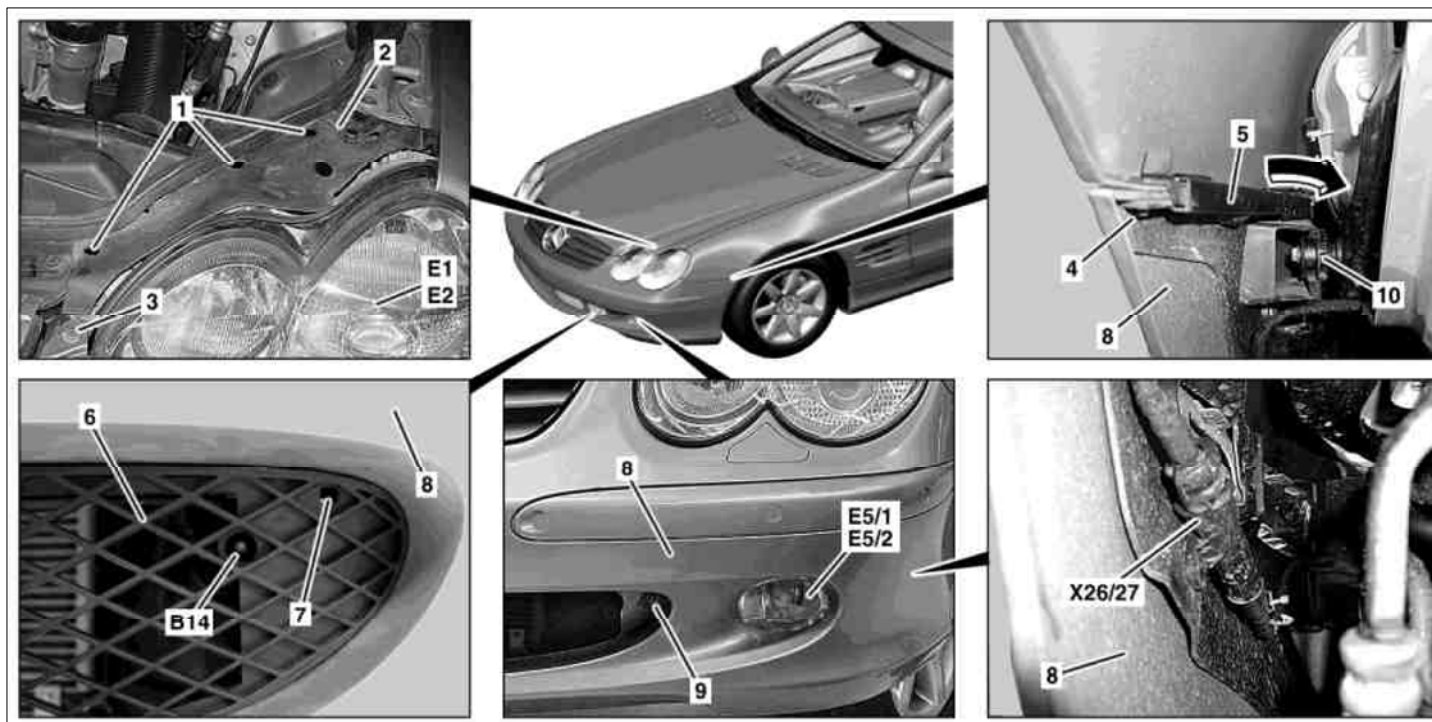


**MODELS 230.467 /474 /475 /476**

when removing the left or right front lamp unit



P82.10-3666-09

**Shown on the left front lamp unit**

- 1 Expanding clip
- 2 Cover
- 3 Screw
- 4 Screw
- 5 Terminal strip
- 6 Air inlet grille
- 7 Assembly opening
- 8 Front bumper

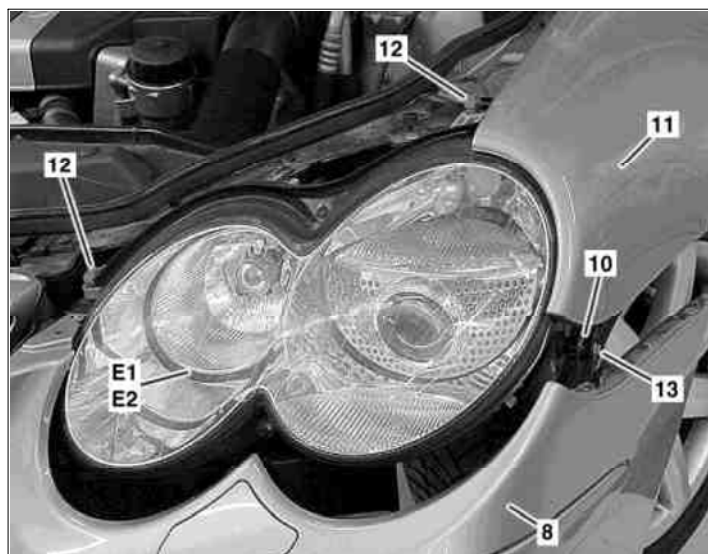
- 9 Nut
- 10 Bracket
- B14 Ambient temperature display  
temperature sensor
- E1 Left front lamp unit
- E2 Right front lamp unit

- E5/1 Left fog lamp
- E5/2 Right fog lamp
- X26/27 Front bumper PTS connector  
(with code (220a) Parktronic system  
(PTS))

**Shown on the left front lamp unit**


- 8 Front bumper
- 10 Bracket
- 11 Front fender
- 12 Screw
- 13 Screw

- E1 Left front lamp unit
- E2 Right front lamp unit



P82.10-3667-11

⚠ ⚠	<b>Removal/installation</b>		
<b>⚠ Danger!</b>	<b>Risk of Death.</b> High voltage at Xenon headlamps may result in death.	Do not touch parts which conduct high voltages. Persons with <b>electronic implants</b> (e.g. pacemakers) should never work on xenon headlamps.	AS82.10-Z-0001-01A

1	Switch off the ignition <b>and</b> remove the transmitter key from the EIS control unit	<b>i</b> On vehicles with code (889) Keyless go: Press keyless go start/stop button repeatedly until it is switched off. Remove the Keyless Go transmitter card or transmitter key from the vehicle <b>and</b> store beyond the reach of the transmitter (min. 2 m).	
2	Open engine <b>hood</b>	<b>i</b> See Operating Instructions	
3	Remove expanding clips (1) from cover (2) <b>and</b> cover (2)	<b>i</b> <b>Installation:</b> Replace damaged expanding clips (1).	
4	Unscrew bolt (3).		
5	Remove front part section of fender liner in front fender		AR88.10-P-1300R
6	Unscrew screw (4) from terminal strip (5)		
7	Swivel terminal strip (5) to vehicle center (arrow), pull backwards <b>and</b> remove		
8.1	Unlock <b>and</b> separate front bumper PTS connector (X26/27)	Only in vehicles with code (220a) Parktronic system (PTS) <b>and</b> removal of left front lamp unit (E1).	
9	Release left or right catch of air inlet grille (6) with suitable screwdriver through access cover (7) <b>and</b> pull air inlet grille (6) out of front bumper (8) until outside temperature display temperature <b>sensor</b> (B14) is accessible	<b>w</b> Take care when pulling air inlet grille (6) out of front bumper (8), otherwise the air inlet grille (6) may be damaged.	
10	Pull outside air temperature <b>sensor</b> (B14) out of air inlet grille (6).	<b>w</b> Do not pull on the electrical line of the outside temperature display temperature <b>sensor</b> (B14), otherwise the outside temperature display temperature <b>sensor</b> (B14) may be damaged.	
11	Unscrew nuts (9)		
12	Pull out front bumper (8) towards the front	<b>i</b> <b>Installation:</b> insert front bumper (8) into left or right bracket (10) from the side. Make sure that front bumper (8) is correctly seated in the lower engine compartment paneling.	
13	Mask front bumper (8) <b>and</b> front fender (11) in transitional area to left front lamp unit (E1) or right front lamp unit (E2) with suitable masking tape	<b>i</b> This prevents paint damage to the front bumper (8) <b>and</b> the front fender (11) when removing the left front lamp unit (E1) or the right front lamp unit (E2).	
14	Remove bolts (12)		
15	Unscrew bolt (13) <b>and</b> remove together with bracket (10)		
16	Remove left front lamp unit (E1) or right front lamp unit (E2) towards front until the electrical connectors of the left front lamp unit (E1) or the right front lamp unit (E2) are accessible		
17	Disconnect electrical connectors from left front lamp unit (E1) or right front lamp unit (E2)		
18	Remove left front lamp unit (E1) or right front lamp unit (E2)		
19	Install in the reverse order		
20	Check setting of left front lamp unit (E1), right front lamp unit (E2), left fog lamp (E5/1) <b>and</b> right fog lamp (E5/2) <b>and</b> correct if necessary		
 AP	Check <b>and</b> correct headlamp adjustment		AP82.10-P-8260R