AR88.30-P-0509FRY Remove/install rear wing 27.09.2018

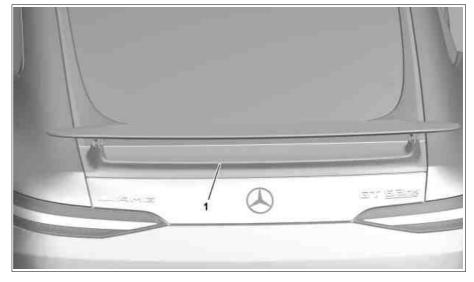
Model 290

with code U94 (Rear spoiler, static)

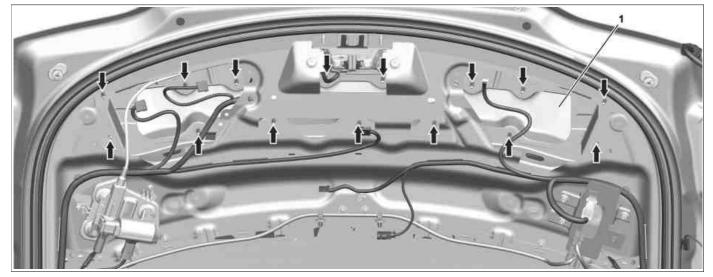
Model 290

with code U99 (Rear spoiler, static, carbon)

1 Rear wing



P88.30-3084-05



P88.30-3085-08

1 Rear wing

⚠ Warning	Risk of injury caused by fingers being jammed or pinched when removing, installing or aligning hoods, doors, trunk lid/rear-end door or sliding roof.	No parts of the body or limbs should be within the operating area when the components are moving.	AS00.00-Z-0011-01A
	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
	Notes on HANDS-FREE ACCESS		AH80.61-P-0001-01A
\square	Remove		
1	Remove bottom liftgate trim.		AR72.20-P-6617FRX
2	Unscrew nuts (arrows) from rear wing (1).		
3	Remove rear wing (1).		
4	Check		
4	Check seal on rear wing (1).	If there is a problem,	

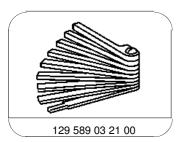
X	Install	replace seal on rear wing (1).	
5	Clean contact surfaces of the rear wing (1) on the liftgate and on the rear wing (1).	The contact surfaces must be free of grease and dust. Leaks can occur otherwise.	
6	Attach rear wing (1).		
7	Position nuts (arrows) slightly by hand.		
8	Adjust gap dimension of the rear wing (1).	Liftgate to fixed spoiler Seler Feeler gauge	*BE60.00-P-1025-01KA *129589032100
9	Tighten nuts (arrows).	Nm Nut, rear spoiler lower part to liftgate	*BA72.20-P-1013-02O
10	Install bottom liftgate trim.		AR72.20-P-6617FRX

Gap dimensions

Number	Designation			Model 290
BE60.00-P-1025-01KA	Liftgate to fixed spoiler	Dimension "U"	mm	2 (±1,0)
		For picture, see		AR60.00-P-0900-01 FRX

Nm Liftgate

		Model 290 with code U94/U99	
BA72.20-P-1013-02O	Nut, rear spoiler lower part to liftgate	٧m	3



Feeler gauge