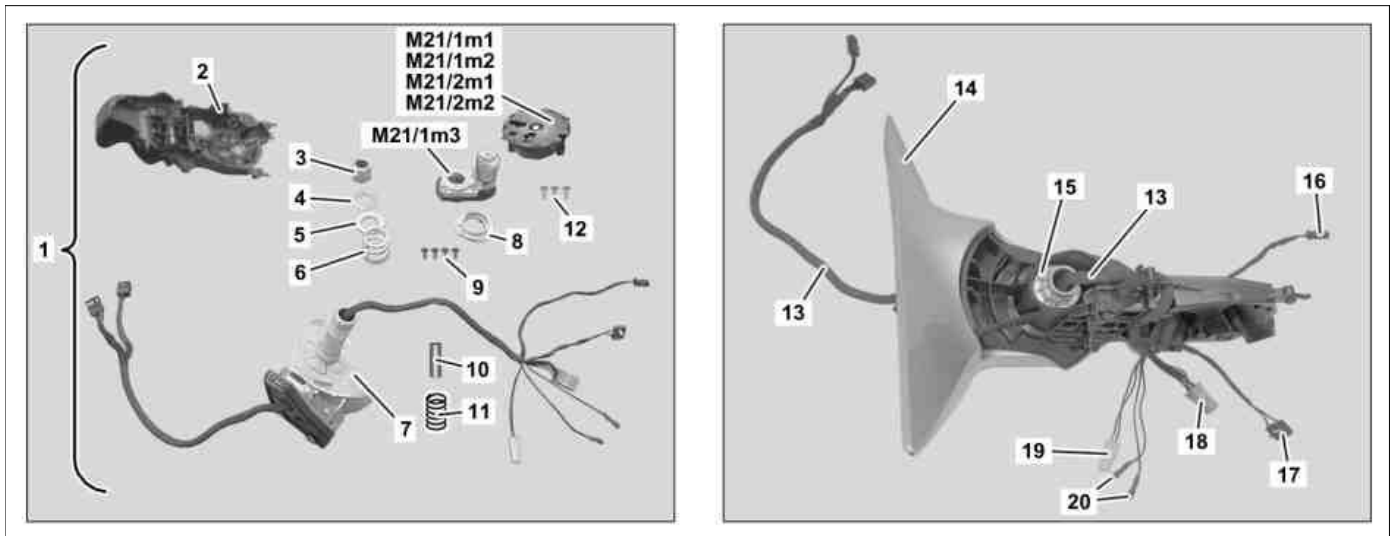


MODEL 171.4 as of 3.3.08 with CODE (809) Model year 2009

MODEL 203.7## #E as of 3.3.08 with CODE (809) Model year 2009

MODEL 219.3 as of 3.3.08 with CODE (809) Model year 2009

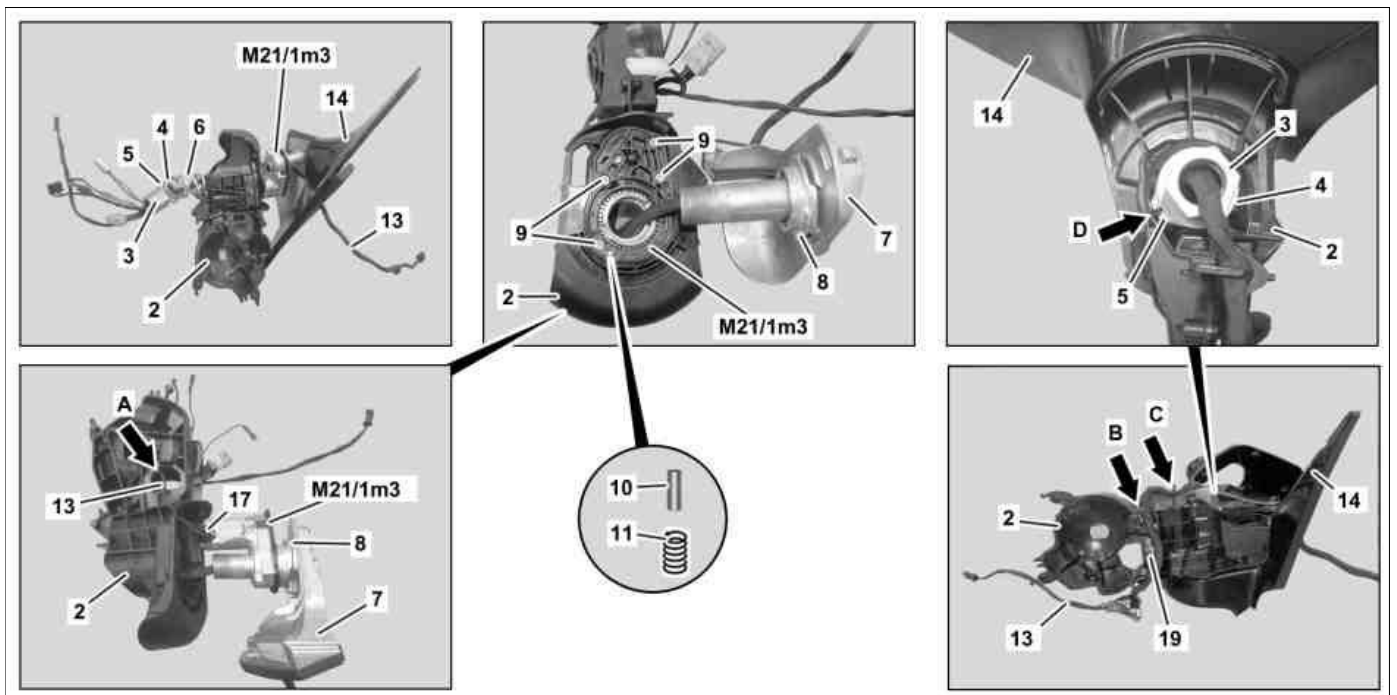
MODEL 230.4 as of 29.1.08 with CODE (809) Model year 2009



P88.70-2528-08

**Shown with code (500) Left/right folding outside mirror**











- |   |  |  |
|---|--|--|
| 1 Basic rear mirror   | 11 Spring (with code (500) left/right folding outside mirror)                          | M21/1m1 Mirror up/down adjustment motor  |
| 2 Mirror arm  | 12 Bolts   | M21/1m2 Mirror in/out adjustment motor   |
| 3 Nut   | 13 Wiring harness  | M21/2m1 Mirror up/down adjustment motor  |
| 4 Washer  | 14 Mirror triangle paneling  | M21/2m2 Mirror in/out adjustment motor   |
| 5 Washer  | 15 Retainer  | M21/1m3 Mirror fold in motor (with code (500) Folding left/right outside mirror) |
| 6 Compression spring  | 16 Connector   |  |
| 7 Mirror base   | 17 Connector (with code (500) left/right folding outside mirror)                       |  |
| 8 Catch crown (with code (500) left/right folding outside mirror) | 18 Connector   |  |
| 9 Bolts (with code (500) left/right folding outside mirror)       | 19 Connector (with code (249) driver-side automatic dimming inside and outside mirror) |  |
| 10 Pin (with code (500) left/right folding outside mirror)        | 20 Connector   |  |



P88.70-2529-09

**Shown with code (500) Left/right folding outside mirror**

2	Mirror arm	9	Bolts (with code (500) left/right folding outside mirror)	17	Connector (with code (500) left/right folding outside mirror)
3	Nut	10	Pin (with code (500) left/right folding outside mirror)	19	Connector (with code (249) driver-side automatic dimming inside and outside mirror)
4	Washer	11	Spring (with code (500) left/right folding outside mirror)	M21/1m3	Power folding mirrors motor (with code (500) Folding left/right outside mirror)
5	Washer	13	Wiring harness		
6	Compression spring	14	Mirror triangle paneling		
7	Mirror base				
8	Catch crown (with code (500) left/right folding outside mirror)				

		Removing	
		The basic rear mirror (1) installed at the factory cannot be reassembled after disassembly. For this reason, the mirror triangle paneling (14) can be replaced only in combination with a new basic rear mirror (1). If the basic rear mirror (1) or the mirror triangle paneling (14) has already been replaced, the basic rear mirror (1) can be disassembled.	
1	Remove outside mirror completely	Model 171.4 Model 203.7 Model 219.3 Model 230.4	AR88.70-P-9000V AR88.70-P-9000PC AR88.70-P-9000TX AR88.70-P-9000R
2	Remove covering on outside rearview mirror	Model 171.4, 203.7, 230.4 Model 219.3	AR88.70-P-9040PC AR88.70-P-9040TX
3	Cut retainer (15) with side cutting pliers and remove	 Only disassemble factory-installed basic rear mirror (1), if the mirror triangle paneling (14) is not damaged and can be reused. If the mirror triangle paneling (14) is damaged, dispose of factory-installed basic rear mirror (1) properly.	
4	Expose wiring harness (13) and unclip mirror triangle paneling (14) from mirror base (7) and remove	 Only disassemble factory-installed basic rear mirror (1), if the mirror triangle paneling (14) is not damaged and can be reused. If the mirror triangle paneling (14) is damaged, dispose of factory-installed basic rear mirror (1) properly.	
		Install	
5	Clip new mirror triangle paneling (14) on mirror base (7) of new basic rear mirror (1)	 Ensure that the mirror triangle paneling (14) arrests correctly.	
6	Position catch crown (8) and power folding mirror motor (M21/1m3) on mirror base (7)	On vehicles with code (500) Folding left/right outside mirrors	
7	Position mirror arm (2), push spring (6), washers (4, 5) and nuts (3) as shown		
8	Guide wiring harness (13) through opening (arrow A) on mirror arm (2) and connect connector (17) to power folding mirror motor (M21/1m3)	On vehicles with code (500) Folding left/right outside mirrors	
9	Position power folding mirror motor (M21/1m3) and tighten with bolts (9)	On vehicles with code (500) Folding left/right outside mirrors  Ensure that wiring harness (13) is not damaged by kinking, pinching or chafing because this can lead to malfunction.	
10	Insert spring (11) and pin (10) into power folding mirror motor (M21/1m3)	On vehicles with code (500) folding left/right outside rearview mirrors.	
11	Position catch crown (8) on mirror base (7) and install mirror arm (2) on mirror base (7)	On vehicles with code (500) folding left/right outside rearview mirrors.  Slightly grease catch crown (8). Ensure that catch crown (8) is seated properly. Special grease lubricant	*BR00.45-Z-1085-06A
12	Position push spring (6) and washers (4, 5) on mirror base (7)	 Observe installation position (arrow D) of washer (5) in mirror arm (2).	
13	Tighten nut (3) to stop		
14	Route wiring harness (13) along mirror arm (2) as shown and clip into retaining tabs (arrows B, C)	 Ensure that wiring harness (13) is not damaged by kinking, pinching or chafing because this can lead to malfunction.	
15	Insert connector (19) into park position on mirror arm (2)	On vehicles without code (249) Driver-side automatic dimming inside and outside mirror	
16	Install outside rearview mirror moulding	Model 171.4, 203.7, 230.4	AR88.70-P-9040PC

17	Completely install outside mirror	Model 219.3	AR88.70-P-9040TX
		Model 171.4	AR88.70-P-9000V
		Model 203.7	AR88.70-P-9000PC
		Model 219.3	AR88.70-P-9000TX
		Model 230.4	AR88.70-P-9000R

**Repair materials**

Number	Designation	Order number
BR00.45-Z-1085-06A	Special grease lubricant	A 000 989 38 60