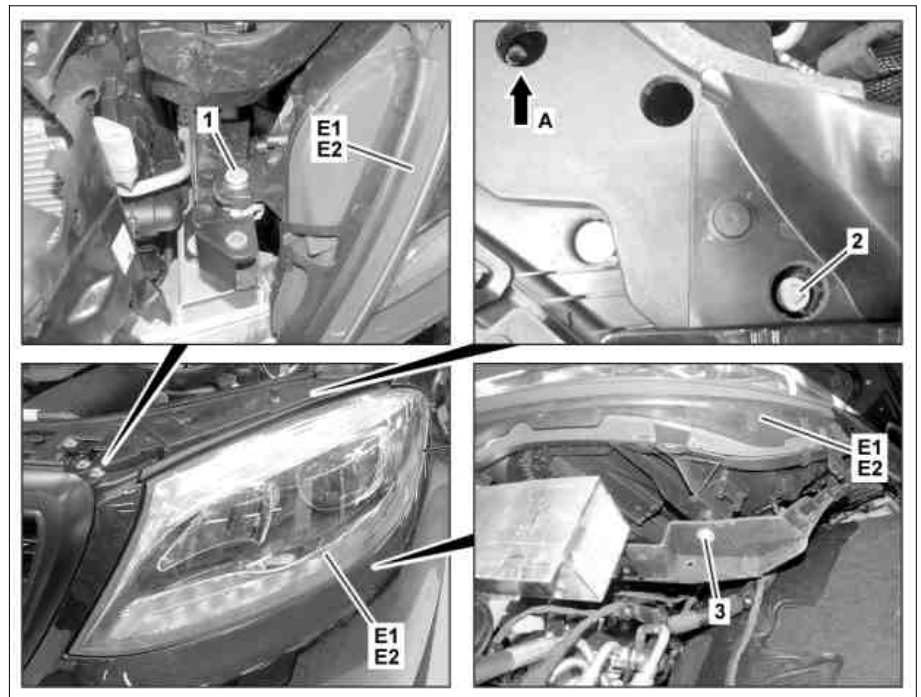



MODEL 222

- 1 Screw
 2 Screw
 3 Screw
 E1 Left front lamp unit
 E2 Right front lamp unit



P82.10-7136-06

	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Remove/install		
1 	Carry out initial startup of left front lamp unit (E1) or right front lamp unit (E2) Connect STAR DIAGNOSIS and read out fault memory	When replacing the left front lamp unit (E1) or the right front lamp unit (E2). i Installation: Note Data Matrix code on the left front lamp unit (E1) or right front lamp unit (E2).	AD00.00-P-2000-04B
2	Switch off ignition and remove transmitter key or KEYLESS-GO start/stop button from electronic ignition lock control unit		
3.1	Remove radiator grille and detach bumper in area of left front lamp unit (E1) or right front lamp unit (E2)	When removing left front lamp unit (E1) or right front lamp unit (E2).	AR88.20-P-2000LF
3.2	Remove front bumper	When removing left front lamp unit (E1) and right front lamp unit (E2).	AR88.20-P-2000LF
4	Remove screws (1, 2, 3)		
5	Remove screw/bolt (arrow A)	MODEL 222 with CODE 640 (Headlamps, LED, dynamic, SAE, right-side traffic) MODEL 222 with CODE 641 (Headlamps, LED, dynamic, left-side traffic) MODEL 222 with CODE 642 (Headlamps, LED, dynamic, right-side traffic)	
6	Remove left front lamp unit (E1) or right front lamp unit (E2) until electrical connector at left front lamp unit (E1) or right front lamp unit (E2) is accessible	 Carefully remove left front lamp unit (E1) or right front lamp unit (E2). Left front lamp unit (E1) or right front lamp unit (E2) may be damaged by the fender.	
7	Disconnect electrical connector from left front lamp unit (E1) or right front lamp unit (E2)		
8	Remove left front lamp unit (E1) or right front lamp unit (E2)		

9	Remove left front actuation module, LED exterior lighting or right front actuation module, LED exterior lighting	MODEL 222 with CODE 640 (Headlamps, LED, dynamic, SAE, right-side traffic) MODEL 222 with CODE 641 (Headlamps, LED, dynamic, left-side traffic) MODEL 222 with CODE 642 (Headlamps, LED, dynamic, right-side traffic) When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	AR82.10-P-4650LF
10	Remove left headlamp control unit or right headlamp control unit	When replacing the left front lamp unit (E1) or the right front lamp unit (E2).	AR82.10-P-4660LF
11	Install in the reverse order		
12	Check headlamp adjustment		
 AP	Check headlamp adjustment		AP82.10-P-8261A