

BA46.30-P-1000-01A	Power steering pump	BA
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MODEL 124, 129.058/059/060/061/063/064/066/067/068/076, 140, 163.113/128/136/154/157/172/174/175, 170, 202.018/020/022/023/024/025/026/028/029/033/078/080/082/083/085/086/088/089/093/120/121/122/125/128/133/134/180/182/188/193/194, 208.335/345/347/365/370/374/435/445/447/465/470/474, 210.003/004/006/007/010/015/016/017/020/025/026/035/037/045/053/055/061/062/063/065/070/072/074/081/082/083/206/210/215/216/217/225/226/235/237/261/262/263/265/270/272/274/281/282/283/606/610/616/617/663

MODEL 210.245

 Power steering pump

Number	Designation		MODEL 124	MODEL 129.058/060/061/063/066/067/076
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	30	30
BA46.30-P-1002-01A	Return line to power steering pump	Nm	40	40
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	30	–
		M16 × 1.5	50	45
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	25	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	25	25
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–	45
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	–	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	–	20
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	–
		Thread pre-tapped	Nm	–
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	–

 Power steering pump

Number	Designation		MODEL 129.059/064/068	MODEL 140
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	–	30
BA46.30-P-1002-01A	Return line to power steering pump	Nm	2	40
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	–	–
		M16 × 1.5	45	50
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	–	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	–	25
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	45	45
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	–	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	20	–
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	35
		Thread pre-tapped	Nm	20
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 163.113	MODEL 163.136
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	–	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	2	2
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	–	–
		M16 × 1.5	Nm	45
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	–	–
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	25	25
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–	–
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	25	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	–	–
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	–
		Thread pre-tapped	Nm	–
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	30	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 163.128/154/157/172/174/175	MODEL 170
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	–	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	2	–
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	–	–
		M16 × 1.5	Nm	45
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	25	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	25	25
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–	–
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	25	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	20	–
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	35
		Thread pre-tapped	Nm	20
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	30	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 202.018/020/022/023/024/025/028/078/080/082/083/085/120/121/122/125/128/180/182/188	MODEL 202.026/029/033/086/088/089/093
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	30	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	40	2
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	Nm	30	30

		M16 × 1.5	Nm	50	40
BA46.30-P-1004-01A	High-pressure hose, tandem pump		Nm	25	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase		Nm	25	–
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)		Nm	45	45
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump		Nm	–	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier		Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover		Nm	20	–
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	–	35
		Thread pre-tapped	Nm	–	20
BA46.30-P-1011-01A	Nut, power steering pump to timing case		Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator		Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier		Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 202.133/134/193/194 without level control system	MODEL 202.133/134/193/194 with level control system
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	–	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	–	40
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	Nm	–
		M16 × 1.5	Nm	45
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	–	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	–	–
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–	–
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	25	25
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	–	–
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	–
		Thread pre-tapped	Nm	–
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	20	20
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 208.335/345/347/435/445/447	MODEL 208.365/370/374/465/470/474
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	–	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	40	2
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	Nm	30
		M16 × 1.5	Nm	40
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	25	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	25	–
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	45	45
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	–	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	20	20
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Nm	–	35

		Thread pre-tapped	Nm	–	20
BA46.30-P-1011-01A	Nut, power steering pump to timing case		Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator		Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier		Nm	–	–

Nm Power steering pump

Number	Designation		MODEL 210.003/004/010/015/ 017/020/025/035/037/ 045/053/055/072/210/ 215/217/225/235/237/ 245/272/610/617	MODEL 210.061/062/063/065 /070/074/081/082/08 3/261/262/263/265/2 70/274/281/282/283/ 663
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	30	–
BA46.30-P-1002-01A	Return line to power steering pump	Nm	–	2
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	Nm	–
		M16 × 1.5	Nm	45
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	25	25
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	25	25
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–	–
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	30	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	25	25
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	20	20
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm	35
		Thread pre-tapped	Nm	20
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	–	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–	20

Nm Power steering pump

Number	Designation		MODEL 210.006/007/016/026 /206/216/226/606/61 6
BA46.30-P-1001-01A	Bolt to belt pulley	Nm	30
BA46.30-P-1002-01A	Return line to power steering pump	Nm	–
BA46.30-P-1003-01A	High-pressure expansion hose to power steering pump	M14 × 1.5	Nm
		M16 × 1.5	Nm
BA46.30-P-1004-01A	High-pressure hose, tandem pump	Nm	–
BA46.30-P-1005-01A	Bolt, power steering pump to cylinder liner collar seat or cylinder crankcase	Nm	–
BA46.30-P-1006-01A	High-pressure expansion hose to pipe or pipe system (RHD only)	Nm	–
BA46.30-P-1007-01A	Bolt, belt pulley to power steering pump	Nm	–
BA46.30-P-1008-01A	Bolt, power steering pump to carrier	Nm	–
BA46.30-P-1009-01A	Bolt, power steering pump to timing case cover	Nm	20
BA46.30-P-1010-01A	Self-tapping bolt, power steering pump to timing case	Thread not pre-tapped	Nm
		Thread pre-tapped	Nm
BA46.30-P-1011-01A	Nut, power steering pump to timing case	Nm	–
BA46.30-P-1012-01A	Banjo bolt, power steering fluid line to radiator	Nm	–
BA46.30-P-1013-01A	Nut, high-pressure expansion hose clamp to carrier	Nm	–