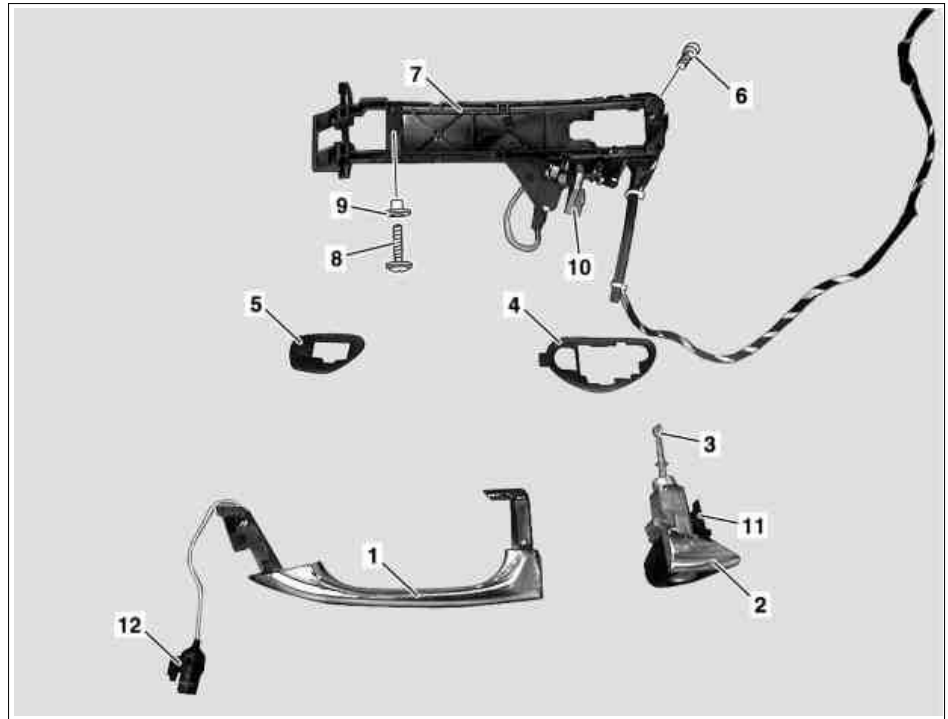


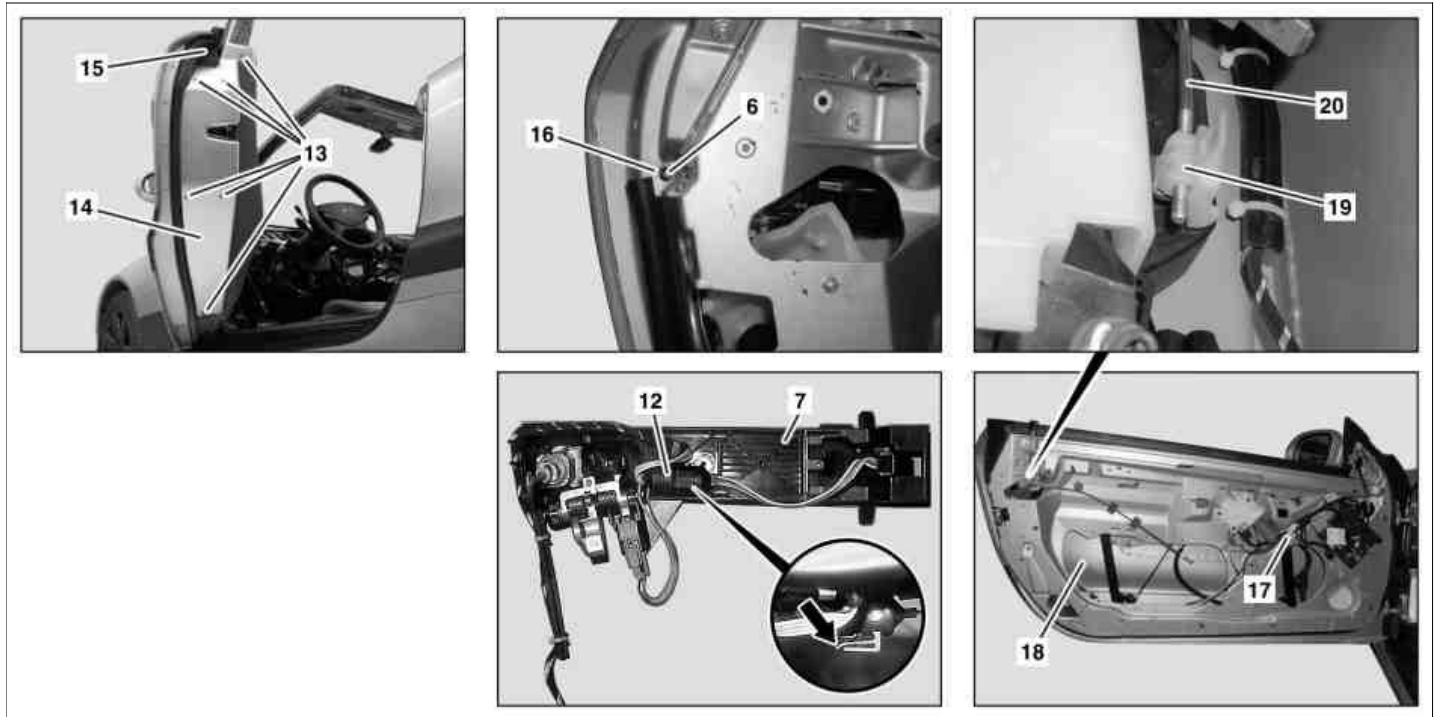
MODEL 230.4

Shown on left door handle

- 1 Door handle
- 2 Lock guide cylinder
- 3 Rotary rod
- 4 Gasket
- 5 Gasket
- 6 Screw
- 7 Bearing bracket
- 8 Screw
- 9 Socket
- 10 Actuating lever
- 11 Electrical connector for infrared receiver
- 12 Electrical connector (with code (889) Keyless Go)



P72.10-2319-06



P72.10-2318-09















Shown on model 230.4 without code (P99)
Special model "AMG Black Series"

- 6 Screw
- 7 Bearing bracket

- 12 Electrical connector (with code (889) Keyless Go)
- 13 Bolts
- 14 Door lock cover
- 15 Gasket

- 16 Access opening
- 17 Electrical connector
- 18 Access opening
- 19 Fuse
- 20 Release rod

☒	Removing		
1	Unscrew bolts (13) and remove door lock covering (14).		

2	Pull seal (15) on outer sealing rail out of access opening (16).		
3	Remove bolt (6)	 Secure bolt (6) against falling down.	
4	Remove lock cylinder guide (2)	 Slightly pivot lock cylinder guide (2) toward rear and pull out toward outside. Open the door handle (1) slightly in the process.	
5	Disconnect electrical connector for infrared receiver (11)		
6	Remove door handle (1) toward rear from bearing bracket (7) and remove together with seals (4, 5)		
7	Remove front door lining		AR72.10-P-1000R
8	Remove door foil in area of door lock		
9	Disconnect electrical connector (12) from bearing bracket (7)	On vehicles with code (889) Keyless go  Release electrical connector (12) by pressing lug (arrow).	
10	Open retainer (19) for release rod (20)		
11	Unscrew bolt (8) from handle recess and remove bearing bracket (7) together with release rod (20) through access opening (18) in inner door panel.		
12	Remove cable tie on inner door panel and disconnect electrical connector (17).		
	Install		
13	Position bearing bracket (7) together with release rod (20) above access opening (18) in inner door panel.	 Install release rod (20) in retainer (19).	
14	Insert bolt (8) with bushing (9) into door handle recess and tighten		
15	Connect electrical connector (12) to bearing bracket (7).	On vehicles with code (889) Keyless go	
16	Position seals (4, 5) and insert door handle (1) into bearing bracket (7).	 Ensure that door handle lever (1) slips behind operating lever (10) on the bearing bracket (7) so that it is possible to unlock the door lock.	
17	Install lock cylinder guide (2)	 When inserting lock cylinder guide (2) ensure that rotary rod (3) is positioned correctly in the door lock. Simultaneously install electrical connector for infrared receiver (11).	
18	Tighten bolt (6)	 Secure bolt (6) against falling down when starting. 	*BA72.10-P-1005-01AB
19	Adjust clearance between door handle (1) and operating lever (10)	 Slide release rod (20) upward with retainer (19) open until a slight resistance can be felt. Then close the retainer (19) again.	*BE72.10-P-1001-01C
20	Check clearance	 Pull out door handle (1) until a resistance is noticeable. If necessary, repeat adjustment.	*BE72.10-P-1001-01C
21	Connect electrical connector (17) and fasten to inner door panel.	 Replace cable ties.	
22	Glue on door foil	 Replace damaged door foil	AR72.10-P-1010R
23	Install door lining in front door		AR72.10-P-1000R
24	Press seal (15) on outer sealing rail into access opening (16).	 Ensure that seal (15) is seated correctly.	
25	Install door lock cover (14).		

Test values for front door

Number	Designation	Model 230
BE72.10-P-1001-01C	Clearance	mm 2 (±1)

Nm Front door

Number	Designation	Model 230
BA72.10-P-1005-01AB	Bolt, guide of lock cylinder to front door	Nm 3