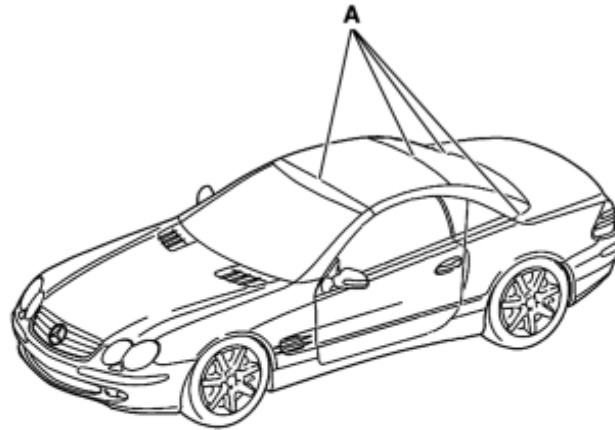


SM77.30-P-0001A	Provide Vario roof seals with sliding oil	10.6.02
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MODEL 230

Model 230

A Vario roof seals











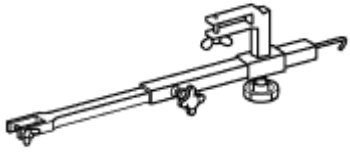
P77.30-2307-12

Operation no. of operation texts or standard texts and flat rates

Category	Op. no.	Operation text	Time	Acc. no.	Code
P	023713	ELIMINATE NOISES AT SEALS OF VARIO ROOF WHEN DRIVING	008 WU	---	---

	Remove/Install		

 Danger!	Risk of injury caused by body parts being trapped or crushed when working on partially open Vario roof (stop mode) or in its closing area as a result of the Vario roof suddenly collapsing	Secure Vario roof with a suitable special tool.	AS77.50-Z-0001-01A
 Danger!	Risk of injury. Moving parts can pinch, crush or , in extreme cases even sever extremities.	No parts of the body or limbs should be within the operating range of the mechanism when moving components.	AS00.00-Z-0009-01A
1	Move Vario roof into intermediate position and secure	Model 230	AR77.50-P-3000-01R
		 Support	230 589 04 63 00
2	Clean contact points of seals (A, B)	Window cleaning agent	BR00.45-Z-1029-04A
3	Coat special sliding oil on the dry seal (pictures)	 on the seals of the rear window upper, lower and windshield frame seal (A) only in the area of paint contact.	
		 In addition on model 171: on the seals to the side of the roof, C-pillar (B) only on the inner lip and inner side window guide.	
		 Reaction time 20 min.	
		Special sliding oil  Dispense special sliding oil so that one bottle (30 ml) is sufficient for at least 10 vehicles.	BR00.45-Z-1064-06A
4	Open and close Vario roof several times completely	 Remove an excess coating of sliding oil.	



230 589 04 63 00

Support

Auxiliary repair materials

Number	Designation	Order number
BR00.45-Z-1064-06A	Special sliding oil	A 001 989 50 51
BR00.45-Z-1029-04A	Window cleaning agent	005 989 19 71