AR54.35-P-1555LF Remove/install fanfare horns 02.05.2013

MODEL 222

Electrical connector

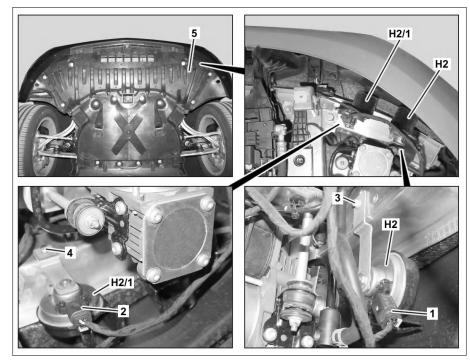
Electrical connector

2 3 Screw

Screw

4 5 Front engine compartment paneling Left fanfare horn

H2 H2/1 Right fanfare horn



P54.35-2250-06

XX	Remove/install		
<u> </u>	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between vehicle lift columns and position the four support plates at the vehicle lift support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1	Lift vehicle on vehicle lift		
2	Release fender liner in left front fender far enough to gain access to the left horn (H2) or right horn (H2/1)	MODEL 222 with CODE 487 (Active Body Control (ABC))when removing left horn (H2)	
			AR88.10-P-1300LF
3	Remove front engine compartment paneling (5)	MODEL 222 with CODE 487 (Active Body Control (ABC))when removing right horn (H2/1)	
			AR61.20-P-1105LF
4	Disconnect electrical connection (1)	When removing left horn (H2).	
5	Disconnect electrical connector (2)	When removing right horn (H2/1).	
6	Remove bolt (3) and remove left horn (H2)	When removing left horn (H2).	
		Nm Bolt, horn to crossmember	*BA54.35-P-1001-01F
7	Remove bolt (4), then remove right horn (H2/1)	When removing right horn (H2/1).	
		Nm Bolt, horn to crossmember	*BA54.35-P-1001-01F
8	Install in the reverse order		

Nm Signaling system

Number	Designation		MODEL 222
BA54.35-P-1001-01F	Bolt, horn to crossmember	Nm	8