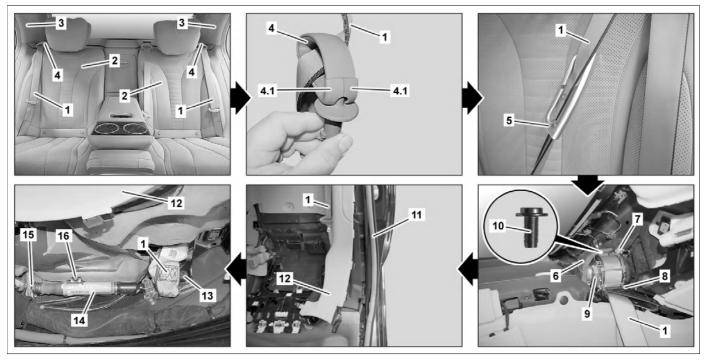
AR91.40-P-0681LFA Remove/install rear seat belts 25.04.2018

Model 222.0/1/9

with code 223 (Electrically adjustable rear bench seat)

Model 222.0/1/9

with code 224 (Rear individual seat design)



P91.40-3402-09

## Shown on vehicle with CODE P36 (Rear PRE-SAFE® package)

1	Seat belts	6	Damping material	12	Trim Panels
2	Rear backrests	7	Electrical connector	13	Screw
3	C-pillar trim	8	Electrical connector	14	Belt airbag
4	Seat belt guides	9	Seat belt retractor	15	Electrical connector
4.1	Surrounds	10	Screw	16	Nut
5	Chrome molding of C-pillar trim	11	Edge guard		

⚠ Warning	Risk of injury during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical component parts to temperatures above 100 °C or 212 °F. Disconnect current supply when working on such component parts.	AS91.00-Z-0008-01A
⚠ Caution	<b>Risk of injury</b> . Injury may result when the tension in the spring in the automatic belt retractor is released.	Never disassemble automatic belt retractors.	AS91.00-Z-0002-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on performing repair, body work and welding on vehicles with airbags and RTE units		AH91.00-P-0002-01M
	Notes on self-locking nuts and bolts		AH00.00-N-0001-01A
	Information, assessment and legal requirements when working with, handling and storing pyrotechnical components		AH91.00-Z-0000-10A
XX	Remove/install		
1	Remove rear backrests (2)		AR91.12-P-1620LFA
2	Disconnect battery ground line		AR54.10-P-0003LF
3	Remove C-pillar trim (3)	Model 222.0/1 with code 223 (Electrically adjustable rear bench seat) with code 224 (Rear individual seat design)	AR68.30-P-4490LF

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		Model 222.9 with code 223 (Electrically adjustable rear bench seat) with code 224 (Rear individual seat design)	AR68.30-P-4490LFA
4	Remove seat belt guides (4)		
5	Unclip covers (4.1)	Covers (4.1) must be replaced.	
6	Remove seat belt guides (4) from seat belts (1)	When replacing the seat belts (1) with belt retractors (9).	
7	Remove chrome molding of C-pillar trim (5) from seat belts (1)	When replacing the seat belts (1) with belt retractors (9).	
8	Disconnect electrical connectors (7)		
9	Disconnect electrical connections (8)		
10	Fold soundproofing (6) backwards		
11	Remove screws (10)	Nm Bolt for rear belt retractor	*BA91.40-P-1009-01T
12	Detach edge guard (11) in area of paneling (12)		
13	Loosen paneling (12) until belt airbags (14) can be removed	Model 222.9 with code 223 (Electrically adjustable rear bench seat) Model 222.9 with code 224 (Rear individual seat design) Model 222.0/1 with code 223 (Electrically adjustable rear bench seat) Model 222.0/1 with code 224 (Rear individual seat design)	AR68.30-P-4780LFA  AR68.30-P-4780LF
14	Disconnect electrical connectors (15)		
15	Unscrew nuts (16)		
16	Remove bolts (13)	Nm Bolt/nut for rear belt end fitting	*BA91.40-P-1011-01T
17	Remove seat belts (1) with belt retractors (9) and belt airbags (14)	i If the belt retractors (9) are replaced with seat belts (1) and belt airbags (14), the defective units must be properly disposed of.  Installation: Note installation position of the seat belts (1).	
18	Install in the reverse order		
19	Connect diagnostic system and check Supplemental Restraint System (SRS)		
<b>⊯</b> AD			AD00.00-P-2000-04B

## Nm Seat belts/emergency tensioning retractors

Number	Designation	Model 222
BA91.40-P-1009-01T	Bolt for rear belt retractor Nm	35

## Nm Seat belts/emergency tensioning retractors

Number	Designation	Model 222
BA91.40-P-1011-01T	Bolt/nut for rear belt end fitting Nm	35