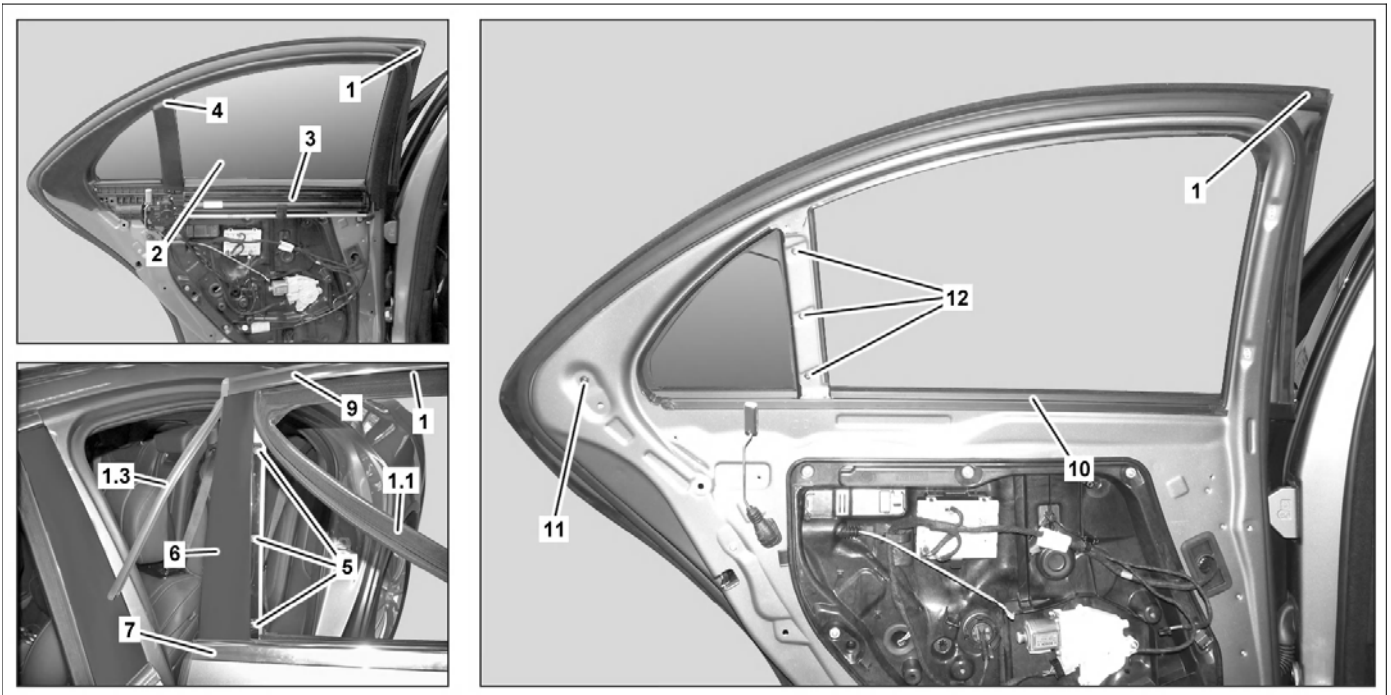
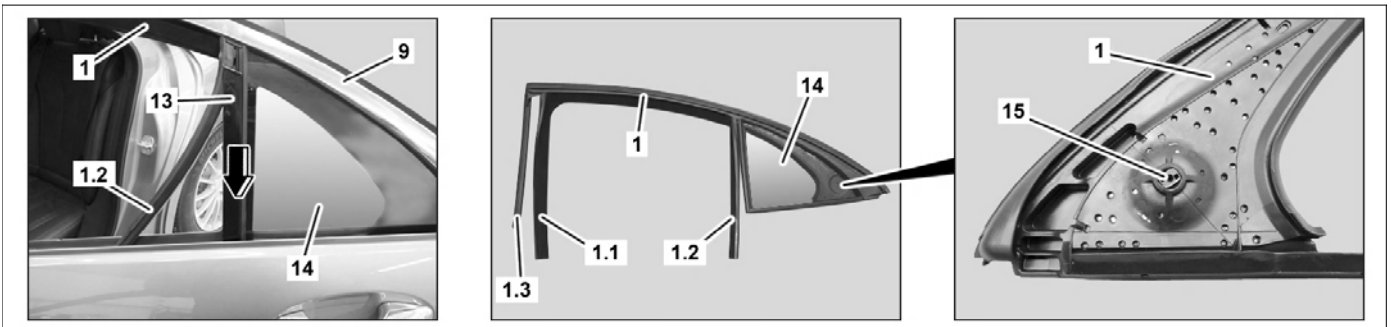


MODEL 222.0/1
without CODE Z07 (Top protection)




P72.12-3001-09














- | | | | | | |
|-----|--|---|-----------------------|----|--------------------|
| 1 | Side window seal | 4 | Window frame paneling | 10 | Inner sealing rail |
| 1.1 | Front window guide seal | 5 | Bolts | 11 | Screw |
| 1.3 | Seal | 6 | B-pillar cover | 12 | Bolts |
| 2 | Side window(s) | 7 | Outer sealing rail | | |
| 3 | Roller sun blind (with CODE 297 (Roller sun blinds in rear doors)) | 9 | Trim piece | | |



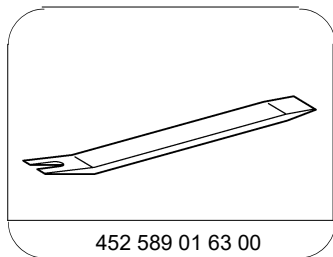
P72.12-3002-07

- | | | | | | |
|-----|-------------------------|-----|-------------|----|----------------|
| 1 | Side window seal | 1.3 | Seal | 14 | Fixed window |
| 1.1 | Front window guide seal | 9 | Trim piece | 15 | Retaining clip |
| 1.2 | Rear window guide seal | 13 | Window stay | | |

	<p>Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.</p>	<p>No parts of the body or limbs should be within the operating area when the components are moving.</p>	<p>AS00.00-Z-0011-01A</p>
	<p>Remove</p>		

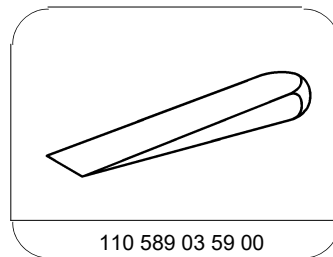
1	Completely lower side window (2)		
2	Remove door lining		AR72.12-P-1010LF
3	Unclip window frame paneling (4)	<p> Remove retaining clips remaining in window frame and install in window frame paneling (4).</p> <p> Clip remover</p>	*452589016300
4	Remove roller sun blind (3)	MODEL 222.0/1 with CODE 297 (Roller sun blinds in rear doors) without CODE Z07 (Top protection)	
5	Remove inner sealing rail (10)	<p> Carefully lift inner sealing rail (10) out of bead on inner door panel. Otherwise the inner sealing rail (10) can bend and must be replaced.</p> <p> Mounting wedge</p>	*110589035900
6	Remove trim piece (9)	<p> Carefully lift trim piece (9) out of side window seal (1). Otherwise the trim piece (9) can bend and must be replaced.</p> <p> Mounting wedge</p>	*110589035900
7	Pull seal (1.3) out of B-pillar cover (6)		
8	Pull out front window guide seal (1.1) in area of B-pillar cover (6)		
9	Unscrew bolts (5) from B-pillar cover (6)		
10	Remove B-pillar cover (6)		
11	Pull out rear window guide seal (1.2) in area of window divider (13)		
12	Unscrew screws (12) at window stay (13)		
13	Remove window separator bar (13)	<p> Carefully remove window divider (13) from window shaft. Otherwise the window divider (13) can be damaged.</p> <p> Pivot window divider (13) downward (arrow), to side and remove from window channel.</p>	
14	Unscrew bolt (11) from side window seal (1)		
15	Remove side window seal (1) from window frame		
16	Remove stationary window (14) from side window seal (1)	When replacing side window seal (1).	
	Install		
17	Insert stationary window (14) into side window seal (1)	When replacing side window seal (1).	
		 Ensure that stationary window (14) is seated correctly in side window seal (1).	
18	Moisten side window seal (1) in assembly area of window frame with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
19	Install side window seal (1) on window frame	 Ensure that retaining clips (15) are seated correctly.	
20	Tighten bolt (11) on side window seal (1)		
21	Moisten rear window guide seal (1.2) in assembly area of window divider (13) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
22	Moisten stationary window seal in assembly area of window divider (13) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
23	Install window separator bar (13)		
24	Tighten bolts (12) on window divider (13)		
25	Moisten rear window guide seal (1.2) above beltline with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
26	Moisten rear window guide seal (1.2) below beltline with soapy water	 Soap solution has the required lubrication characteristics for the installation.	
27	Push rear window guide seal (1.2) downward into guide rail		
28	Pull rear window guide seal (1.2) upward until the correct installation position is reached		
29	Insert rear window guide seal (1.2) into window divider (13)	 Ensure that rear window guide seal (1.2) is seated correctly.	
30	Moisten outer sealing rail (7) and B-pillar cover (6) in assembly area of B-pillar cover (6) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
31	Install B-pillar cover (6)		

32	Unscrew bolts (5) on B-pillar cover (6)		
33	Remove seal (1.3) in assembly area of B-pillar cover (6) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
34	Insert seal (1.3) into B-pillar cover (6)	i Ensure that seal (1.3) is seated correctly.	
35	Remove front window guide seal (1.1) in assembly area of B-pillar cover (6) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
36	Moisten front window guide seal (1.1) below B-pillar cover (6) with soapy water	i Soap solution has the required lubrication characteristics for the installation.	
37	Push front window guide seal (1.1) downward into guide rail		
38	Pull front window guide rail (1.1) upward until the correct installation position is reached		
39	Insert front window guide seal (1.1) into window guide rail in area of B-pillar cover (6)	i Ensure that front window guide seal (1.1) is seated correctly.	
40	Moisten profiled section of trim piece (9) and side window cover (1) in assembly area of trim piece (9) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
41	Install trim piece (9)		
42	Moisten rubber strip on inner sealing rail (10) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
43	Install inner sealing rail (10)		
44	Install roller sun blind (3)	MODEL 222.0/1 with CODE 297 (Roller sun blinds in rear doors) without CODE Z07 (Top protection)	
45	Coat side window seal (1) in assembly area of window frame paneling (4) with lubricant	Lubricant, rubber assembly 1 l	*BR00.45-Z-1010-06A
46	Clip in window frame paneling (4)	i Ensure that window frame paneling (4) is seated correctly.	
47	Install door lining		AR72.12-P-1010LF
48	Close side window (2)		



452 589 01 63 00

Clip remover



110 589 03 59 00

Mounting wedge

Repair materials

Number	Designation	Order number
BR00.45-Z-1010-06A	Lubricant, rubber assembly 1 l	A 000 989 03 67