**MODEL    230.4**
**except CODE (494) USA version**
**except CODE (P99) Special model "AMG Black Series"**
**MODEL    230.4 with CODE (494) USA version**
**         Fahrersitz**
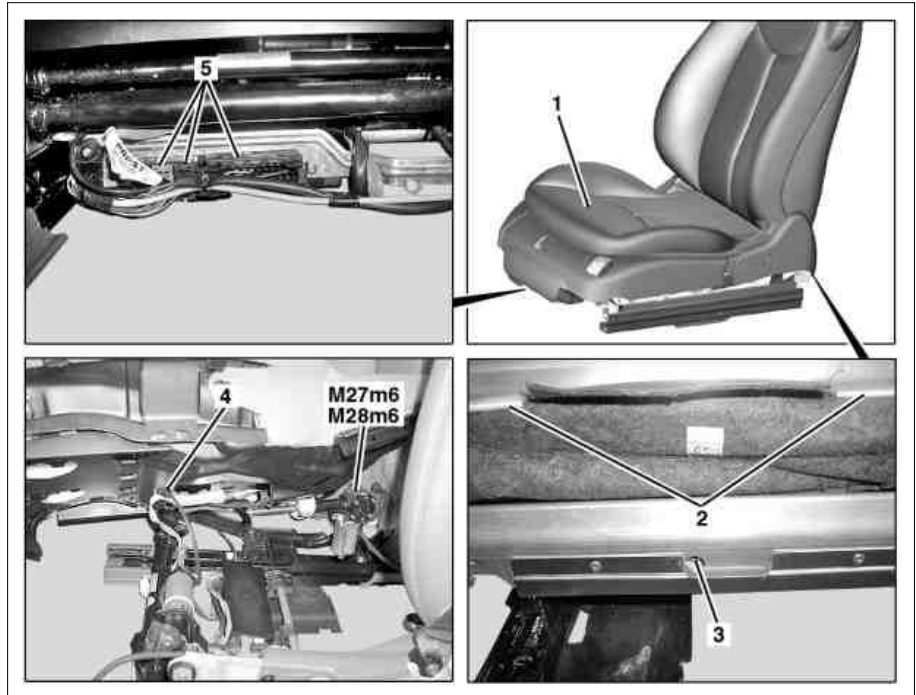**MODEL    230.4 up to 28.2.06 with CODE (494) USA version**
**         Beifahrersitz**

**Shown on front seat with code (404) Left multicontour seat**

| 1 | Seat cushion |
|---|---|
| 2 | Seat cushion cover |
| 3 | Screw |
| 4 | Cable tie |
| 5 | Electrical connectors |

| M27m6 | Seat cushion fore/aft motor |
|---|---|
| M28m6 | Seat cushion fore/aft motor |



P91.10-2327-06

| | Remove/install | | |
|---|---|---|---|
| 1 | Remove seat-back lining from left or right front seat backrest | | AR91.10-P-1910R |
| 2 | Switch on ignition | | |
| 3 | Move seat cushion (1) backwards | | |
| 4 | Move front seat backwards | | |
| 5 | Switch off the ignition and remove the transmitter key from the EIS control unit | ⓘ On vehicles with code (889) Keyless-Go, press KEYLESS-GO start/stop button repeatedly until ignition is switched off. Remove the Keyless Go chip card or transmitter key from the vehicle and store beyond the range of the transmitter (at least 2 m). | |
| 6 | Unclip seat cushion cover (2) at rear at the seat backrest | | |
| 7 | Unscrew bolt (3) | Nm | *BA91.10-P-1006-01A |
| 8 | Disconnect electrical connectors (5) from left front seat adjustment control unit with memory or right front seat adjustment control unit with memory | | |
| 9 | Disconnect electrical connector of seat occupied and automatic child seat recognition system | Only on front passenger seat. | |
| 10 | Pull seat cushion (1) forwards out of guides and put in position | ⓘ **Installation:** Align guides. | |
| 11 | Remove cable ties (4) | ⓘ **Installation:** Replace cable ties (4). | |
| 12 | Disconnect electrical connector from motor for seat cushion, forward and backward (M27m6, M28m6) | | |
| 13 | Remove seat cushion (1) and at the same time lead out the electric wires | | |
| 14 | Install in the reverse order | | |

**Nm Front seats**

| Number | Designation | | Model 230 |
|--------|-------------|---|-----------|
| BA91.10-P-1006-01A | Bolt of seat adjustment mechanism to seat backrest | Nm | 21 |