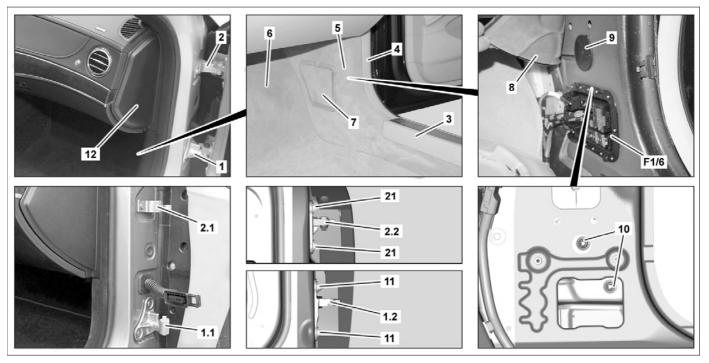
Model 222 except code Z07 (B7 armoring on special protection version) Passenger side



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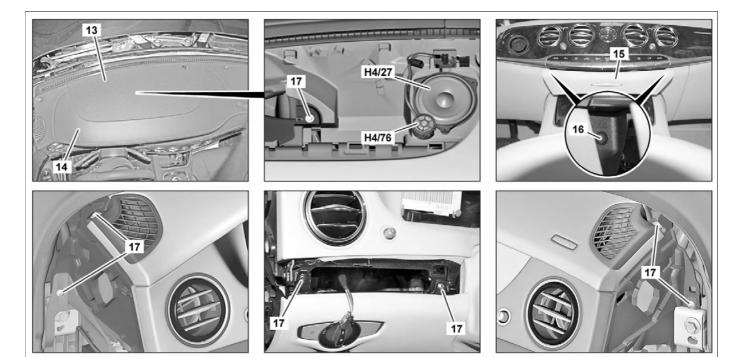
- Bottom hinge
- 1.1 Bottom A-pillar hinge leaf
- 1.2 Bottom door hinge leaf
- 2 Top hinge
- 2.1 Top A-pillar hinge leaf
- 2.2 Top door hinge leaf

- 3 Door sill
- 4 Edge guard
- 5 Side floor covering
- 6 Footrest floor covering
- 7 Cover
- 8 Insulation mat

9 Cap

10

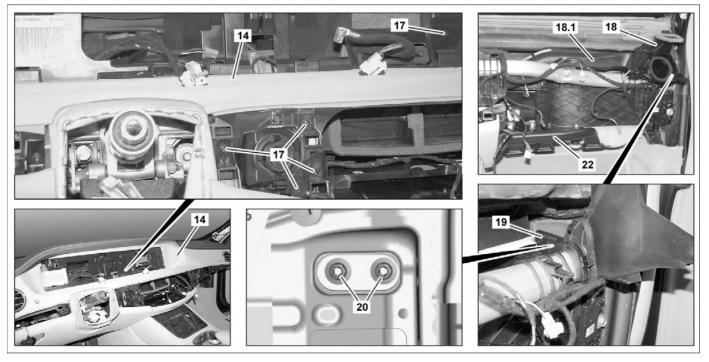
- Nuts
- 11 Screw12 Cover
- 21 Screw
- F1/6 Instrument panel fuse box



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13	Center dashboard cover	16	Cap	H4/27	Center instrument panel speaker (with CODE 348 (Emergency call/ assist system) or CODE 350 (Ecall Europa Gen. 2 emergency call system) or CODE 810 (Sound system) or CODE 811 (Advanced sound system))
14	Dashboard upper section	17	Bolts	H4/76	Center instrument panel tweeter (with CODE (811) Advanced sound system)

15 Stowage compartment or ashtray



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14	Dashboard upper section	18.1	Air duct	20	Nuts
17	Bolts	19	Cover	22	Footwell ventilation air duct
18	Air distributor				

⚠ Warning	Risk of injury caused by fingers being	No parts of the body or limbs should be within	AS00.00-Z-0011-01A
Ç	jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	the operating area when the components are moving.	
	Remove, install bottom hinge (1)		
1	Remove front door		AR72.10-P-0500LF
2	Mark installation position of bottom A-pillar hinge leaf (1.1) and bottom door hinge leaf (1.2)		
3	Remove door sill molding (3)		
4	Remove edge guard (4) in area of side floor covering (5) from body flange		
5	Fold footrest floor covering (6) toward rear		
6	Remove cover (7)		
7	Detach side floor covering (5) from A-pillar and fold over		
8	Unclip instrument panel fuse box (F1/6) from A-pillar and lay down to side with electrical lines connected		
9	Press insulating mat (8) to side until cap (9) is accessible		
10	Remove cap (9)	i Installation: Before installing cap (9):	
		↓	
		Install front door and adjust	
			AR72.10-P-0500LF

11 12 13 14 15	Unscrew nuts (10) and remove bottom A-pillar		
13	hinge leaf (1.1)	Nut, hinge to A-pillar	*BA72.10-P-1002-01V
14	Unscrew bolts (11) and remove bottom door hinge leaf (1.2)	Nm Bolt, hinge to front door	*BA72.10-P-1001-01V
	Install bottom hinge (1) in reverse order		
	Remove, install top hinge (2)		
15	Move steering wheel all the way to the rear		
LIG	Remove front door		AR72.10-P-0500LF
16	Mark installation position of top A-pillar hinge leaf (2.1) and top door hinge leaf (2.2)		
17	Remove left and right cover (12) from instrument panel		
18	Remove trim from left and right A-pillar	Model 222.0/1 except code Z07 (B7 armoring on special protection version)	AR68.30-P-4050LF
19	Remove cover beneath dashboard (left)	Model 222.0/1 except code Z07 (B7 armoring on special protection version)	AR68.10-P-1500LF
20	Remove steering column tube module	,	AR54.25-P-2802LF
21	Remove center dashboard cover (13)	Model 222.0/1 except code Z07 (B7 armoring on special protection version)	AR68.10-P-3430LF
22	Remove insulation mat from instrument panel top section (14)	The insulation mat is located below the previously remove center instrument panel cover (13).	
23	Remove center instrument panel tweeter (H4/76)	Model 222 with code 811 (High-End sound system) except code Z07 (B7 armoring on special protection version)Passenger side	
24	Remove center instrument panel speaker (H4/27)	Model 222 with code 348 (Emergency call/assistant system) except code Z07 (B7 armoring on special protection version) Passenger sideModel 222 with code 350 (Ecall emergency call system, Europe) except code Z07 (B7 armoring on special protection version) Passenger sideModel 222 with code 810 (Premium sound system) except code Z07 (B7 armoring on special protection version) Passenger sideModel 222 with code 811 (High-End sound system) except code Z07 (B7 armoring on special protection version) Passenger sideModel 222 with code 811 (High-End sound system) except code Z07 (B7 armoring on special protection version)Passenger side	
25	Remove display module		AR54.30-P-6023LF
26	Remove front passenger airbag unit	Model 222.0/1 except code Z07 (B7 armoring on special protection version)	AR91.60-P-0680LF
27	Remove trim piece from driver and passenger side instrument panel	Model 222.0/1 except code Z07 (B7 armoring on special protection version)	AR68.10-P-1180LF
28	Open stowage compartment or ashtray (15)	i Stowage compartment or ashtray (15) according to equipment.	
29	Remove caps (16) and unscrew bolts below		
30	Pull stowage compartment or ashtray (15) approx. 2 cm from instrument panel		
	Remove screws/bolts (17)		
31	Remove instrument panel top section (14) from instrument panel crossmember with aid	Carefully handle instrument panel top section (14).	
31 32	of helper from vehicle	Otherwise the instrument panel top section (14) and the adjacent components in the vehicle can be damaged. i Installation: Ensure that the footwell ventilation air duct (22) is seated correctly. When positioning instrument panel top section (14) on crossmember, guide electrical lines through corresponding openings in instrument panel top section (14).	
33	Remove air distributor (18)	(14) and the adjacent components in the vehicle can be damaged. i Installation: Ensure that the footwell ventilation air duct (22) is seated correctly. When positioning instrument panel top section (14) on crossmember, guide electrical lines	
32		(14) and the adjacent components in the vehicle can be damaged. i Installation: Ensure that the footwell ventilation air duct (22) is seated correctly. When positioning instrument panel top section (14) on crossmember, guide electrical lines through corresponding openings in instrument panel top section (14). i Installation: Ensure that air distributor	

		↓ Install front door and adjust	AR72.10-P-0500LF
36	Unscrew nuts (20) and remove top A-pillar hinge leaf (2.1)	i Helper required to hold top A-pillar hinge leaf (2.1).	
		Nm Nut, hinge to A-pillar	*BA72.10-P-1002-01V
37	Unscrew bolts (21) and remove top door hinge leaf (2.2)	Nm Bolt, hinge to front door	*BA72.10-P-1001-01V
38	Install top hinge (2) in reverse order		

Nm Front door

Number	Designation		MODEL 222 except CODE Z07
BA72.10-P-1001-01V	Bolt, hinge to front door	Nm	35

Nm Front door

Number	Designation		MODEL 222 except CODE Z07
BA72.10-P-1002-01V	Nut, hinge to A-pillar	lm	35