

AR42.10-P-1700-02W	Move rear axle brake pads to assembly position		
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Model 117, 156, 166, 172, 176, 190, 205, 242, 246, 253, 292
Model 217, 222, 231

Move to assembly position (via the workshop menu in the instrument cluster)
Illustrated on model 172



P42.10-3094-11

- 1 Insert transmitter key in the electronic ignition lock control unit and turn to position "1".

i This prevents the assembly position from being exited unintentionally.

i The "Trip" menu item must show the trip and kilometer reading.

- 2 Close hood.

If the multifunction display (1) shows the "Engine hood open" fault message.

- 3 First press and hold down accept phone call button (6), then within 1 s additionally press and hold down OK button (3).

i After approx. 5 s, the multifunction display (1) shows the workshop menu with the "Vehicle data", "Dynamometer test", "Change brake lining" and "ASSYST PLUS" tabs.

- 4 Press scroll forward/back button (4) repeatedly until "Change brake lining" is highlighted and confirm selection by pressing OK button (3).

i The multifunction display (1) then shows "Move to assembly position".

Exit assembly position (via the workshop menu in the instrument cluster)

i Exit the assembly position only with the brake linings fitted and brake caliper mounted. Otherwise the brake piston will be pushed out of the brake caliper.

- 7 Insert transmitter key in the electronic ignition lock control unit and turn to position "1".

i The multifunction display (1) then shows "Assembly position reached/Exit assembly position".

- 8 Confirm with OK button (3).


i "Exiting assembly position" is shown in the multifunction display (1) for the duration of the assembly position exit. When the process has finished, the "Assembly position exited" indicator appears in the multifunction display (1).

- 9 Confirm with OK button (3).


i The multifunction display (1) shows the workshop menu with the "Vehicle data", "Dynamometer test",

5 Confirm with OK button (3).

10 Exit workshop menu with "Back" button (2).

 Do not depress the service brake during "Move to assembly position". Otherwise, the spindle in the brake caliper can be damaged.

11 Switch off ignition and remove transmitter key.

 The multifunction display (1) then shows "Assembly position reached".

6 Switch off ignition and remove transmitter key.