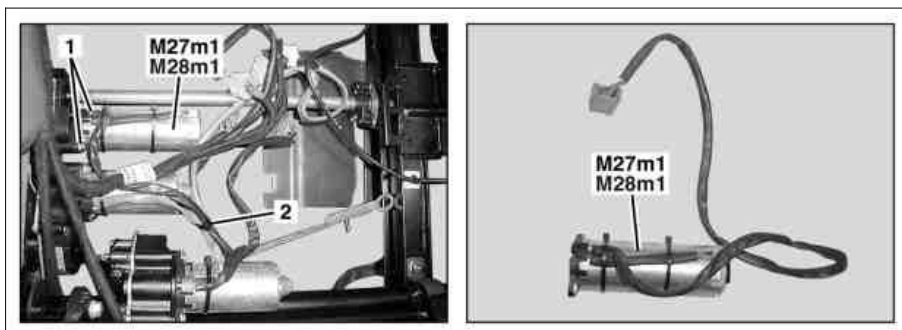


MODEL 230.4 except CODE (P99) Special model "AMG Black Series"

MODEL 230.4
with CODE (P99) Special model "AMG Black Series"
with CODE (494) USA version

- 1 Bolts
- 2 Tie strap

M27m1 Fore/aft motor
M28m1 Fore/aft motor



P91.29-2183-04

		Remove/install	
1		Remove left front seat adjustment control unit with memory or right front seat adjustment control unit with memory	AR91.29-P-0008R
2		Remove tie straps (2)	
3		Remove bolts (1)	
4		Remove fore/aft motor (M27m1 or M28m1)	i Installation: Ensure electrical line is routed correctly.
5		Install in the reverse order	