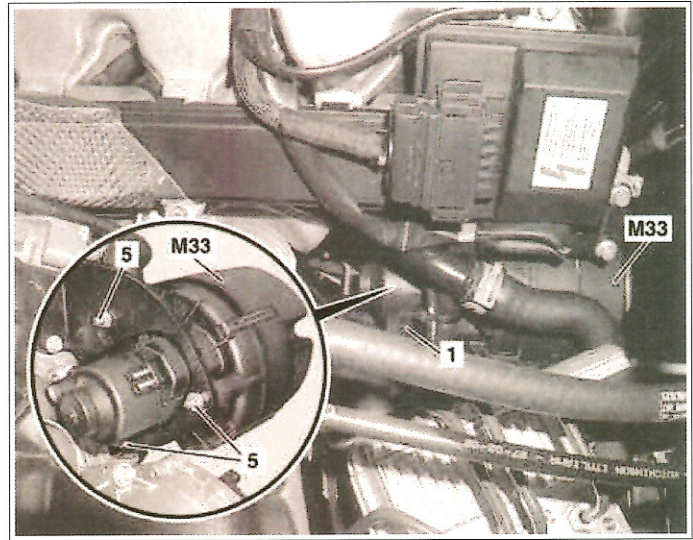


ENGINE 275 in MODEL 230

1 Electrical connector

5 Nuts

M33 Electric air pump



P14.30-2070-11

	Remove/install		
1	Turn key in electronic ignition switch control unit to position "0"	On vehicles with code (889) Keyless-Go: Press the start/stop button repeatedly until the ignition is switched off.	
2	Open engine hood		AR88.40-P-1000R
3	Remove engine trim panel	Model 230.476/ 477 Model 230.479	AR01.10-P-2405LA AR01.10-P-2405IM
4	Remove two engine air intake ducts and the RH air filter housing	Vehicles without code (P99) Special model "AMG Black Series" Vehicles with code (P99) Special model "AMG Black Series"	AR09.10-P-1150LA AR09.10-P-1150RBS
5.1	Remove fan shroud	Vehicles without code (P99) Special model "AMG Black Series"	AR20.40-P-6800AC
5.2	Remove fan unit	Vehicles with code (P99) Special model "AMG Black Series"	AR20.40-P-5050RBS
6	Disconnect electrical connector (1) from electric air pump (M33)		
7	Unscrew nuts (5) at electric air pump (M33)		*BA14.30-P-1001-01B
8	Detach air hose on electric air pump (M33)	Installation: Ensure correct seating of air hose.	
9	Take out electric air pump (M33) to the front		
10	Install in the reverse order		
11	Check oil level in transmission and correct if necessary		AR27.00-P-0100AC

Air pump

Number	Designation		Engine 275
BA14.30-P-1001-01B	Air pump bolt/nut to bracket	Nm	8