722.9 (except 722.930/931/971) Vehicle with CODE B03 (ECO start/stop	
		converter	*BA27.20-P-1001-01C
₩ĨAR	converter.	Torque converter with drain screw. Transmission 722.9with drain screw on torque	AR27.20-P-0200-03R
11		i Replace bolts (3b) and seal (33). Transmission 722.9 (except 722.930/931/971)	
₩ AR		Transmission 722.9 in model 217, 222	AR27.10-P-7031LFA
₩ AR		218, 219, 220, 221, 230, 231, 251 Transmission 722.9 in model 463 Transmission 722.9 in model 166, 292	AR27.10-P-7031GQ
10 ⊯ ∽AR	Install oil pan (3) with new seal (33).	Transmission 722.9 in model 164, 171, 172, 203, 204, 205, 207, 209, 211, 212, 215, 216,	AR27.10-P-7030W
9	Replace magnets (32).	i Depending on the transmission variant, one or more magnets (32) may be installed.	
8	Install new oil filter (34).		
×	Install		
7	Remove old oil filter (34).	The automatic transmission liuid does not need to be collected and measured. The magnets (32) are replaced.	
Ĩ₩ĨAR Ĩ₩ĨAR		Transmission 722.9 in model 166, 292 Transmission 722.9 in model 217, 222 The automatic transmission fluid does not	AR27.10-P-7031GQ AR27.10-P-7031LFA
₩ AR		Transmission 722.9 in model 164, 171, 172, 203, 204, 205, 207, 209, 211, 212, 215, 216, 218, 219, 220, 221, 230, 231, 251 Transmission 722.9 in model 463	AR27.10-P-7030W
6	Remove oil pan (3).	Mm Drain screw to torque converter	
		not reuse. Otherwise, this may lead to fluid loss and consequential damage.	*BA27.20-P-1001-01C
		converter () Dispose of old drain screw with seal and do	
~ ₩~AR		Torque converter with drain screw. Transmission 722.9with drain screw on torque	AR27.20-P-0200-03R
₩ AR 5	Drain transmission oil in torque converter.	Model 231 with transmission 722.9 (except 722.931) Transmission 722.9 (except 722.930/931/971)	AR27.30-P-0651RK
₩ AR		Model 217, 222 with transmission 722.9 (except 722.931/971)	AR27.30-P-0651LF
		(except 722.930/931)	

Nm Torque converter

Number	Designation			Transmission 722.9
BA27.20-P-1001-01C	Drain screw to torque converter	M8	Nm	10
		M10	Nm	15