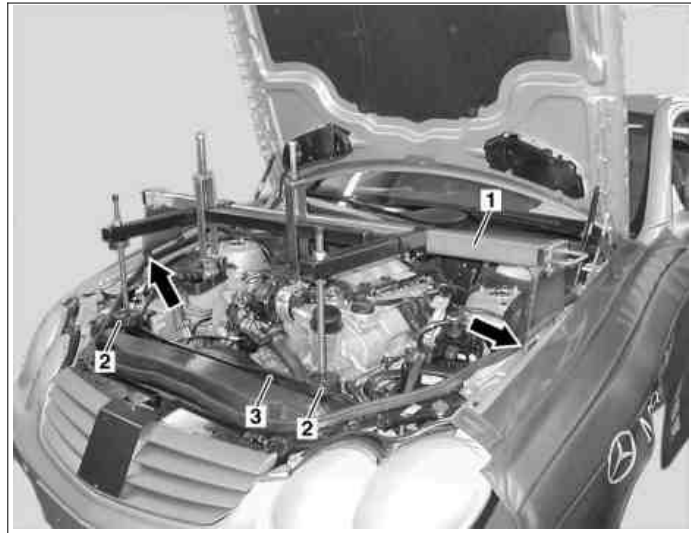


|                    |  |  |  |
|--------------------|--|--|--|
| AR33.10-P-0100-01R | Attaching engine supporting frame and lifting engine |  |  |
|--------------------|--|--|--|

⚠ Do not damage fender paint. Do not overstretch coolant lines, do not trap any cables and lines.

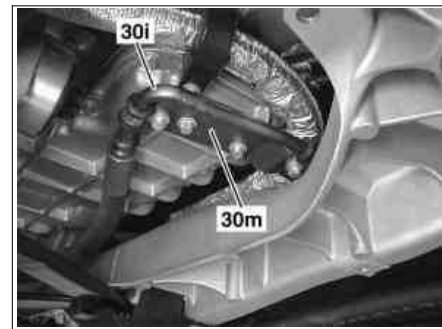
- 1 Unclip the cover on the front face of the engine.
- 2 Mount engine support frame (1) with its supports on the inner flanges of the fenders on the right and left (arrows) and position the support plate (2) on the radiator crossmember (3).
- 3 Align the engine support frame (1) horizontally.



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- 4 Engage shackle in the front engine suspension eye at the air pump.
- 5.1 Model 215, 220, 230 except 230.470  
Detach the bracket (30m) of the high pressure line (30i) on the oil pan.

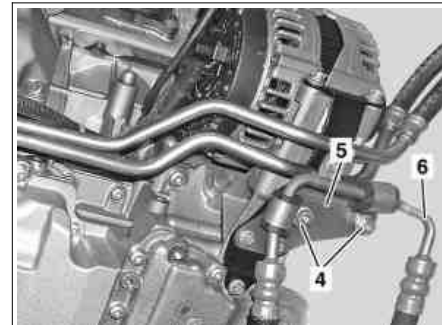
**Illustrated on model 230.475**



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- 5.2 Model 230.470  
Undo nuts (4) from bracket (5) and detach high-pressure line (6).
- 6 Lift engine.

**Illustrated on model 230.470**



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