

P67.10-2001-09













1 Retaining strips on heat exchangers (only vehicles up to middle of 1997)

2 Window stops (only vehicles as of middle of 1997)

Modification notes

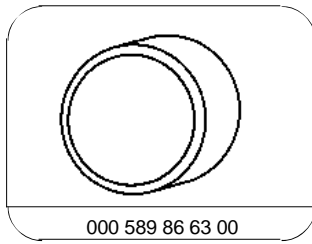
12.6.08	Note on painting in the glazing area added	Step 12	
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	Removing		
1	Prepare adhesive cartridge	Cartridge gun gotis://K_67.0_02.0 Repair kit Repair kit	AR67.10-P-1000-07P *BR00.45-Z-1015-02A *BR00.45-Z-1049-02A
2	Remove coupe roof or open soft top	See Operator's Manual	
3	Remove window molding from side of windshield	It is not necessary to remove the paneling above the wind deflector. On vehicles with code (345) Rain sensor, if necessary disconnect connector from rain sensor (B38).	ra68001290400x
4	Open engine hood and raise to vertical position		
5	Mask fender in contact surface to paneling at front wall pillar with adhesive tape (arrow) and install protective fender cover		
6	Remove wiper system and lay down in right engine compartment	Do not disconnect electrical connectors.	AR82.30-P-6800B
7	Remove windows stops (2) at bottom left and right	Only vehicles as of middle of 1997	
8	Remove paneling from front wall pillar		ra88001290850x
9	Press trim strip off of windshield at top with plastic wedge (arrows)	Long wedge	*115589035900
Danger!	Risk of injury caused by slipping when inserting blade in the multicutter and by glass splinters when cutting out bonded windows	Always interrupt air supply when inserting or removing blade. Wear protective gloves and safety glasses.	AS67.00-Z-0001-01A
10	Cut out windshield with cutting blade	Shorten blade on cutter 10 mm, otherwise the heat exchanger can be damaged. Cutting blade Cutting blade Window glazing device, FSC 1.6 gotis://K_67.0_01.0	AR67.10-P-1000-01C *124589126300 *124589036300

11	Remove windshield from body with cup suction tools	<p> When removing windshield observe loosening of retaining strips (1) on heat exchanger (only vehicles up to middle of 1997)</p> <p> Aid of helper required. Suction lifting device gotis://K_67.0_03.0</p>	
	Install		
12	Prepare body flange for installation of window General notes about painting the body flange in the glazing area	<p> Pay attention to notes concerning the preparation of new parts such as the A-pillar, the roof or the side walls. Wet and dry vacuum cleaner gotis://P_00.12_06.0 Repair kit Repair kit Touch-up pencil Hepox 2K EP primer filler 4017 (Spray Max)</p>	<p>AR67.10-P-1501-01P AH98.00-P-9408-06A *BR00.45-Z-1015-02A *BR00.45-Z-1089-02A *BR00.45-Z-1012-07A *BR00.45-Z-1050-07A</p>
13.1	Install bottom window stops (2)	Only vehicles as of middle of 1997	
13.2	Replace adhesive strips (1) on heat exchanger	<p>Only vehicles up to middle of 1997</p> <p> Remove protective foil just before installing windshield.</p>	
14	Prepare windshield for glazing	<p>Repair kit Repair kit</p>	<p>AR67.10-P-1000-03P *BR00.45-Z-1015-02A *BR00.45-Z-1089-02A</p>
15	Install window molding on side of windshield		ra68001290400x
16	Align windshield in body opening	<p> Aid of helper required.  Observe gap Suction lifting device gotis://K_67.0_03.0 Gap between window top edge and retaining rail</p>	<p>AR67.10-P-1000-04C *BE67.10-P-1001-01B</p>
17	Apply adhesive material	<p> Install windshield within 10 minutes before the adhesive force of the adhesive material starts to decrease.  Height of glue bead approx. 13 mm.  Intermediate piece Cartridge gun gotis://K_67.0_02.0 Repair kit Repair kit</p>	<p>AR67.10-P-1000-08P *000589866300 *BR00.45-Z-1015-02A *BR00.45-Z-1089-02A</p>
18	Install windshield	<p> Aid of helper required. The curing time calculated from the time the windshield is installed, is approx. 1 h. Suction lifting device gotis://K_67.0_03.0</p>	AR67.10-P-1503-01C
19	Install trim strip at top of windshield (arrows)		
20	Install paneling on front wall pillar		ra88001290850x
21	Install wiper system		AR82.30-P-6800B
22	Remove adhesive tape on fender in contact area to paneling on front wall pillar and fender cover		
23	Close engine hood		
24	Install coupe roof or close soft top	 See Operator's Manual	

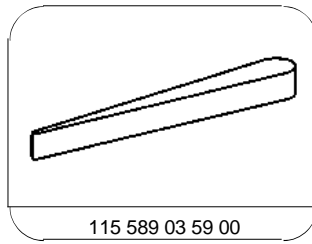
Check values for windshield

Number	Designation	Model 129
BE67.10-P-1001-01B	Gap between window top edge and retaining rail	Dimension mm 5-7
	See picture	AR67.10-P-1000-04C



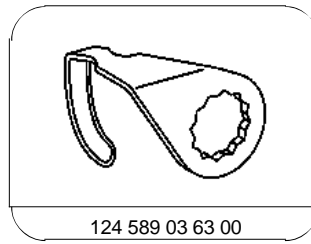
000 589 86 63 00

Intermediate piece



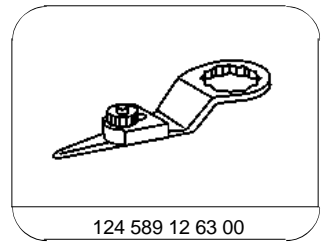
115 589 03 59 00

Long wedge



124 589 03 63 00

Cutting blade



124 589 12 63 00

Cutting blade

Repair materials

Number	Designation	Order number
BR00.45-Z-1015-02A	Repair kit, glazing, installing window, 2-component adhesive	A 220 670 00 93
BR00.45-Z-1049-02A	Repair kit, installing window, 2-component adhesive	A 168 670 00 93
BR00.45-Z-1089-02A	Repair kit, installing window, 1-component adhesive, replaced by: A 221 670 81 01	A 221 670 21 01
BR00.45-Z-1012-07A	Primer stick	A 000 986 27 50
BR00.45-Z-1050-07A	Hepox 2K EP primer filler 4017 (Spray Max)	Spies Hecker GmbH Fritz-Hecker-Str. 47-107 50968 Köln Germany Tel. +49 221 370606 Fax. +49 221 3706410 www.spieshecker.com