

MODEL 230.4 except CODE (P99) "AMG Black Series" special model

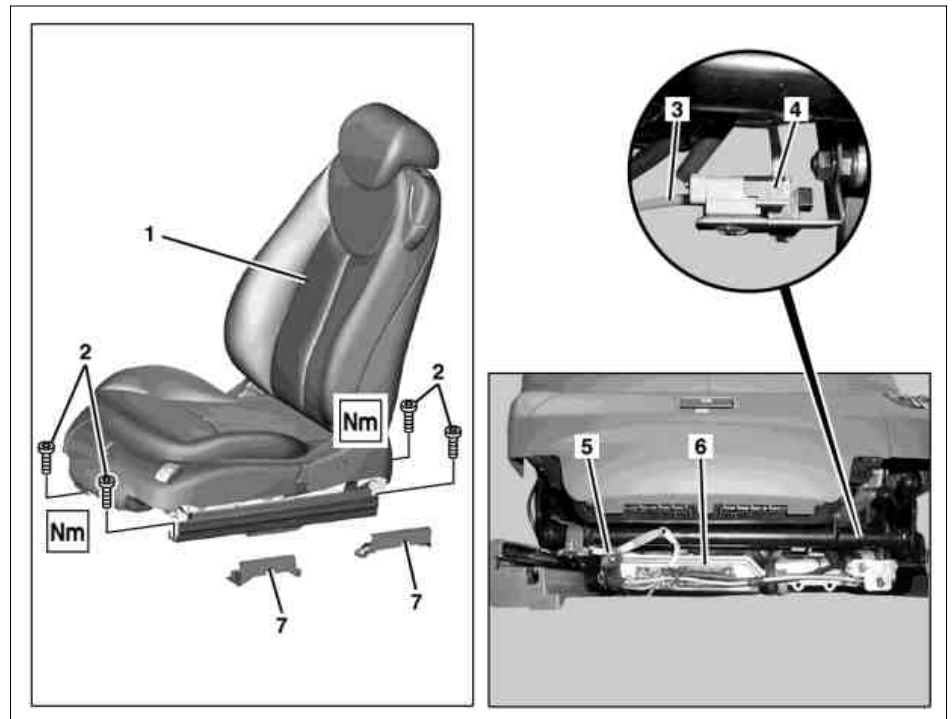
MODEL 230.4

with CODE (P99) Special model "AMG Black Series"

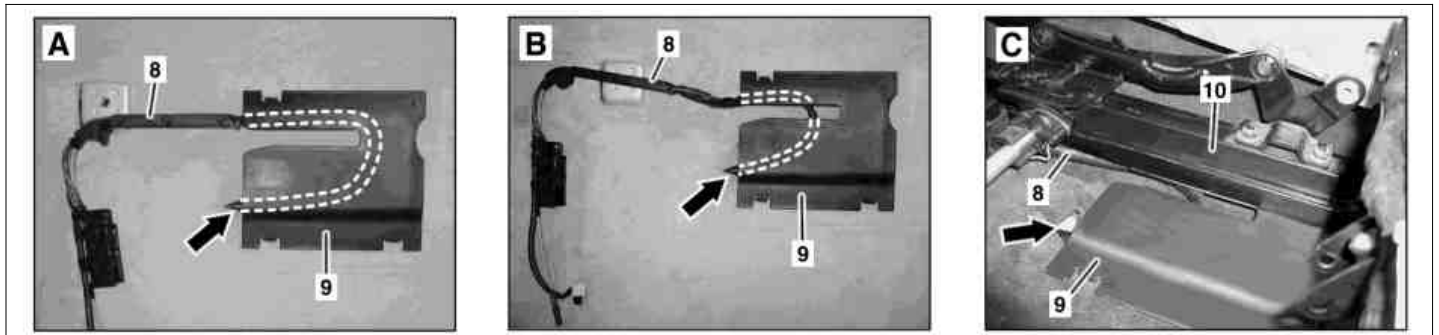
with CODE (494) USA version

Shown on front seat with code (404) Left multicontour seat

- 1 Front seat
- 2 Bolts
- 3 Pneumatic line (with code (404) Left multicontour seat or code (405) Right multicontour seat)
- 4 Electrical connector
- 5 Cable duct
- 6 Electrical connector
- 7 Seat rail cover



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









P91.10-2913-07

Wiring harness routing

- 8 Wiring harness
- 9 Cover
- 10 Seat rail

- A Front seat in rearmost position (shown with front seat removed)
- B Front seat in center position (shown with front seat removed)
- C Position of wiring harness beneath seat rail (shown with seat cushion removed)

	Removing		
1	Completely open Vario roof	In vehicles without code (P99) Special model "AMG Black Series"	
2	Remove left and right door sill molding	i As protection from damage.	
3	Retract head restraint in all the way		
4	Retract seat cushion and tilt backrest forwards		
5	Move front seat (1) upwards and to the front		
6	Remove rear bolts (2)		
7	Move front seat (1) to rear		
8	Remove front bolts (2)		

9	Switch off the ignition and remove the transmitter key from the EIS control unit	 On vehicles with code (889) Keyless-Go, press KEYLESS-GO start/stop button repeatedly until ignition is switched off. Remove the Keyless Go chip card or transmitter key from the vehicle and store beyond the range of the transmitter (at least 2 m).	
10	With front seat tilted backwards (1), disconnect pneumatic line connector (3) using a suitable tool. Then seal off pneumatic line (3) using a suitable plug	With front seat with code (404) Left multicontour seat or code (405) Right multicontour seat  Protect pneumatic line (3) from dirt penetration and do not kink, otherwise a new pneumatic line (3) must be installed.	
11	Disconnect electrical connector (4) from tilted-back front seat (1)		
12	Detach cable retainer (5) from tilted-back front seat (1)		
13	On the tilted-back front seat (1), disconnect electrical connector (6) from left front seat adjustment control unit with memory or right front seat adjustment control unit with memory		
14	On the tilted-back front seat (1), remove front seat rail covers (7)	 Observe correct installation position.	
15	Tilt front seat (1) forwards and remove rear seat rail covers (7)	 Observe correct installation position.	
16	Remove front seat (1) from vehicle with the aid of an assistant		
	Install		
17	Insert front seat (1) into vehicle with the help of an assistant		
18	Tilt front seat (1) backwards and plug in electrical connector (4)		
19	On the front seat (1) tilted backwards, attach the connector for pneumatic line (3) to the front seat (1)	With front seat with code (404) Left multicontour seat or code (405) Right multicontour seat	
20	On the tilted-back front seat (1), connect electrical connector (6) to left front seat adjustment control unit with memory or right front seat adjustment control unit with memory		
21	Install cable retainer (5) at tilted-back front seat (1)		
22	Install front seat rail covers (7) on tilted-back front seat (1)		
23	Tilt front seat (1) forwards and install seat rail covers (7)	 When tilting the front seat (1), it must be ensured that the wiring harness (8) is routed beneath the cover (9) and beneath the seat rail (10) as shown. In addition, the wiring harness (8) must not be twisted. The color coding (arrow) on the wiring harness (8) must be at the opening in the floor covering. Failure to pay attention to these points when routing will cause the wiring harness (8) to become damaged when the front seat (1) is adjusted.	
24	Insert front bolts (2) and screw in slightly	 Do not tighten front bolts (2).	
25	Insert transmitter key in EIS [EZS] control unit and switch on ignition		
26	Move front seat (1) forwards		
27	Tighten rear bolts (2).		*BA91.10-P-1007-01A
28	Check wiring harness (8) routing	 The wiring harness (8) must be routed beneath the seat rail (10) as shown, otherwise the wiring harness (8) could become damaged during front seat (1) adjustment.	
29	Move front seat (1) all the way back		
30	Tighten front bolts (2)		*BA91.10-P-1007-01A
31	Install left or right entrance trim		
32	Close Vario roof	In vehicles without code (P99) Special model "AMG Black Series"	

Front seats

Number	Designation	Model 230
BA91.10-P-1007-01A	Seat bolt to vehicle floor	Nm 50