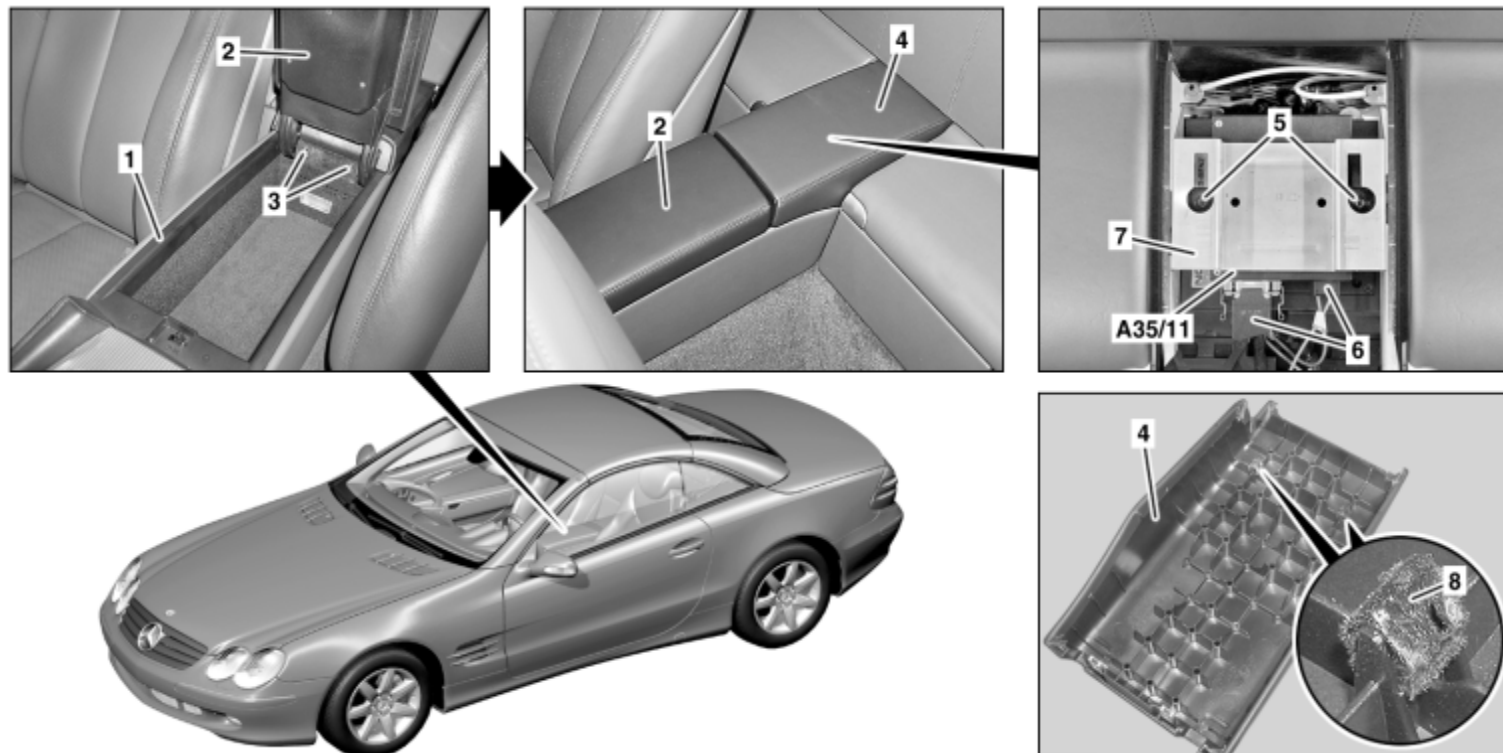| AR82.70-P-0003R	Remove/install voice control system control unit	1.2.06

MODEL 230.4 with CODE (813) Voice control system (VCS [SBS])

P82.70-6152-09

1 Stowage box	5 Bolts	A35/11 Voice control system control unit
2 Cover	6 Plug connections	
3 Bolts	7 Control unit bracket	
4 Cover	8 Retaining clamp	

⛶ ⛶	**Remove/install**	
1	Switch off the ignition and remove the transmitter key from the EIS control unit	ℹ️ On vehicles with code (889) Keyless Go, press the Keyless Go

		start/stop button repeatedly until the ignition is switched off. Remove the Keyless Go transmitter card or transmitter key from the vehicle and store beyond the reach of the transmitter (min. 2 m).	
2	Open cover (2) of stowage box (1)		
3	Remove bolts (3)		
4	Close cover (2) of stowage box (1)		
5	Take off cover (4)	[i] **Installation:** Ensure retaining clamps (8) in the control unit bracket (7) are seated correctly.	
6	Remove bolts (5)		
7	Disconnect connectors (6) from voice control system control unit (A35/11)	ⓘ To avoid damaging them, do not kink fiber optic cables, route over sharp edges or bend in radii smaller than 25 mm.	
		[i] Cover fiber optic cable coupling and implement connection on voice control system control unit (A35/11). Refer to:↓	
		Cover fiber optic cable	AR82.95-P-0005-01A
8	Push voice control system control unit (A35/11) to the rear and remove from control unit bracket (7)		
9	Install in the reverse order		