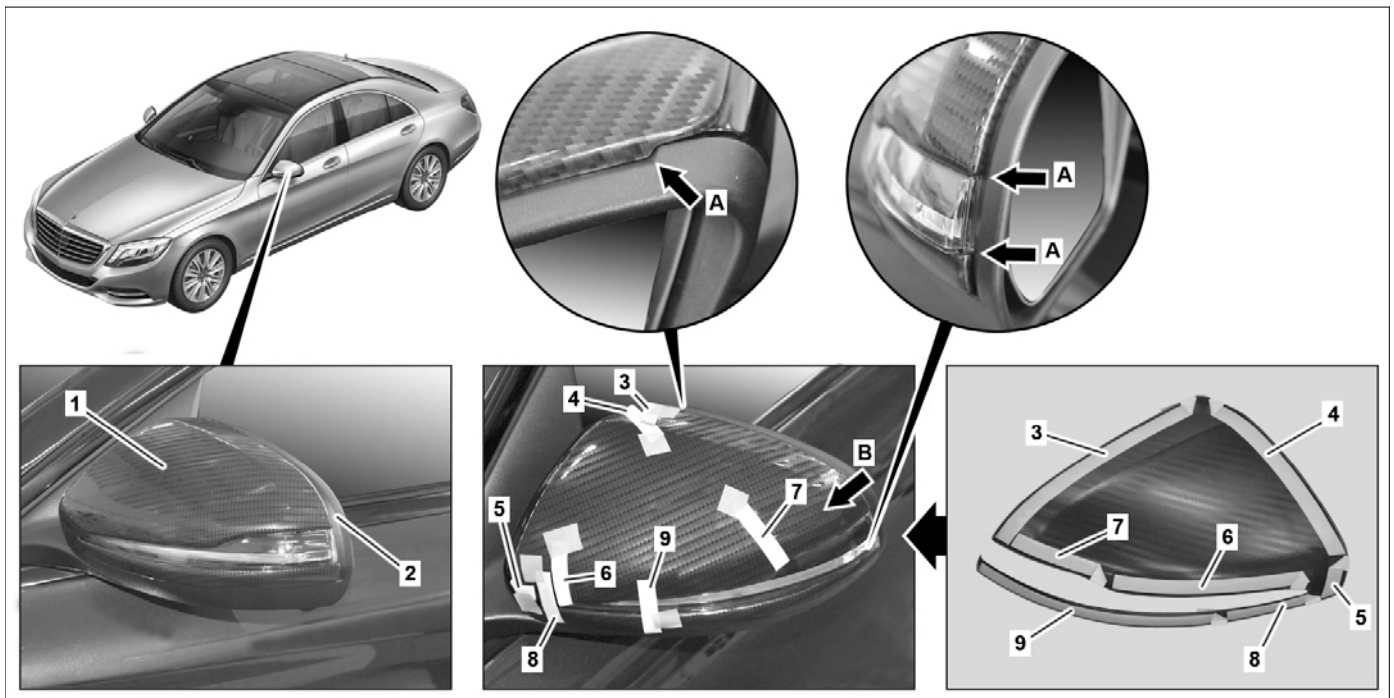


Model 222 (except 222.077/177/178/179)
 except code 772 (AMG styling package - front spoiler, side skirts and rear apron)
 except code 773 (AMG exterior carbon trim package)



P88.70-2791-09

- 1 Mirror cover
- 2 Outside mirror housings
- 3 Protective foil
- 4 Protective foil
- 5 Protective foil
- 6 Protective foil
- 7 Protective foil
- 8 Protective foil
- 9 Protective foil

| | | | |
|---|---|--|---------------------|
| | Clean | | |
| 1 | Clean outside mirror housing (2) | Cleaner | *BR00.45-Z-1025-04A |
| | Install | | |
| 2 | Pull extending ends of protective foils (3, 4, 5, 6, 7, 8, 9) up approx. 10 cm away from adhesive surfaces and press down again lightly | | |
| 3 | Fold over ends of protective foils (3, 4, 5, 6, 7, 8, 9) at an angle of 45° | | |
| 4 | Fix protective foils (3, 4, 5, 6, 7, 8, 9) at outside of mirror cover (1) with adhesive tape | Ensure that the ends of the protective foils (3, 4, 5, 6, 7, 8, 9) do not extend to the inside of the mirror cover (1) when attaching. | |
| 5 | Position mirror cover (1) on outer mirror housing (2) | The mirror cover (1) should make exact contact along the contours, particularly at the edges and offsets (arrows A) of the outside mirror housing (2). | |
| 6 | Press mirror cover (1) toward outer mirror housing (2) (arrow B) on side away from vehicle | The pressure must be maintained constantly during operation steps 7 and 8. | |
| 7 | Detach adhesive tape and remove protective foil (3) | Continuously check whether mirror cover (1) is correctly attached during removal of the protective foil (3). Repositioning is no longer possible after bonding. Observe removal direction of protective foil (3). | |

| | | | |
|--|--|--|---------------------|
| 8 | Press on mirror cover (1) in area of adhesive strips | | |
| 9 | Detach adhesive strips and remove protective foils (4, 5, 6, 7, 8, 9) in increasing numerical sequence | <p>⚠</p> <p>During removal of the protective foils (4, 5, 6, 7, 8, 9) continuously check whether the mirror cover (1) makes correct contact particularly at the edges and offsets (arrows A). Repositioning is no longer possible after bonding.</p> <p>i Observe removal direction of protective foils (4, 5, 6, 7, 8, 9)..</p> | |
| 10 | Press mirror cover (1) in direction of inner edges starting at side away from vehicle (arrow B) | <p>⚠</p> <p>When pressing on, press directly on adhesive strips on mirror cover (1). Otherwise there may be adhesion problems.</p> | |
| 11 | Remove adhesive residues from adhesive tapes on mirror cover (1) | <p>⚠</p> <p>Avoid any contact with moisture (e.g. frost, rain, fog, carwash) or any mechanical stress during first 24 hours. Otherwise sufficient adhesive force is not ensured.</p> <p>⚠</p> <p>Do not polish mirror cover (1). Otherwise the surface can be damaged.</p> <p>i The maximum adhesive force is reached after approx. 72 hours at 20 °C.</p> <p>Cleaner</p> | *BR00.45-Z-1025-04A |
| Update Vehicle Documentation (Veda) | | | |
| 12 | Attach information text for mirror cover according to AZ88.70-P-0100LF retrofitted under field organization texts to KG 72 | | |

Repair materials

| Number | Designation | Order number |
|--------------------|-------------|-----------------|
| BR00.45-Z-1025-04A | Cleaner | A 005 989 19 71 |

Parts ordering note

| Part no. | Designation | Quantity |
|-------------------|--------------------------|----------|
| KG 98 (siehe EPC) | Mirror housing parts kit | 1 |