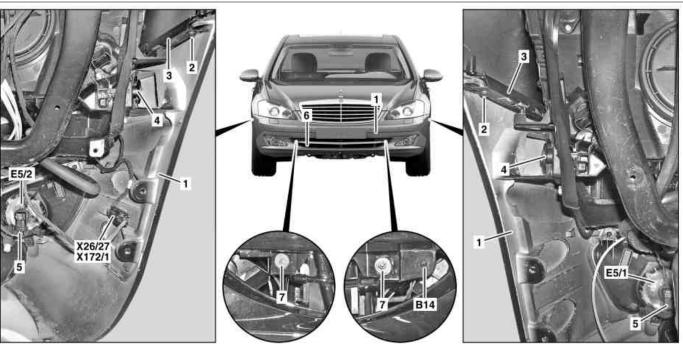
AR88.20-P-2000SX Remove/install front bumper MODEL 216 up to model year 2011 MODEL 221



Shown on model 221

- Front bumper 1
- 2 Screw
- 3 Terminal strip
- 4 Support
- 5 Electrical connector
- 6 Air inlet grille

Model 216 only

Bolts

Radiator grille

9

10

7 Nut

- B14 Outside temperature display temperature sensor E5/1 Left front fog lamp
- E5/2 Right fog lamp

Model 216 only

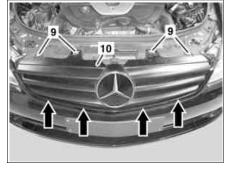
Cover

11

12

Expansion clip

- X26/27 model 221 with code (220) Parktronic system (PTS), model
- X172/1 Radar sensors/FFS connector, front bumper (with code (229) Park Assist)

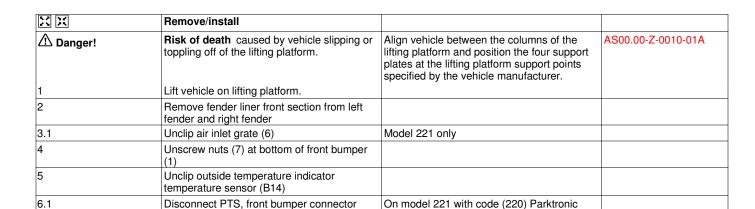


P88.20-2926-01



P88.20-2927-01

- Shown on model 221
 - Front bumper 1
- 8 Screw



P88.20-2772-09

P88.20-2773-01

- PTS connector, front bumper (on 216)





6.2	Disconnect radar sensors/FFS connector, front bumper (X172/1)	with code (229) Park assistant	
7	Disconnect electrical connector (5) from left front fog lamp (E5/1) and right front fog lamp (E5/2)		
8	Unscrew bolt (2) on left and right clamping strip (3) and pivot left and right clamping strip (3) toward inside and remove		
9.1	Unscrew bolts (9) and unclip radiator paneling (10) (arrows)	Model 216 only	
10.1	Remove expansion clips (11) and unclip cover (12) (arrows)	Model 216 only	
11	Unscrew bolt (8)		
12.1	Lift left and right front fender in area of lamp unit with assembly wedge until retaining clip on front bumper (1) is exposed	Model 216 only	
		S	*110589035900
13	Remove front bumper (1)	i Installation: Check gaps on front bumper (1), adjust if necessary. Model 216	AR60.00-P-0700-01SC
		Gap dimensions on hoods, doors and lids	
		3	*BE60.00-P-1001-01T *129589032100
		Model 221 Gap dimensions on hoods, doors and lids	AR60.00-P-0700-01SX
		Model 221	*BE60.00-P-1001-01R
		<u>S</u>	*129589032100
14	Install in the reverse order		
15	Check adjustment for left front fog lamp (E5/1) and right front fog lamp (E5/2), correct if necessary		

Check values for gaps

Number	Designatio	n			Model 216 up to model year 2011	Model 216 as of model year 2011
BE60.00-P-1001-01T	Gap dimension	Engine hood to fender	Dimension "A"	mm	3.5 (±0.5)	3.5 (±0.5)
		Engine hood to headlamp	Dimension "B"	mm	3.5 (±0.5)	3.5 (±0.5)
		Engine hood to A-pillar	Dimension "D"	mm	4.0 (±0.5)	4.0 (±0.5)
		Radiator grille/bumper	Dimension "C"	mm	5.0 (±1.0)	2.0 (±1.0)
		Engine hood to bumper	Dimension "P"	mm	5.0 (±1.0)	5.0 (±1.0)
		Bumper to headlamp	Dimension "Q"	mm	3.5 (±0.5)	3.5 (±0.5)
			See picture		AR60.00-P-0700-01SC	AR60.00-P-0700-01S C

Check values for gaps

Number	Designation	Model 221

BE60.00-P-1001-01R	Gap dimension	Engine hood to fender	Dimension "A"	mm	3.5 (±0.5)
		Engine hood to headlamp	Dimension "B"	mm	3.5 (±0.5)
		Radiator grille/bumper	Dimension "C"	mm	5 (±1)
		Engine hood to bumper	Dimension "P"	mm	5 (±1.5)
		Bumper to headlamp	Dimension "Q"	mm	3.5 (±0.5)
		Bumper to fender	Dimension "R"	mm	3.5 (±0.5)
			See picture		AR60.00-P-0700-01S X

