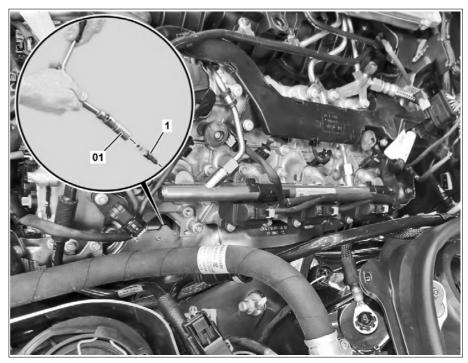
AP15.10-P-1580HA Replace spark plugs 03.02.2016

Engine 157, 276, 278 in model 222 Engine 157, 278 in model 217 Engine 278 in model 292

Shown on engine 278 in model 217

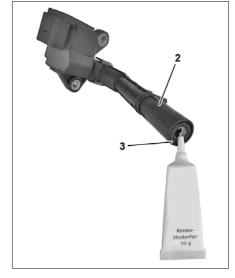
01 Spark plug wrench1 Spark plug



P15.10-2541-06

Shown on ignition coil in engine 157.980

- Spark plug connector
- 3 Rubber lip



P15.10-2579-02

⚠ Danger!	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
⚠ Danger!	Risk of death caused by contact with parts conducting high voltages.	Do not touch parts which conduct high voltages. Persons who have electronic implants (e.g. cardiac pacemakers) may not perform any work on the ignition system.	AS15.10-Z-0001-01A
()	Information on avoiding damage when replacing spark plugs		AH15.10-P-0002-02A
Ξ	Remove		
1	Remove ignition coils		
⊯ AR		Engine 157, 276, 278 in model 222 Engine 157, 278 in model 217	AR15.12-P-2003LFB
₽ AR		Engine 278 in model 292	AR15.12-P-2003MLJ
W	Clean		
2	Blow out any dirt residue in the spark-plug recesses using compressed air	Record plug	*129589009100

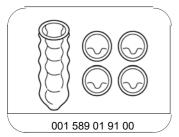
		Set of protective covers	*001589019100
X	Remove		
3	Remove spark plugs (1) using spark plug wrench (01) from cylinder heads	Spark plug wrench	*278589000900
X	Install		
4	Screw new spark plugs (1) using spark plug wrench (01) into cylinder heads	Spark plug to cylinder head	*BA15.10-P-1001-01C
		Spark plug wrench	*278589000900
4	Check		
5	Check spark plug connector (2), ignition coils and ignition lines for damage, deformation and crack formation		
		↓	
		Rectify problem subject to separate repair order.	
X	Install		
6	Grease rubber lips (3) of spark plug connectors (2) using spark plug connector grease before installation	Spark plug connector grease	*BR00.45-Z-1102-06A
7	Install ignition coils		
F AR		Engine 157, 276, 278 in model 222 Engine 157, 278 in model 217	AR15.12-P-2003LFB
⊯ AR		Engine 278 in model 292	AR15.12-P-2003MLJ

Nm Spark plugs

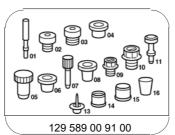
Number	Designation		Engine 157	Engine 276
BA15.10-P-1001-01C	Spark plug to cylinder head	Nm	23	23

Nm Spark plugs

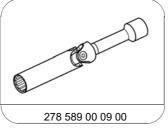
Number	Designation	Engine 278
BA15.10-P-1001-01C	Spark plug to cylinder head	23



Set of protective covers



Record plug



Spark plug wrench

Repair materials

Number	Designation	Order number
BR00.45-Z-1102-06A	Spark plug connector grease	A 002 989 80 51