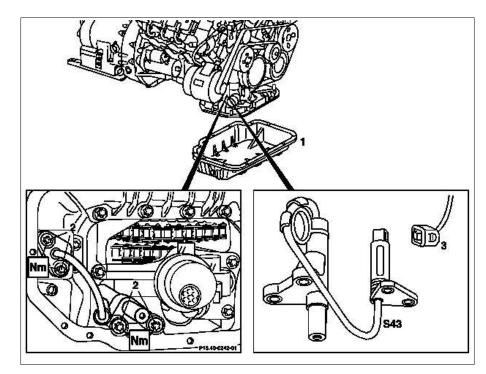
AR18.40-P-5111A Remove/install oil level sensor ENGINES 112 (except 112.912 /946 /961) ENGINES 112 ENGINES 113 ENGINES 113 (except 113.968 /963 /992)

Shown on engine 112

- 1 Oil pan bottom section
- 2 Oil-level sensor screws
- 3 Plug for oil level sensor
- S43 Oil level sensor



P18.40-0241-06

Modification notes

20.12.04	Engine oil filling capacity with oil filter modified.	Engine 113.967	*BF18.00-P-1001-01H

XX	Remove/install		
	Risk of death caused by vehicle slipping or toppling off of the lifting platform.	Align vehicle between the columns of the lifting platform and position the four support plates at the lifting platform support points specified by the vehicle manufacturer.	AS00.00-Z-0010-01A
1	Extract/drain engine oil	Nm	*BA01.45-P-1003-01B
		1 m	*BF18.00-P-1001-01H
		Engine oil extractor Gotis://S_18.1_0	
2	Remove lower part of oil pan (1)	Model 129, 170, 202, 208, 210, 220, 463	AR01.45-P-7555VA
		Model 163.154, 163.172	AR01.45-P-7555V
		Model 163.174	AR01.45-P-7555VE
3	Unplug connector (3) at oil level sensor		
4	Remove screw/bolts for oil level sensor (2)	Nm	*BA18.40-P-1002-01B
5	Remove oil level switch (S43)		
6	Install in the reverse order		

Nm Oil pan

Number	Designation	Engine	Engine
		112.910/911/	112.916/953/975
		912/913/914/	,
		915/917/920/	113.948/966
		921/922/923/	
		940/941/942/	
		943/944/945/	
		946/947/949/	
		951/954/955/	
		960/961/970/	
		972/973/976	

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BA01.45-P-1003-01	B Oil drain s	crew on oil pan	M14	Nm	30	30

Nm Oil pan

Number	Designation			Engine 113.940/941/ 942/943/944/ 945/946/960/ 961/962/963/ 965/967/968/ 969/980/981/ 982/984/986/ 992/995	Engine 113.987/ 988/991	Engine 113.990
BA01.45-P-1003-01B	Oil drain screw on oil pan	M14	Nm	30	30	30

Nm Oil level/oil pressure sensor

Number	Designation		Engine 113.940/941/ 942/943/944/ 945/946/960/ 961/962/963/ 965/967/968/ 969/980/981/ 982/984/986/ 992/995	Engine 112 except 112.916/951/953 /975
BA18.40-P-1002-01B	Oil level sensor on oil pan top section	Nm	10	10

Nm Oil level/oil pressure sensor

Number	Designation		Engine 113.987/ 988/990	Engine 113.991/ 993
BA18.40-P-1002-01B	Oil level sensor on oil pan top section N	١m	10	9

Engine Iubrication

Number	Designatio	'n		Engine 112 (shortened maintenance interval) except 112.916/953/975	Engine 112 (maximum maintenance interval) except 112.916/953/975
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0

Filling capacity without oil filter	Liters	7.5	7.5
Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-
	Sheet	BB00.40-P-0229-03A	-
	Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A

Engine Iubrication

Number	Designatio	on		Engine 112.916/953 (shortened maintenance interval)	Engine 112.916/953 (maximum maintenance interval)
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	7.5	7.5
		Filling capacity without oil filter	Liters	7.0	7.0
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-
			Sheet	BB00.40-P-0229-03A	-
			Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A

Engine Iubrication

Number	Designatio	n		Engine 112.975 (shortened maintenance interval)	Engine 112.975 (maximum maintenance interval)
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0
		Filling capacity without oil filter	Liters	7.5	7.5
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-
			Sheet	BB00.40-P-0229-03A	-
			Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A

Engine Iubrication

Number	Designatio	on		Engine 113.940/941/ 942/943/960/ 961/962/969/ 982 (shortened maintenance interval)	Engine 113.940/941/ 942/943/960/ 961/962/969/ 982 (maximum maintenance interval)	Engine 113.944/980/981 /984/986/991
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0	7.5
		Filling capacity without oil filter	Liters	-	-	-

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Spec	cifications for Operating Sheet ds	BB00.40-P-0229-01A	-	-
	Sheet	BB00.40-P-0229-03A	-	-
	Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A	BB00.40-P-0229-05A

Engine Iubrication

Number	Designatio	on		Engine 113.948/966 (shortened maintenance interval)	Engine 113.948/966 (maximum maintenance interval)
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0
		Filling capacity without oil filter	Liters	7.5	7.5
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-
			Sheet	BB00.40-P-0229-03A	-
			Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A

Engine Iubrication

Number	Designatio	n		Engine 113.963/965/968 (shortened maintenance interval)	Engine 113.963/965/968 (maximum maintenance interval)
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	7.5	7.5
		Filling capacity without oil filter	Liters	7.0	7.0
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-
			Sheet	BB00.40-P-0229-03A	-
			Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A

딸 Engine lubrication

Number	Designatio	on		Engine 113.967 (shortened maintenance interval)	Engine 113.967 (maximum maintenance interval)	Engine 113.987/988/ 990/992/993/ 995
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	7.5	7.5	8.5
		Filling capacity without oil filter	Liters	-	-	8.0
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	-	-
			Sheet	BB00.40-P-0229-03A	-	-

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Sheet BB00.40-P-0229-05A BB00.40-P-0229-05A BB00.40-P-0229
Sileet BB00.401 0220 001 BB00.401 0220 001 BB00.401 0220