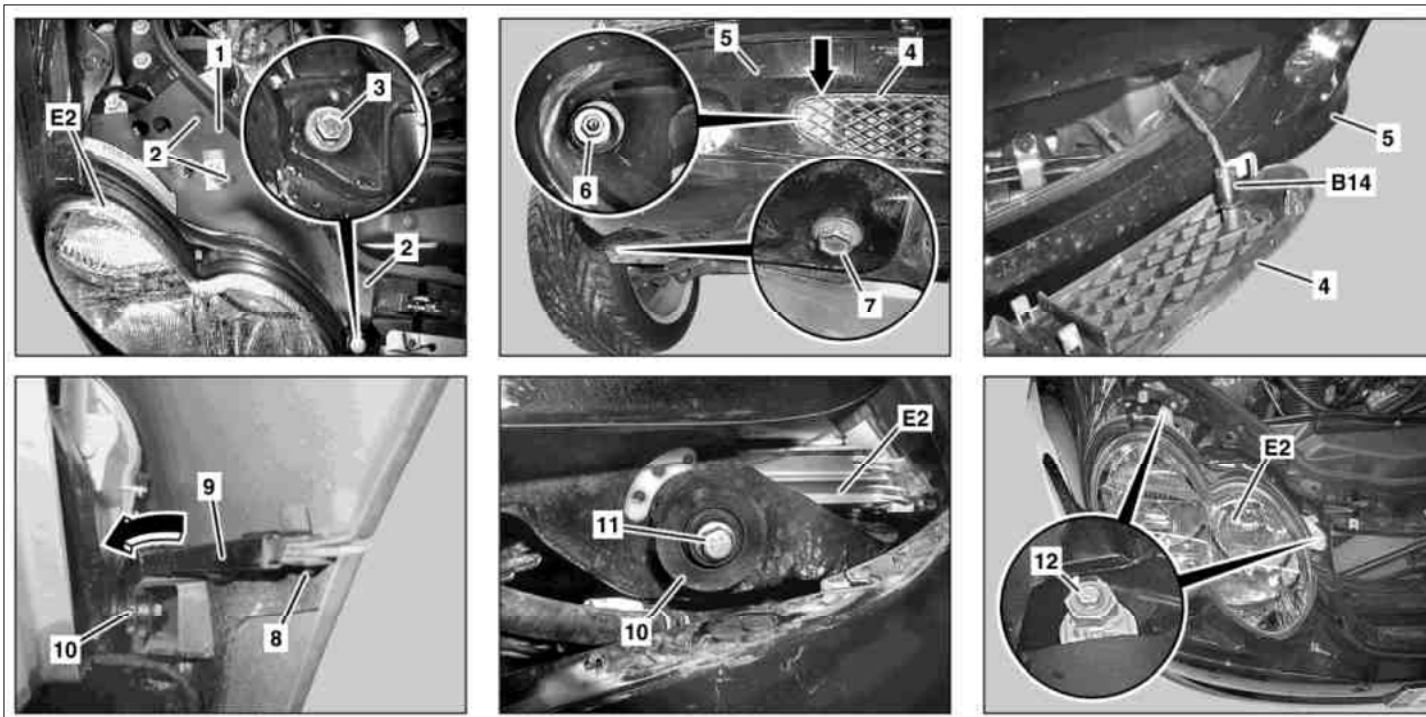
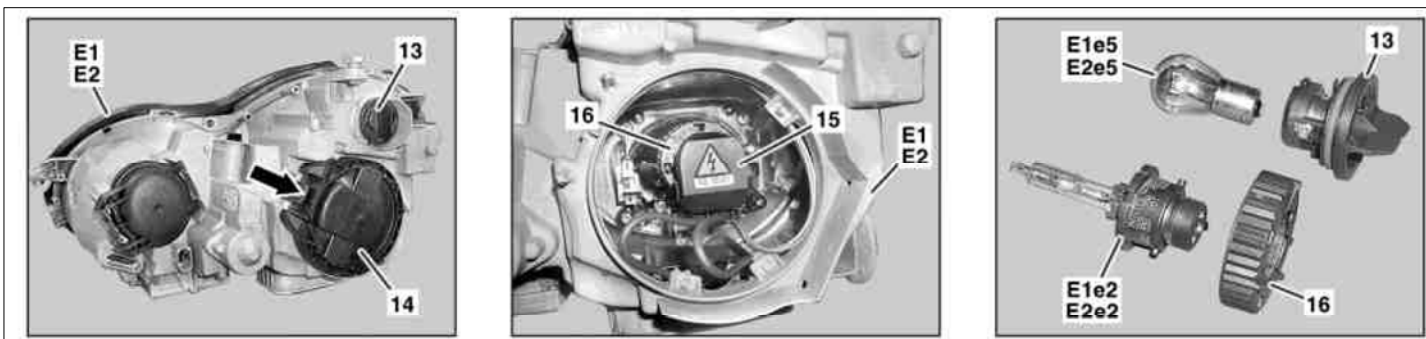


MODELS 230.467 ## as of 041865,  
230.474 ## as of 041784,  
230.475 ## as of 041865,  
230.476



P82.10-3416-09


- 1 Cover
- 2 Plug-in clips
- 3 Bolt
- 4 Air inlet grille
- 5 Bumper
- 6 Nut
- 7 Bolt
- 8 Bolt
- 9 Retaining rail
- 10 Bracket
- 11 Bolt
- 12 Bolt
- B14 Ambient temperature display temperature sensor
- E2 Right front headlamp unit



P82.10-3413-07

- 13 Lamp bracket
- 14 Housing cover
- 15 Ignition module
- 16 Retaining ring
- E1 Left front headlamp unit
- E1e2 Left low beam
- E1e5 Left turn signal lamp
- E2 Right front headlamp unit
- E2e2 Right low beam
- E2e5 Right turn signal lamp

☒ ☒	Remove/Install		
⚠ <b>Danger!</b>	<b>Risk of Death.</b> High voltage at Xenon headlamps may result in death.	Do not touch parts which conduct high voltages. Persons with <b>electronic implants</b> (e.g. pacemakers) should never work on xenon headlamps.	AS82.10-Z-0001-01A
i	Bulb replacement for high beam and standing lamp is described in the operator's manual		
1	Open engine hood		AR88.40-P-1000R
2.1	Remove radiator trim	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	AR88.40-P-4001R

3.1	Remove plug-in clips (2) on the right cover (1) <b>and</b> remove cover (1)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
4.1	Unscrew screw (3)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
5.1	Unlock the latching lugs (arrow) on the left <b>and</b> right of the air inlet grill (4) using a suitable screwdriver <b>and</b> press the air inlet grill (4) out of the bumper (5) by <b>hand</b>	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2).  ⓘ Press out the air inlet grill (4) carefully, the latching lugs on the air inlet grill (4) can break off.	
6.1	Pull outside temperature display temperature <b>sensor</b> (B14) out of the air inlet grill (4) <b>and</b> remove air inlet grill (4)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)  ⓘ Do not pull on the electrical line of the outside temperature display temperature <b>sensor</b> (B14), the outside temperature display temperature <b>sensor</b> (B14) may be damaged.	
7.1	Unscrew nut (6) <b>and</b> bolt (7)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
8.1	Remove front part section of right fender liner	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	AR88.10-P-1300R
9.1	Unscrew bolt (8) on right fender, swing retaining strip (9) towards vehicle center (arrow), pull back <b>and</b> remove	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
10.1	Pull the bumper (5) on the right- <b>hand</b> side forwards out of the bracket (10)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
11.1	Unscrew bolt (11) on front right lamp unit (E2) <b>and</b> remove with bracket (10)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
12.1	Unscrew bolts (12) on right front headlamp unit (E2)	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)	
13.1	Pull out right front headlamp unit (E2) forwards until the lamp bracket (13) for the right turn signal lamp (E2e5) or housing cover (14) for the right low beam (E2e2) is accessible	Only when removing the right turn signal lamp (E2e5) or right low beam (E2e2)  ⓘ Pull out right front headlamp unit (E2) forwards carefully, the paint on the bumper (5) may be damaged.	
14	Turn the lamp bracket (13) on left front lamp unit (E1) or right front lamp unit (E2) counterclockwise <b>and</b> remove		
15	Press back left turn signal lamp (E1e5) or right turn signal lamp (E2e5), turn counterclockwise <b>and</b> remove from the lamp bracket (13)	ⓘ Do not touch left turn signal lamp (E1e5) or right turn signal lamp (E2e5) with bare fingers on the glass bulb but use a soft cloth free of grease.	
16	Unlock housing cover (14) of the left front headlamp unit (E1) or right front headlamp unit (E2) at the lug (arrow) <b>and</b> remove		
17	Turn ignition module (15) of left front headlamp unit (E1) or right front lamp unit (E2) counterclockwise <b>and</b> remove	ⓘ Note correct installation position.	
18	Turn retaining collar (16) counterclockwise <b>and</b> remove together with left low beam (E1e2) or right low beam (E2e2)	ⓘ Do not touch left low beam (E1e5) or right low beam (E2e5) with bare fingers on the glass bulb but use a soft cloth free of grease.  ⓘ <b>Installation:</b> First insert the left low beam (E1e2) or right low beam (E2e2) with the notch upwards <b>and</b> hold. Then install the retaining collar (16), observe inscription "Top"	
19	Install in the reverse order		
20.1	Check the adjustment of left front headlamp unit (E1) <b>and</b> right front headlamp unit (E2) <b>and</b> adjust if necessary	Only if the right front lamp unit was released (E2)	
 AP	Check <b>and</b> correct headlamp adjustment		AP82.10-P-8260P