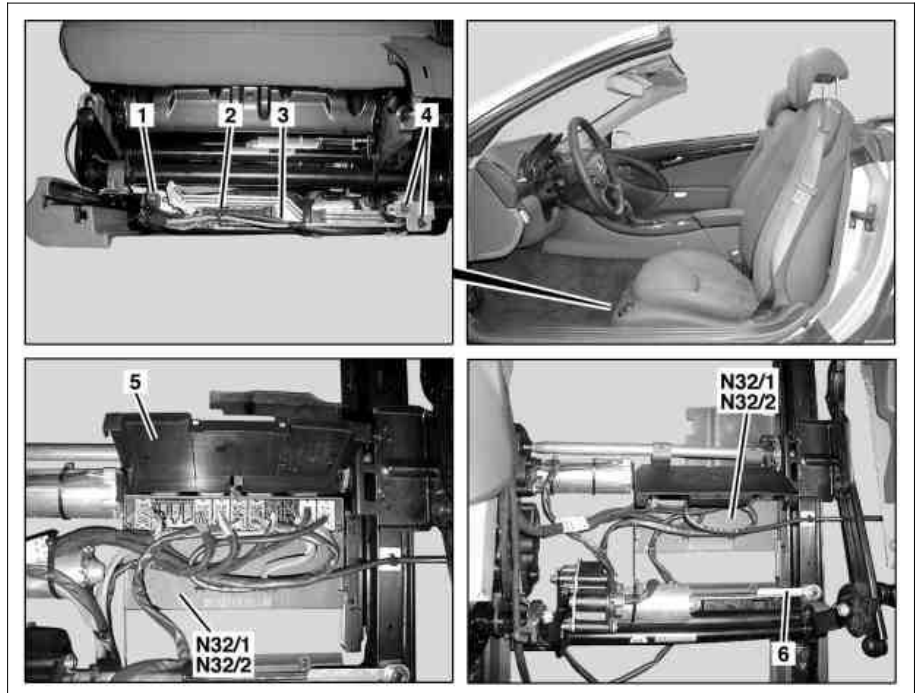


MODEL 230.4 except CODE (P99) "AMG Black Series" special model

MODEL 230.4

with CODE (P99) Special model "AMG Black Series"  
with CODE (494) USA versionShown on front seat with code (404) Left  
multicontour seat

- 1 Bracket  
2 Electrical connector  
3 Screw  
4 Bracket  
5 Cover  
6 Cross strut

N32/1 Left front seat adjustment control  
unit with memoryN32/2 Right front seat adjustment control  
unit with memory

P91.29-2178-06

☒ ☒	Remove/install		
ⓘ	Information on preventing damage to electronic components due to electrostatic discharge		AH54.00-P-0001-01A
1	Remove seat cushion of left or right front seat	Model 230.4 without code (494) USA version and without code (P99) Special model "AMG Black Series" Model 230.4 with code (494) USA version driver seat Model 230.4 up to 28.2.06 with code (494) USA version front passenger seat Model 230.4 as of 1.3.06 with code (494) USA version front passenger seat	AR91.10-P-3310R       AR91.10-P-3310RA
2	Detach bracket (1) of electrical wiring harness		
3	Disconnect electrical connector (2) from left front seat adjustment control unit with memory (N32/1) or from right front seat adjustment control unit with memory (N32/2)		
4	Remove bracket (4)		
5	Unscrew bolt (3)		
6	Open cover (5) above left front seat adjustment control unit with memory (N32/1) or right front seat adjustment control unit with memory (N32/2) and disconnect all electrical connectors	ⓘ <b>Installation:</b> Ensure the electrical lines are routed correctly.	
7	Remove cross strut (6)		
8	Remove left front seat adjustment control unit with memory (N32/1) or right front seat adjustment control unit with memory (N32/2)		
9	Install in the reverse order		