

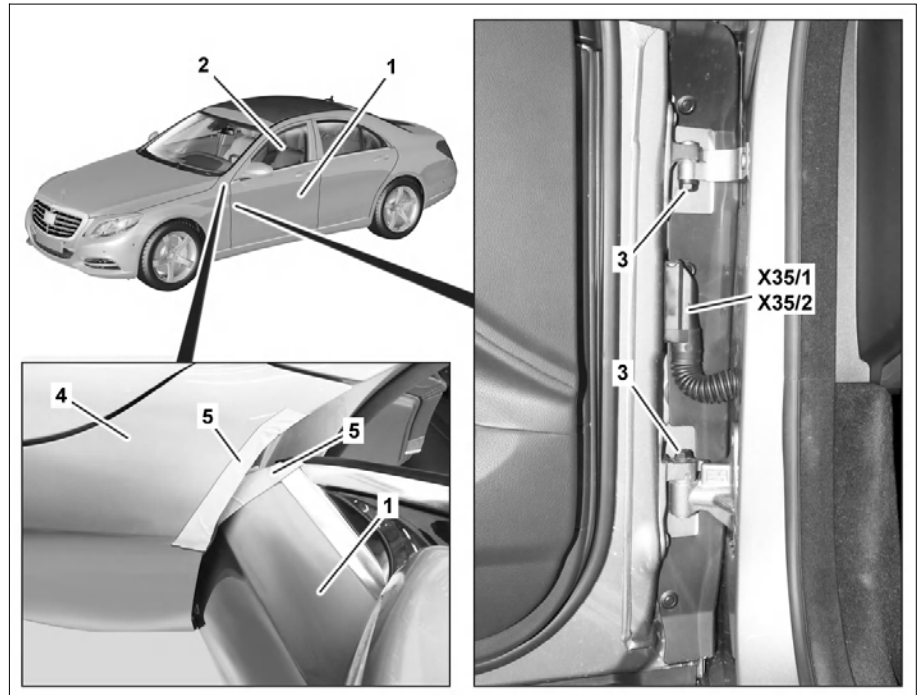
Model 217

Model 222

except code Z07 (B7 armoring on special protection version)

Shown on model 222.004 left

- 1 Front door  
 2 Side window(s)  
 3 Screw  
 4 Fender  
 5 Adhesive tape  
 X35/1 Left front door electrical connector  
 X35/2 Right front door electrical connector



P72.10-4141-06

Warning	<b>Risk of injury</b> caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	<b>Remove/install</b>		
1	Completely lower side window (2) on front door (1)		
2	Switch off ignition and remove transmitter key		
3	Disconnect battery ground line		AR54.10-P-0003LF
4	Disconnect left front electrical connector (X35/1) or right front door electrical connector (X35/2)		
5	Remove caps from bolts (3)		
6	Remove bolts (3)	<p> <b>Installation:</b> Moisten thread on bolts (3) with Loctite. Repair paint damage in area of bolts (3).</p> <p> Model 217 Bolt, hinge shaft</p> <p> Model 222 except code Z07 (B7 armoring on special protection version) Bolt to hinge shaft</p> <p>Thread locking agent, Loctite 243 (10 ml)</p>	<p>*BA72.10-P-1003-01X</p> <p>*BA72.10-P-1003-01V</p> <p>*BR00.45-Z-1133-02A</p>
7	Mask front fender (4) and front door (1) as shown with adhesive tape (5)		
8	Remove front door(1) from hinges and lay on a suitable base	<p> Carefully remove front door(1). If the front door(1) comes into contact with the vehicle, the paint can be damaged.</p> <p> Helper required.</p>	
9	Install in the reverse order		
10	Check gap dimensions on front door(1), correct if necessary		AR72.10-P-0550LF
11	Check for proper function and synchronize power window	<p> Actuate button to close side window and hold for approx. 5 s. Then check whether side window opens or closes correctly.</p>	

**Nm** Front door

Number	Designation	MODEL 222 except CODE Z07
BA72.10-P-1003-01V	Bolt to hinge shaft Nm	34

**Nm** Front door

Number	Designation	Model 217
BA72.10-P-1003-01X	Bolt, hinge shaft Nm	34

**Repair materials**

Number	Designation	Order number
BR00.45-Z-1133-02A	Thread locking agent, Loctite 243 (10 ml)	A 613 989 09 71 09