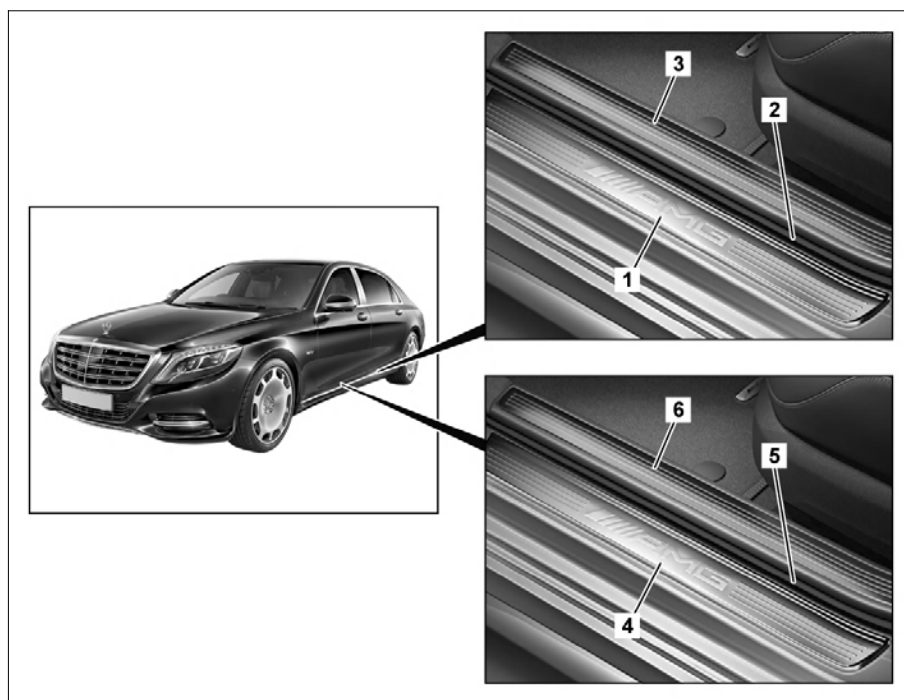


Model 222.0/1

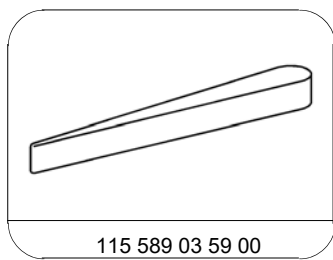
- 1 Front outer door sill
- 2 Front door seal
- 3 Front inner door sill
- 4 Rear outer door sill
- 5 Rear door seal
- 6 Rear inner door sill



P68.30-3914-06

☒	Remove		
1	Unclip inner front door sill (3) on left and right with long wedge and remove	☑ Long wedge	*115589035900
2	Unclip inner rear door sill (6) on left and right with long wedge and remove	On model 222.1 ☑ Long wedge	*115589035900
3	Remove front door seal (2) in area of outer front door sill (1) on left and right		
4	Remove rear door seal (5) in area of outer rear door sill (4) on left and right	On model 222.1	
5	Loosen front outer door sill (1) on left and right with long wedge and remove	☑ Long wedge	*115589035900
6	Loosen rear outer door sill (4) on left and right with long wedge and remove	On model 222.1 ☑ Long wedge	*115589035900
☒	Install		
7	Clean assembly area of front outer door sill (1) on left and right	⚠ Bonding surface should be free of grease and dust. Otherwise proper adhesion of the outer front door sill (1) is not ensured. ℹ Use commercially available surface conditioning disk with a diameter of 100 mm with mounting shaft. Cleaner	*BR00.45-Z-1025-04A
8	Clean assembly area of outer rear door sill (4) on left and right	On model 222.1 ⚠ Bonding surface should be free of grease and dust. Otherwise proper adhesion of the outer rear door sill (4) is not ensured. ℹ Use commercially available surface conditioning disk with a diameter of 100 mm with mounting shaft. Cleaner	*BR00.45-Z-1025-04A
9	Remove protective foil on front outer door sill (1) on left and right	ℹ Standard outer front door sills (1) are replaced by new door sill accessories.	

10	Remove protective foil on rear outer door sill (4) on left and right	On model 222.1 i Standard outer rear door sills (4) are replaced by new door sill accessories.	
11	Position outer front door sill (1) on left and right on longitudinal member, align and press on firmly	i Uniformly and firmly press on front outer door sills (1) from center toward outside.	
12	Position outer rear door sill (4) on left and right on longitudinal member, align and press on firmly	On model 222.1 i Uniformly and firmly press on rear outer door sills (4) from center toward outside.	
13	Install front door seal (2) in area of outer front door sill (1) on left and right		
14	Install rear door seal (5) in area of outer rear door sill (4) on left and right	On model 222.1	
15	Install inner front door sill (3) on left and right	i Ensure that retaining clips are seated correctly on body and inner front door sills (3).	
16	Install inner rear door sill (6) on left and right	On model 222.1 i Ensure that retaining clips are seated correctly on body and rear door sills (6).	



Long wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1025-04A	Cleaner	A 005 989 19 71

Parts ordering note

Part no.	Designation	Quantity
A 222 680 03 01	Set of unilluminated AMG door sills, 2 sills (short wheelbase, type 222.0)	1
A 222 680 06 01	Set of unilluminated AMG door sills, 4 sills (short wheelbase, type 222.1)	1