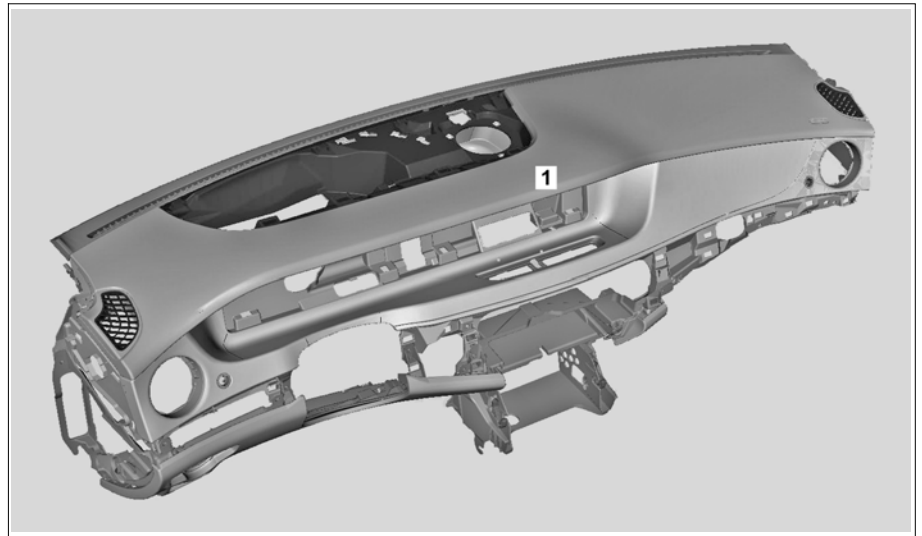


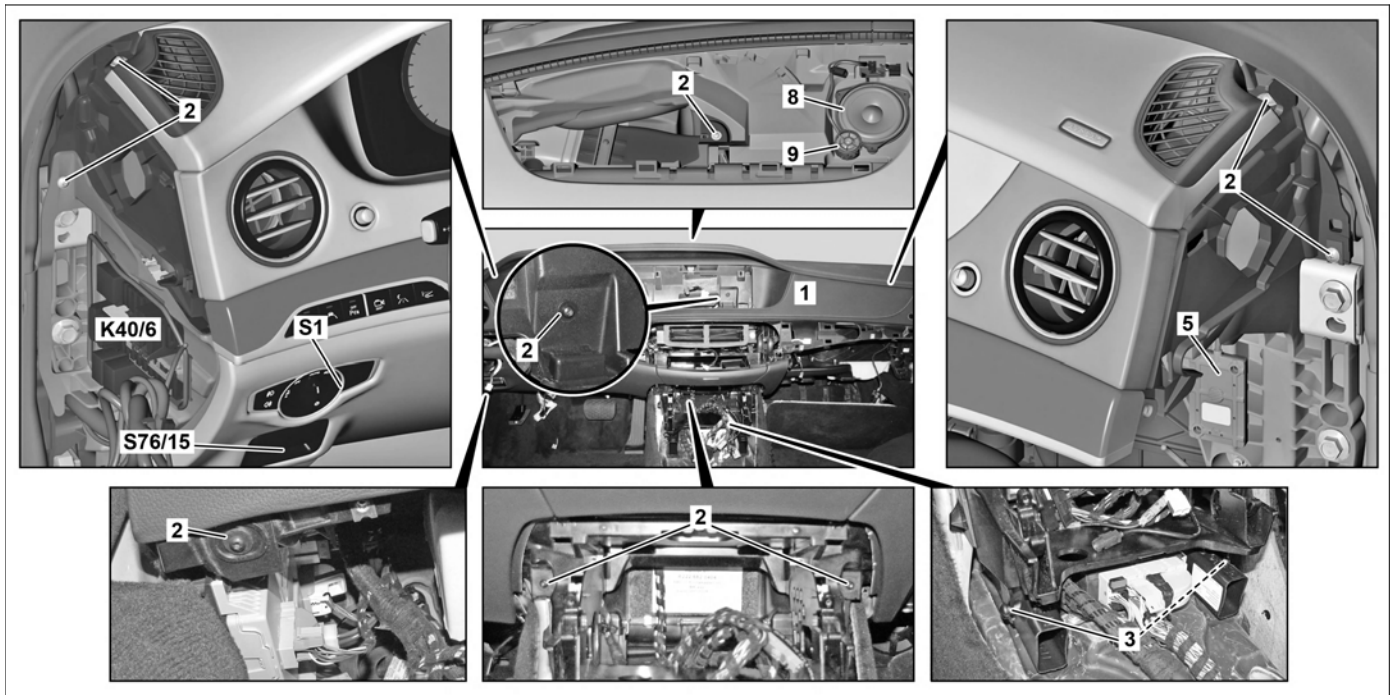
Model 222

Shown in removed condition

1 Instrument panel



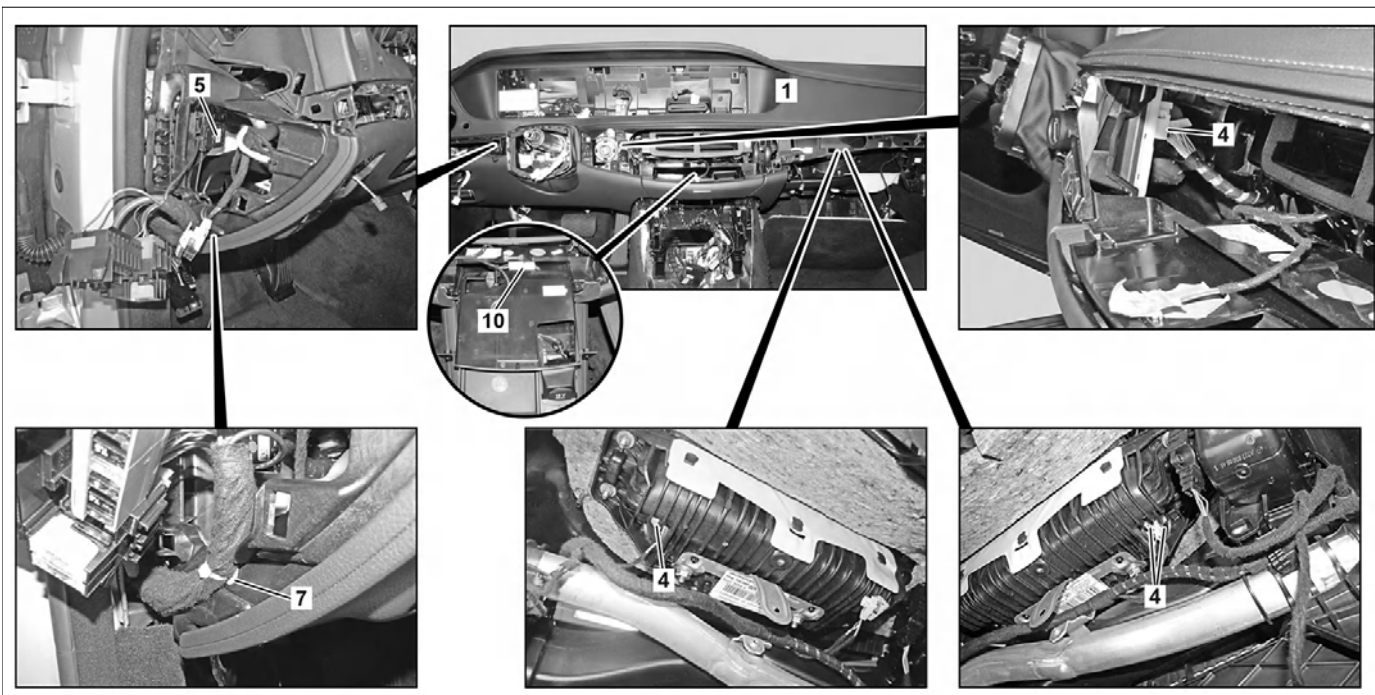
P68.10-4631-05



P68.10-4630-09

1 Instrument panel  
 2 Bolts  
 3 Guide pin  
 5 Antenna  
 8 Speaker







9 Speaker  
 K40/6 Driver-side fuse and relay module  
 S1 Exterior lights switch  
 S76/15 Electric parking brake switch



P68.10-4629-09

- |   |                      |    |                      |
|---|----------------------|----|----------------------|
| 1 | Instrument panel     | 7  | Cable tie            |
| 4 | Electrical connector | 10 | Electrical connector |
| 5 | Antenna              |    |                      |

	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on avoiding damage to optical fibers during repair work		AH82.60-P-0001-05AK
	<b>Remove/install</b>		
1	Remove center console	Model 222 up to model year 2018 Model 222 as of model year 2018	AR68.20-P-2000LF AR68.20-P-2000LFM
2	Remove left and right side covers from instrument panel (1)		
3	Remove trim piece from instrument panel (1)		AR68.10-P-1180LF
4	Remove glove compartment		AR68.10-P-1400LF
5	Remove cover below instrument panel (1) on left		AR68.10-P-1500LF
6	Remove air ducts below instrument panel (1) on left and right		
7	Remove trim from A-pillar		AR68.30-P-4050LF
8	Remove display module		AR54.30-P-6023LF
9	Remove steering column tube module		AR54.25-P-2802LF
10	Remove side air vents		AR83.10-P-4740LF
11	Disconnect electrical connector from left and right potentiometer		AR83.10-P-4506LF
12	Remove speaker (8)		
13	Remove speaker (9)	Model 222 with code 811 (Advanced sound system)	
14	Remove screw/bolts (2)		
15	Detach cable tie (7)	<b>Installation:</b> Replace cable tie (7).	
16	Remove driver-side fuse and relay module (K40/6)		
17	Remove exterior lights switch (S1)	Release switch (S1) from rear through opening in instrument panel (1).	
18	Remove electric parking brake switch (S76/15)	Release switch (S76/15) from rear through opening in instrument panel (1).	

19	Unclip antenna (5) from instrument panel (1)	 When removing instrument panel (1), guide antenna cable on antenna (5) through instrument panel (1).	
20	Disconnect electrical connection (10)		
 Warning	<b>Risk of injury</b> during testing and repair operations related to pyrotechnical components	Do not expose pyrotechnical component parts to temperatures above 100 °C or 212 °F. Disconnect current supply when working on such component parts.	AS91.00-Z-0008-01A
21	Disconnect electrical connections (4) Information, assessment and legal requirements when working with, handling and storing pyrotechnical components		AH91.00-Z-0000-10A
22	Unscrew bolts (3 each) from head-up display on left and right	Model 222 with code 463 (Head-up display)	
23	Lift head-up display and disconnect electrical connector from head-up display	Model 222 with code 463 (Head-up display)  The head-up-display remains in the instrument panel (1).	
24	Carefully remove dashboard (1) from vehicle	 Model 222.0/1/9 with code 463 (Head-up display) When removing head-up display, lift slightly.  <b>Installation:</b> Ensure that guide pin (3) is seated correctly.  Helper required.	
25	Remove head-up display from instrument panel (1)	Model 222 with code 463 (Head-up display) When replacing instrument panel (1).	AR54.30-P-6400LF
26	Install in the reverse order		