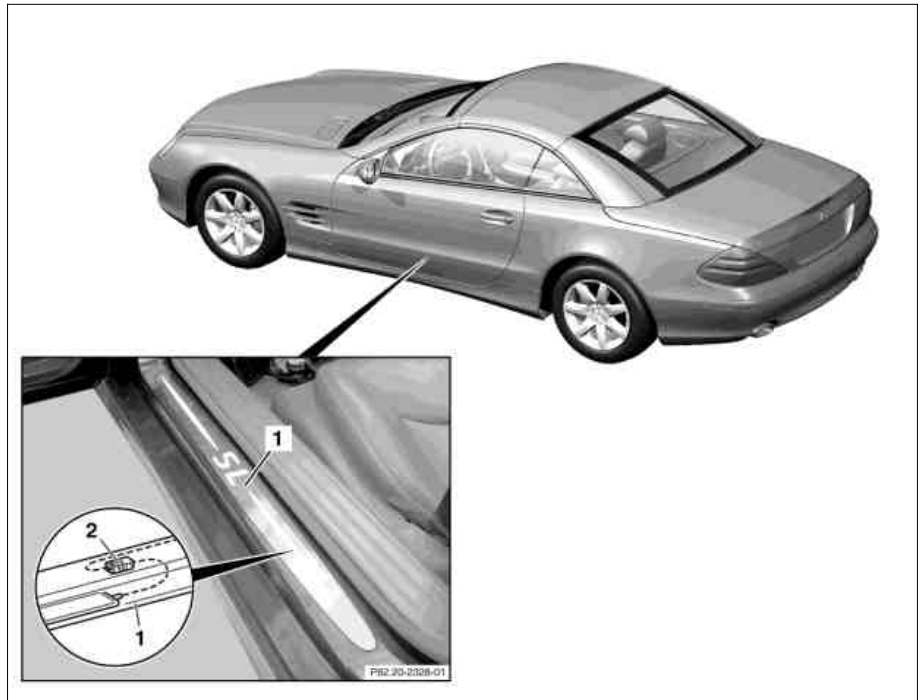


MODEL 230.### 1# up to model year 07

- 1 Illuminated door sill
2 Connector for illuminated door sill molding

i It is also possible to order the illuminated door sill molding (1) with the lettering "AMG" (see parts ordering notes).



P82.20-2314-06

	Remove		
⚠ Danger!	Risk of death caused by contact with parts conducting high voltages.	Do not come into contact with parts that are under high voltage. Persons who wear electronic implants (e.g. heart pacemakers) must not perform any work on such components.	AS00.00-Z-0020-01A
1 AR	Remove rear passenger compartment side trim panel	i Move both seats completely to front. Left and right side paneling. Model 230.4	AR68.30-P-4780R
2 AR AR	Remove left and right rear luggage box	i Place luggage box with lines connected to one side. Model 230.467/474/475/476 up to 14.1.04 Model 230.4 as of 15.1.04	AR68.30-P-7440R AR68.30-P-7440RA
3	Connect quiescent current retention unit to battery in luggage compartment		
⚠ Danger!	Risk of explosion caused by escaping oxyhydrogen gas. Risk of injury caused by caustic burns to eyes, skin and mucous membranes from battery electrolyte (contains diluted sulfuric acid) or metal spatter due to short circuit. Risk of burn injuries caused by short circuit. Risk of poisoning caused by swallowing battery electrolyte (contains diluted sulfuric acid) or absorption of lead over the skin or orifices	No fire, sparks, open flames or smoking. Wear acid-resistant gloves and clothing and safety glasses with side guards. Do not place any conductive objects on the battery and avoid any short circuit from battery positive to ground. Only fill liquid battery electrolyte (diluted sulfuric acid) into suitable and appropriately marked containers.	AS54.10-Z-0001-01A
4 AR 	Disconnect battery ground line Notes on battery	All models	AR54.10-P-0003R AH54.10-P-0001-01A
	Install		
5	Retrofit illuminated entrance trim panel (1)		AZ82.20-P-0001-01R
6	Route wiring harness for illuminated door sill molding		AZ82.20-P-0001-02R
7	Carry out function check	i When the door contact switch is actuated the door sill molding illuminates but switches off again automatically after 5 minutes.	
8	Install remaining parts onto vehicle	i Operation steps 4 to 1.	

Parts ordering notes

Part no.	Designation	Quantity
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B6 689 01 58	Illuminated door sill moldings, black/stainless steel color	1
B6 689 01 59	Illuminated door sill moldings, alpaca gray/stainless steel color	1
B6 689 01 60	Illuminated door sill moldings, pebble beige/stainless steel color	1
B6 602 10 64	Black illuminated door sill moldings with "AMG" lettering in blue luminescent film	1
B6 689 10 65	Pebble beige illuminated door sill moldings with "AMG" lettering in blue luminescent film	1
B6 602 10 65	Alpaca gray illuminated door sill moldings with "AMG" lettering in blue luminescent film	1