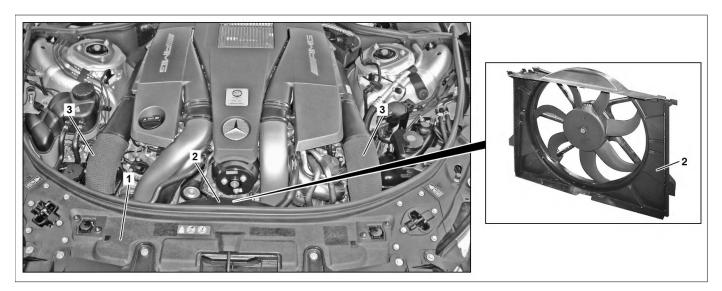
AR20.40-P-5050MM Remove/install fan unit 23.9.10

ENGINES 157, 278 in MODEL 216 ENGINES 157, 276, 278 in MODEL 221



P20.40-2196-08

Engine air intake duct

## Shown on engine 157

1 Upper radiator crossmember 2 Fan unit 3

## **Modification notes**

1.9.10	Unclip oil line for P/S on fan unit - added	

XX	Remove/install		
<u> </u>	Risk of injury caused by fingers being pinched or crushed when removing, installing or aligning hoods, doors, trunk lids, liftgates or sliding roof	Keep body parts and limbs well clear of moving parts.	AS00.00-Z-0011-01A
1	Switch off ignition		
2	Open engine hood		
3	Remove engine air intake duct (3) upstream of air filter		
4	Remove upper radiator crossmember (1)	See "Completely replace front end with reinforcement".	AR62.30-P-1570SX
5	Unclip coolant hose from fan unit (2)		
6	Separate electrical connector for electrical suction fan		
7	Unclip feed line for electrical radiator fan from fan unit (2) and set aside		
8	Unclip oil line for P/S to fan unit (2)	Engine 276	
9	Remove clamps on the left and right on fan unit (2)		
10	Remove fan unit (2) in the upward direction	i Installation: Ensure that fan unit (2) is seated correctly in radiator at side and bottom.	
11	Install in the reverse order		