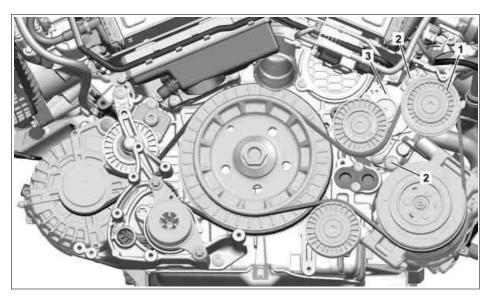
Engine 176 in model 217, 222

Shown in model 222 without code 487 (MAGIC BODY CONTROL)

- 1 Guide pulley
- 2 Bolts
- 3 Tensioning device



P13.20-2161-05

⚠ Warning	Risk of injury . Skin or eye injuries may result when handling hot or glowing objects.	Wear protective gloves, protective clothing and safety glasses, if necessary.	AS00.00-Z-0002-01A
⚠ Caution	Risk of injury caused by scraping or cutting body parts on sharp vehicle parts	Always wear protective gloves when working on or near sharp and non-deburred vehicle parts. Deburr repair panels.	AS00.00-Z-0017-01A
XX	Remove/install	Debut repair pariets.	
1.1	Remove guide pulley (1)	Engine 176 in model 217, 222 except code 487 (MAGIC BODY CONTROL)	
			AR13.20-P-0003MNL
1.2	Remove poly-V belt	Engine 176 in model 217, 222 with code 487 (MAGIC BODY CONTROL)	
			AR13.21-P-1203MNL
2	Remove screws (2), and remove tensioning device (3) downward	Nm Bolt, belt tensioner to left bracket	*BA13.25-P-1001-01CA
3	Install in the reverse order		

Nm Belt tensioner

Number	Designation		Engine 176
BA13.25-P-1001-01CA	Bolt, belt tensioner to left bracket	Nm	20