

BA46.20-P-1000-01A	Steering gear				BA
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MODEL 124, 129, 140, 170, 199, 202, 208, 210, 240

Nm Steering gear

Number	Designation		MODEL 124	MODEL 129
BA46.20-P-1001-01A	Stretch bolt, steering gear to longitudinal frame member	Nm	70	70
BA46.20-P-1002-01A	Return line to steering gear	Nm	40	40
BA46.20-P-1003-01A	High-pressure expansion hose to steering gear	Nm	30	30
BA46.20-P-1004-01A	Stretch bolt, steering gear to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1005-01A	Jam nut of friction torque adjustment screw on steering worm	Nm	60	60
BA46.20-P-1006-01A	Clamping bolt, steering gear pitman arm to steering gear	Nm	55	55
BA46.20-P-1007-01A	Rear bolted connection, rack-and-pinion steering to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1008-01A	Retaining plate to front-axle carrier	Nm	–	–
BA46.20-P-1009-01A	Control housing to rack-and-pinion steering	Nm	–	–
BA46.20-P-1010-01A	Pipe to control housing	Nm	–	–
BA46.20-P-1011-01A	Pipe to rack-and-pinion steering	Nm	–	–
BA46.20-P-1012-01A	Banjo bolt to steering valve	Nm	–	–
BA46.20-P-1013-01A	Nut to universal joint	Nm	–	–

Nm Steering gear

Number	Designation		MODEL 140	MODEL 170
BA46.20-P-1001-01A	Stretch bolt, steering gear to longitudinal frame member	Nm	–	70
BA46.20-P-1002-01A	Return line to steering gear	Nm	40	40
BA46.20-P-1003-01A	High-pressure expansion hose to steering gear	Nm	40	30
BA46.20-P-1004-01A	Stretch bolt, steering gear to front-axle carrier	Stage 1	Nm	50
		Stage 2	∠°	60...90
BA46.20-P-1005-01A	Jam nut of friction torque adjustment screw on steering worm	Nm	60	60
BA46.20-P-1006-01A	Clamping bolt, steering gear pitman arm to steering gear	Nm	55	55
BA46.20-P-1007-01A	Rear bolted connection, rack-and-pinion steering to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1008-01A	Retaining plate to front-axle carrier	Nm	–	–
BA46.20-P-1009-01A	Control housing to rack-and-pinion steering	Nm	–	–
BA46.20-P-1010-01A	Pipe to control housing	Nm	–	–
BA46.20-P-1011-01A	Pipe to rack-and-pinion steering	Nm	–	–
BA46.20-P-1012-01A	Banjo bolt to steering valve	Nm	–	–
BA46.20-P-1013-01A	Nut to universal joint	Nm	–	–

Nm Steering gear

Number	Designation		MODEL 199	MODEL 202
BA46.20-P-1001-01A	Stretch bolt, steering gear to longitudinal frame member	Nm	–	70
BA46.20-P-1002-01A	Return line to steering gear	Nm	–	40
BA46.20-P-1003-01A	High-pressure expansion hose to steering gear	Nm	–	30
BA46.20-P-1004-01A	Stretch bolt, steering gear to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–

BA46.20-P-1005-01A	Jam nut of friction torque adjustment screw on steering worm	Nm	–	60
BA46.20-P-1006-01A	Clamping bolt, steering gear pitman arm to steering gear	Nm	15	55
BA46.20-P-1007-01A	Rear bolted connection, rack-and-pinion steering to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1008-01A	Retaining plate to front-axle carrier	Nm	–	–
BA46.20-P-1009-01A	Control housing to rack-and-pinion steering	Nm	–	–
BA46.20-P-1010-01A	Pipe to control housing	Nm	40	–
BA46.20-P-1011-01A	Pipe to rack-and-pinion steering	Nm	–	–
BA46.20-P-1012-01A	Banjo bolt to steering valve	Nm	–	–
BA46.20-P-1013-01A	Nut to universal joint	Nm	25	–

Nm Steering gear

Number	Designation		MODEL 208	MODEL 210
BA46.20-P-1001-01A	Stretch bolt, steering gear to longitudinal frame member	Nm	70	–
BA46.20-P-1002-01A	Return line to steering gear	Nm	40	40
BA46.20-P-1003-01A	High-pressure expansion hose to steering gear	Nm	30	40
BA46.20-P-1004-01A	Stretch bolt, steering gear to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1005-01A	Jam nut of friction torque adjustment screw on steering worm	Nm	60	–
BA46.20-P-1006-01A	Clamping bolt, steering gear pitman arm to steering gear	Nm	55	–
BA46.20-P-1007-01A	Rear bolted connection, rack-and-pinion steering to front-axle carrier	Stage 1	Nm	–
		Stage 2	∠°	–
BA46.20-P-1008-01A	Retaining plate to front-axle carrier	Nm	–	50
BA46.20-P-1009-01A	Control housing to rack-and-pinion steering	Nm	–	21
BA46.20-P-1010-01A	Pipe to control housing	Nm	–	60
BA46.20-P-1011-01A	Pipe to rack-and-pinion steering	Nm	–	20
BA46.20-P-1012-01A	Banjo bolt to steering valve	Nm	–	32
BA46.20-P-1013-01A	Nut to universal joint	Nm	–	–

Nm Steering gear

Number	Designation		MODEL 240
BA46.20-P-1001-01A	Stretch bolt, steering gear to longitudinal frame member	Nm	–
BA46.20-P-1002-01A	Return line to steering gear	Nm	45
BA46.20-P-1003-01A	High-pressure expansion hose to steering gear	Nm	40
BA46.20-P-1004-01A	Stretch bolt, steering gear to front-axle carrier	Stage 1	Nm
		Stage 2	∠°
BA46.20-P-1005-01A	Jam nut of friction torque adjustment screw on steering worm	Nm	45
BA46.20-P-1006-01A	Clamping bolt, steering gear pitman arm to steering gear	Nm	45
BA46.20-P-1007-01A	Rear bolted connection, rack-and-pinion steering to front-axle carrier	Stage 1	Nm
		Stage 2	∠°
BA46.20-P-1008-01A	Retaining plate to front-axle carrier	Nm	–
BA46.20-P-1009-01A	Control housing to rack-and-pinion steering	Nm	–
BA46.20-P-1010-01A	Pipe to control housing	Nm	–
BA46.20-P-1011-01A	Pipe to rack-and-pinion steering	Nm	–
BA46.20-P-1012-01A	Banjo bolt to steering valve	Nm	–
BA46.20-P-1013-01A	Nut to universal joint	Nm	–